



ASSEMBLY INSTRUCTIONS

FOR

**WILWOOD INTERNAL PARKING BRAKE CABLE KIT FOR USE
WITH WILWOOD BRAKE KITS 140-11827 AND 140-11828**

1959 - 1964 CHEVROLET IMPALA

PART NUMBER GROUP

330-11986

**DISC BRAKES SHOULD ONLY BE INSTALLED BY SOMEONE
EXPERIENCED AND COMPETENT IN THE INSTALLATION AND
MAINTENANCE OF DISC BRAKES**

READ ALL WARNINGS

WARNING

**DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!
SEE MINIMUM TEST PROCEDURE WITHIN**

ALWAYS UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER AVAILABLE SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE

IMPORTANT • READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT

NOTE: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.

Important Notice - Read This First

Before any tear-down or disassembly begins, review the following information:

- Due to OEM production differences and other variations from vehicle to vehicle, the fastener hardware and other components in this kit may not be suitable for a specific application or vehicle.
- It is the responsibility of the purchaser and installer of this kit to verify suitability / fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.
- We recommend using an anti-seize lubricant on all aluminum nuts before tightening.

Photographic Tip

Important and highly recommended: Take photos of brake system before disassembly and during the disassembly process. In the event, trouble-shooting photos can be life savers. Many vehicles have undocumented variations, photos will make it much simpler for Wilwood to assist you if you have a problem.

Parts List

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	330-11921	Parking Brake Cable - Passenger and Driver Side	2

• *Installation of this kit should only be performed by individuals experienced in the installation and proper operation of disc brake systems. Prior to any attempt to install this kit, please check the following to ensure a trouble free installation.*

- Inspect the contents of this kit against the parts list to ensure that all components and hardware are included.

Disassembly Instructions

Remove the Original Equipment Manufacturer's (OEM) parking brake cables:

- Raise the rear wheels off the ground and support the rear suspension according to the vehicle manufacturer's instructions.

FROM INSIDE THE VEHICLE:

- Be sure parking brake lever is released (off) inside the vehicle.

FROM UNDERNEATH THE VEHICLE:

NOTE: Make note of the existing cable routing. The Wilwood cables will be installed along the same path.

- Detach and remove OEM cables from the OEM rear brakes.
- Remove both left and right side cables from their connection to the forward main cables.

Assembly Instructions

IMPORTANT:

- To ensure maximum performance from your parking brake system, the cables must be routed as straight as possible. Bends in the cable can significantly reduce efficiency and thus reduce pull force at the brake. Tight bends must be avoided with a minimum recommended bend radius of 6" to 8".
- Cables should be properly restrained to prevent "straightening" of bends when tension is applied. Restrain movement of cable by affixing the cable sheath to body or chassis by fitting cable clamps at various points over the length of cable or by using original equipment cable attachments points. The clamping method chosen will require that cable sheath be held tightly without movement, crushing or causing interference to the internal cable.
- Cables must be initially pre-stretched by multiple applications of the brake handle, then re-adjusted to correct tension.

FROM UNDERNEATH THE VEHICLE:

- Install the Wilwood disc/drum brake kit according to its installation instructions.

- Route new cable in the same location as the OEM cable, from main cable connection to the parking brake. **Carefully route cable to prevent contact with exhaust or moving suspension, brake or wheel components.** *NOTE: it's the installer's responsibility to properly route and ensure adequate clearance and retention for parking brake cable components.*



Photo 1



Photo 2

- Slide slot in clevis, Photo 1 over the parking brake lever, Photo 2. Slide cable end fitting into the slot on the cable stop bracket, Photo 3. Snap in place with pliers the c-clip retainer to secure the cable, Photos 4 and 5.



Photo 3



Photo 4

- Attach the other end of the new cable to the main cable where the OEM connected, Photo 6. Adjust the cable so it is approximately centered in its adjustment range.

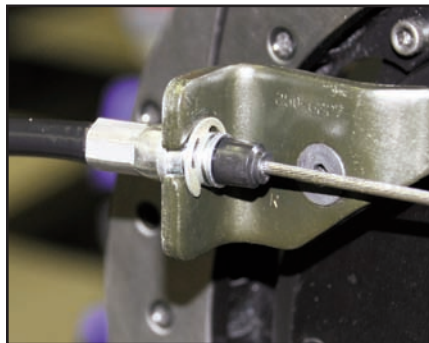


Photo 5



Photo 6

- Repeat the above steps from the beginning on the other side of the vehicle. Continue with the installation after you have both cables routed forward.

- Tighten all bracket bolts and hardware.

