

4

3

2

1

B

FRONT

BACK

WVE
VEHICLE ELECTRONICS
990701255

PLEASE READ THE FOLLOWING INSTRUCTIONS BEFORE INSTALLATION.

Sealed Splice Instructions

1. Determine proper sleeve for wire gauge.
2. Position stripped ends of wire into sleeve until wire hits stop.
3. Hand crimp each side of the sleeve separately using a crimping tool. Carefully tug on the wires to make sure they are securely crimped.
4. Apply heat carefully to shrink the tubing. Recommend using a heat gun.
5. Check for electrical continuity.

COLOR CODE

Green	20-22 Ga
Salmon	20-18 Ga
Blue	16-14 Ga
Yellow	12-10 Ga

SEALING SPURCE

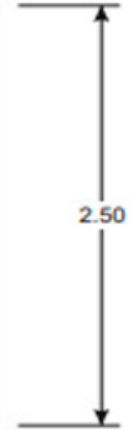
WIRE STOP

CRIMP

ENGAGE/REMOVE THE SERTISSAGE

APPLY HEAT
as was shown

EVIDENCE OF GLUE



10.00

A

4 FOLDS 2.5 X 1.0

REV.	DESCRIPTION	ECN	DATE	BY
-	RELEASED	43914	8/22/2018	SAM
REVISION				

KEY CHARACTERISTIC		KPC/KCØ		TOTAL	0	LAST NO. USED	SC		TOTAL	0	LAST NO. USED
DATE	8/22/2018	SCALE	NTS	DRAWN BY	SAM		 FOND DU LAC, WISCONSIN				
MATERIAL	20# WHITE SULFIDE PAPER		ENGINEER	TDS							
FINISH	BLACK PRINT DUPLEX		TITLE	INSTRUCTION SHEET							
UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES				 THIRD ANGLE	TYPE	SIZE	SHEET	PART NO.	REV		
<small>ANGLE p 18 XX p 015 XXX p 005 GD&T ASME Y14.5-2009</small>					MODEL	B	1 OF 1	990701255	-		