



ZROADZ

DYNAMIC LED MOUNTING SOLUTIONS



2017 FORD F-250 / F-350 / SUPER DUTY

Fits XL, and XLT Only. Does not fit Lariat and King Ranch Models.

PART # Z415571-KIT and Z415573-KIT OEM GRILLE LED LIGHT BAR MOUNTS

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PARTS INCLUDED

- (1) Driver Side Light Mount Bracket
- (1) Passenger Side Light Mount Bracket

LED LIGHTS INCLUDED

Z415571-KIT - (2) 6" ZROADZ LED Light Bar

Z415573-KIT - (2) 6" ZROADZ LED Light Bar

HARDWARE INCLUDED

Z415571-KIT & Z415573-KIT

- (8) - 10-32 x 7/8 Button Head Screws
- (8) - #10-32 Flange Nuts
- (2) - 2-3/4" Brackets
- (3) - 3" Brackets

TOOLS REQUIRED

- 1/4" Drill Bit & Drill
- Various Socket Set
- Various Wrenches
- Ratchet Tool

INSTALLATION GUIDE

START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model.

* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.
* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR MODEL OR PART.

BEFORE YOU BEGIN

START HERE: Turn off engine, chalk tires with stop block, open the hood and disconnect the battery.

LED LIGHT BRACKET INSTALLATION



FIG 1

STEP 1

Factory Grille is required to be removed for proper ZROADZ LED Bracket Mount installation.

- 1) Identify & locate plastic push fasteners on top of shroud. Carefully pry off to remove fasteners and then set aside for reinstallation.

SEE FIGURES 1 - 2



FIG 2



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LED LIGHT BRACKET INSTALLATION - CONTINUED

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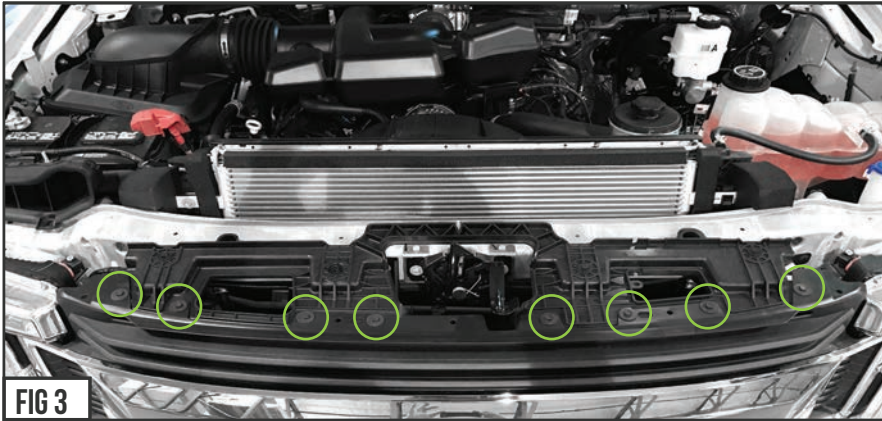


FIG 3



FIG 4

STEP 2

SEE FIGURES 3 & 4

2) Unbolt the (8) screws that secure the factory grille along the top plate. Set aside Bolts for re-installation later.

STEP 3

SEE FIGURES 5 - 7

3) Carefully pull back on the grille so you can access the (4) Retainer Clips that fasten along the bottom edge of the factory grille.



FIG 5



FIG 6

You will need to press down with a long pry tool on top edge of cup to release. (Figure #6)

SEE FIGURE 7

Note the location of the where the Factory Grille is fastened to the vehicle's core support.



FIG 7

STEPS 6 & 7

SEE FIGURES 7 - 8

6) The OEM Factory Grille should now be free and removed from the front of the vehicle.

7) Set factory grille face down on a flat cushioned surface.

NOTES OF INTEREST

Your vehicle may feature a forward facing camera or adaptive cruise control. This is an option on some models and will need to be disconnected before grille is removed.



