



- | | | |
|------------------------------|--------------------------------------|--------------------------------|
| 1. Shaft Nut | 26. Bolt | 51. Snap Ring |
| 2. Output Shaft Yoke Washer | 27. Sleeve | 52. Bearing |
| 3. Oil Seal | 28. Yoke-To-Flange Seal | 53. Output Shaft Thrust Washer |
| 4. Cupped CV Flange | 29. Rear Output Flange | 54. Snap Ring |
| 5. Bolt | 30. Oil Seal | 55. Thrust Plate |
| 6. Front Case | 31. Output Shaft Yoke Washer | 56. Overdrive Sun Gear |
| 7. Oil Pan Magnet | 32. Shaft Nut | 57. Front Planet Assembly |
| 8. High/Low Shift Fork | 33. Bolt (Hex-Head) | 58. Input Shaft |
| 9. First Gear | 34. Bracket | 59. Bearing |
| 10. Rear Output Shaft | 35. Wire Connector Spacer | 60. Output Shaft Bearing |
| 11. Hose Coupling | 36. Transfer Case Shift Motor | 61. Yoke-To-Flange Seal |
| 12. Oil Strainer | 37. Bolt (Hex-Head) | 62. Spiral Pin |
| 13. Hose Clamp | 38. Pipe Plug | 63. Snap Ring |
| 14. Pump Assembly | 39. Broadcast Code Decal | 64. Coil Assembly |
| 15. Drive Sprocket | 40. Spacer | 65. Snap Ring |
| 16. 2WD/4WD Shift Fork | 41. Helical Shaft Cam | 66. Bearing |
| 17. Lock-Up Return Spring | 42. Snap Ring | 67. Nut (Hex) |
| 18. Shift Rail | 43. Torsion Spring | 68. Shifter Shaft Seal |
| 19. 2WD/4WD Lock-Up Assembly | 44. Thrust Washer | 69. Bearing (Sleeve) |
| 20. Sleeve Return Spring | 45. Shift Shaft | 70. Gear Bearing |
| 21. Lock-Up Hub | 46. Driven Sprocket | 71. Dowel Pin |
| 22. Snap Ring | 47. Drive Chain | 72. Front Output Bearing |
| 23. Clutch Housing | 48. Breather Barb | 73. Snap Ring |
| 24. Rear Case | 49. Bolt | 74. Yoke-To-Flange Seal |
| 25. Identification Tag | 50. Main Drive Gear Bearing Retainer | 75. Ring Gear |

G99B54016

When it comes to quality performance driveline and axles, Zumbrota Drivetrain is the brand you can depend on.