Installation Instructions ACTIVE TRAILING ARM PIVOT BUSHING

These instructions are a guide to successfully install this bushing in the vehicle. Soapy water and large nut, bolt and piece of flat steel is required - (see images 5&6). Alternatively remove the trailing arm from the vehicle and utilize a press. Application: HONDA CIVIC / CRV / INTEGRA / CRX

1. Safely raise the rear of the vehicle - we suggest using a 4 post hoist.

2. Unbolt the hand brake cable bracket, front toe control arm inner point and the 2 pivot bushing mounting bolts - see image 1. Note: You may have to remove the brake line on CRV models.

Note: You may need to remove rear section of exhaust when changing RHS bushing.

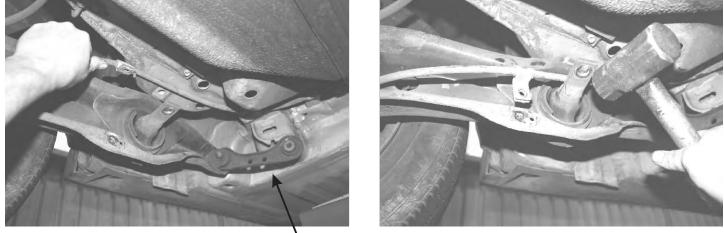
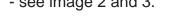


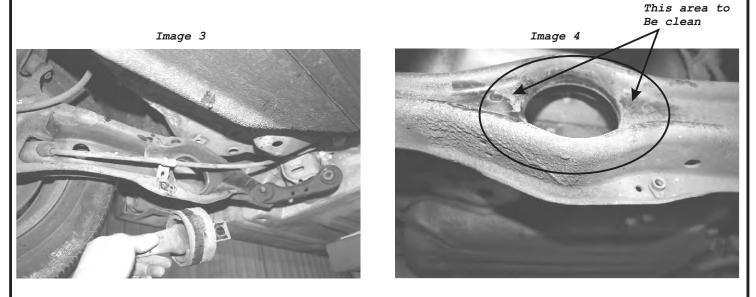
Image 1

Front toe control arm

Image 2

- 3. Slowly lower the trailing arm/wheel down enough to remove the old bushing.
- 4. The old bushing can be knocked out with a hammer (due to its 'tapered' shell design) see image 2 and 3.





5. Once old bushing is removed it is important the arm is <u>completely clean</u> - remove any loose material from around the eyelet on both sides - see image 4.

Fitting Instructions ACTIVE TRAILING ARM PIVOT BUSHING

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- 6. Soapy water is required to successfully install this bushing. However, it is important to only use a small amount of soap.
- 7. This bushing can be popped in using a large nut, bolt, some big washers and a piece of flat steel with a hole see image 6 (OR alternatively remove the arm and press bushing).

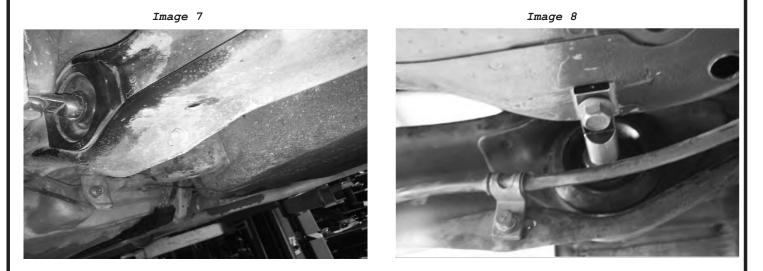


Image 5



Image 6

- 8. Wind the bushing in until it pops in be sure bushing flange has completely been drawn through. Also, confirm bushing isn't twisted once installed.
- 9. Insert supplied steel pin and bolt to chassis, no grease is required see image 8.



10. Tighten all bolts to OE specification, and bleed brakes if required.

11. Immediately carry out wheel alignment. Re check all bolts after 100km's travelled.

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