FIG 8

LED LIGHT BRACKET INSTALLATION - CONTINUED



LED LIGHT BRACKET INSTALLATION - CONTINUED

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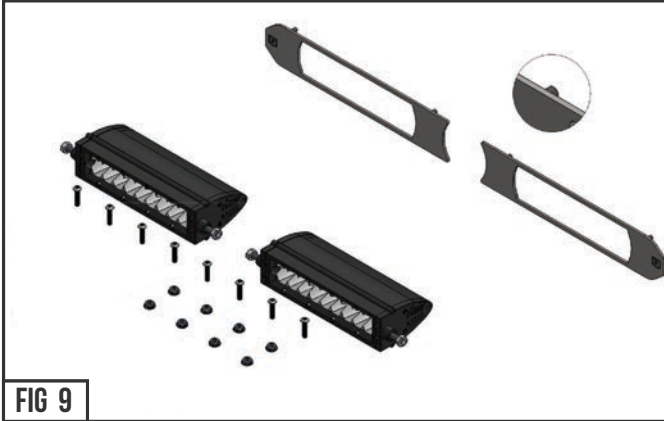


FIG 9



FIG 10

STEP 8

SEE FIGURE 9

8) Lay out all the supplied parts and prepare to mount ZROADZ LED Mounting Brackets.

STEP 9

SEE FIGURE 10

9) Assemble the mounting brackets to the ZROADZ face plate according to the orientation seen in Figure #10.



FIG 11



FIG 12



FIG 13

STEP 10

SEE FIGURES 11 - 13

10) Put the ZROADZ LED Mounts into place behind the OEM Factory Grille as seen in Figure #12 & Figure #13.

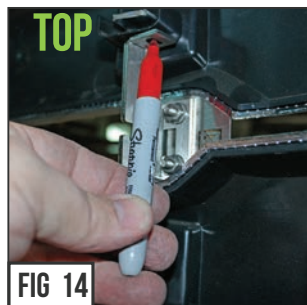


FIG 14

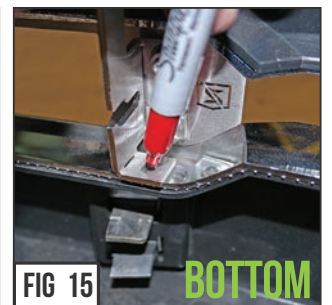


FIG 15

BOTTOM

STEPS 11 & 12

SEE FIGURES 14 - 17

11) Use the Bracket Mounts to determine and mark the drill holes.

12) Drill the (8) 1/4 holes into the OEM Grille. Note the Drill Hole locations in Figures #15 - 17.



FIG 16



FIG 17

LED LIGHT BRACKET INSTALLATION - CONTINUED



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LED LIGHT BRACKET INSTALLATION - CONTINUED

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FIG 18



FIG 19

STEP 14

SEE FIGURES 20

14) Put into place the fully assembled LED Mounts and secure it to the OEM factory grille. Use the provided hardware to mount permanently.

You may find it easier to access the hardware by clipping the grille tab off as seen in Figure #20.



FIG 21

STEP 15

SEE FIGURE 21

15) Inspect the LED and LED Mount Face Plate and confirm proper fitment and alignment with the OEM Factory Grille.

STEP 16

SEE FIGURES 22 - 23

16) Finally go through and tighten all hardware that mounts LED to LED Light Mounts and LED Light Mount Brackets to OEM Factory Grille.

STEP 17 ADJUSTMENT TIPS

17) To adjust the angle of your Light Bar, rotate the LED(s) to adjust the angles till your desired light pattern is reached.

It is best to adjust the angle with the vehicle on level ground with lights facing a wall, garage door or other solid barrier. We recommend checking from a distance of 25'. Your installation is now completed.

STEP 13

SEE FIGURES 18 & 19

13) Assemble the supplied ZROADZ LED Lights to the LED Mounting Bracket Assemblies.

You may need to remove the protective plastic wrap covering the LED Lens.



FIG 20

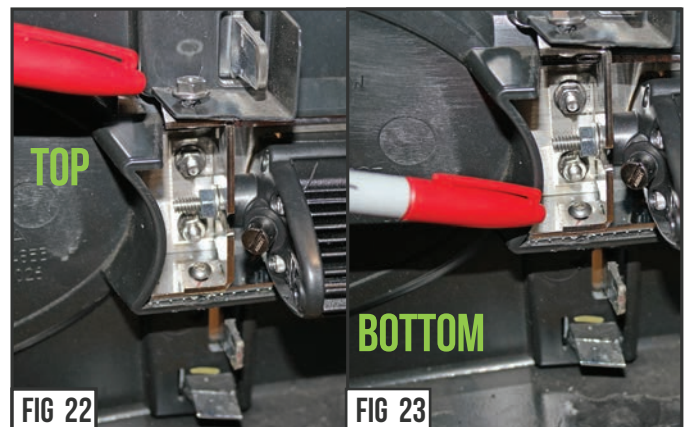


FIG 22

FIG 23



FIG 24

LED LIGHT BRACKET INSTALLATION - COMPLETE