Installation Instructions (Continued)

SETTING THE PARKING BRAKES:

- Adjust the internal parking brake shoes by removing the dust cover from the inboard side of the backing plate, Photo 7.
- Using a brake shoe adjustment tool (available from any auto parts store), or straight screwdriver, adjust the “star” wheel while spinning the rotor until a slight drag is felt, Photo 8.
- Test parking brake in a safe area, on a slight incline then on a steeper incline. If further adjustments are necessary, please repeat the above referenced procedure and test again.

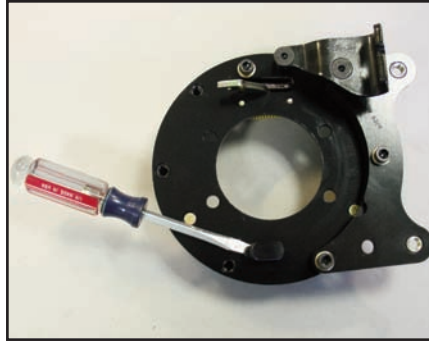


Photo 7

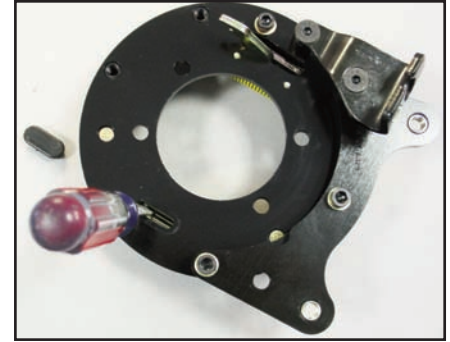


Photo 8

Brake Testing

**WARNING • DO NOT DRIVE ON UNTESTED BRAKES
BRAKES MUST BE TESTED AFTER INSTALLATION OR MAINTENANCE
MINIMUM TEST PROCEDURE**

- Make sure pedal is firm: Hold firm pressure on pedal for several minutes, it should remain in position without sinking. If pedal sinks toward floor, check system for fluid leaks. DO NOT drive vehicle if pedal does not stay firm or can be pushed to the floor with normal pressure.
- At very low speed (2-5 mph) apply brakes hard several times while turning steering from full left to full right, repeat several times. Remove the wheels and check that components are not touching, rubbing, or leaking.
- Carefully examine all brake components, brake lines, and fittings for leaks and interference.
- Make sure there is no interference with wheels or suspension components.
- Drive vehicle at low speed (15-20 mph) making moderate and hard stops. Brakes should feel normal and positive. Again check for leaks and interference.
- Always test vehicle in a safe place where there is no danger to (or from) other people or vehicles.
- Always wear seat belts and make use of all safety equipment.

Parking Brake

WARNING • PARKING BRAKE

- Parking brake must be properly adjusted before use and must be manually readjusted for wear if parking brake handle or foot lever travel becomes excessive.
 - The holding ability of the brake should be tested by stopping on a sloping surface and applying the parking brake while holding car with the hydraulic foot brake. This should be accomplished both facing up and down hill.
 - Do not rely exclusively on the parking brake to hold the car; Curb wheels as recommended by the applicable diagram and put gear selector in park, or shift into first gear or reverse with a manual transmission.
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- Diagram A - When parking facing downhill, turn front wheels towards the curb or right shoulder. This will keep from rolling into traffic if the brakes become disengaged.
 - Diagram B - Turn the steering wheel to the left so the wheels are turned towards the road if you are facing uphill with a curb. The tires will catch the curb if the car rolls backward.
 - Diagram C - When facing uphill without a curb, turn the wheels sharply to the right. If the vehicle rolls, it will go off the road rather than into traffic.
 - When parking on a hill, always set the parking brake and move the gear selector into park, or shift into first or reverse gear if your vehicle has a manual transmission.

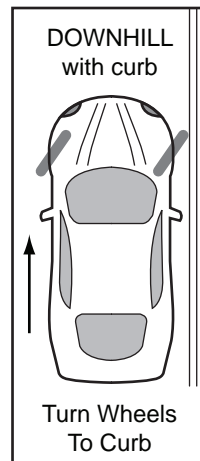


Diagram A

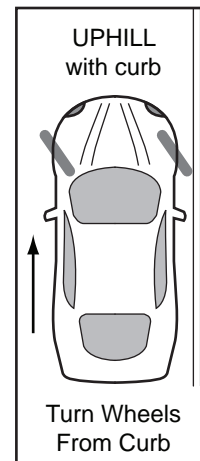


Diagram B

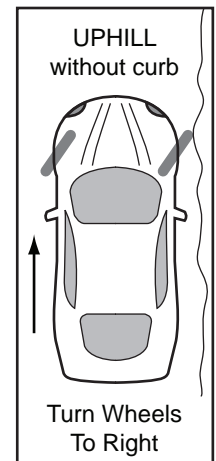


Diagram C