

## **Fitting Instructions**

For: Rear Cradle Mount Bushes

To suit: Chrysler 300c/Magnum

**Contents:** 2 x Replacement 9172A Bushes

2 x Replacement 9172B Bushes

2 x Replacement 9172C Bushes 2 x Fror

2 x Replacement 9172D Bushes

1 x Grease satchel

1 x Instruction Sheet

2 x Washers Front

2 x Washers Rear

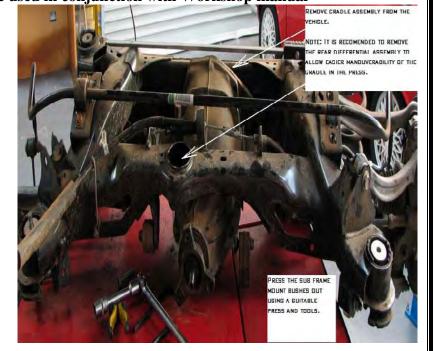
2 x Front mount spacer

2 x Front Mount Crush Tube (62mm long)

2 x Rear Mount Crush Tube (67mm long)

These instructions are to be used in conjunction with Workshop manual

- 1. Raise the vehicle on the stands and remove the rear road wheels.
- 2. Remove the tail shaft mounting bolts and remove the shaft.
- 3. Remove the rear mufflers and mounts.
- 4. Remove the park brake cables and wiring harness plugs.
- 5. Remove upper shock absorber mounting bolts
- 6. Using a suitable lifting jack, support the cradle on the jack and loosen off the four cradle mounting bolts.
- 7. Lower the cradle from the vehicle and remove (it is recommended at this stage that the differential assembly is removed to make it more manoeuvrable in the press).
- 8. Using a suitable press and tolls press the four cradle bushes out of the cradle and discard.
- 9. Make sure all surfaces are clean of rust, grease, dirt and burrs, repair or replace as necessary.
- 10. Install The 2 x Replacement **9172A** bushes into the top side of the cradle on the front mount.
- 11. Install the 2 x Replacement **9172C** bushes to the top side of the cradle on the rear mount.
- 12. Install the 2 x Replacement **9172B** bushes into the underside of the cradle on the front mount
- 13. Install the 2 x Replacement **9172D** bushes into the underside of the cradle on the rear bush
- 14. Apply a liberal amount of grease to the crush tube bore and flange faces.
- 15. Insert the 62mm long crush tube into the front two mounts.
- 16. Insert the 67mm long crush tube into the rear two mounts.
- 17. Re install the cradle to the vehicle and using the supplied washers install the spacer under the front bolts only.
- 18. Re fit removed items and lower the vehicle.
- 19. Carry out wheel alignment.
- 20. Road test.





NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.