

## **Fitting Instructions**

For: Rear Toe Link Bush

To suit: Chrysler 300c/Magnum

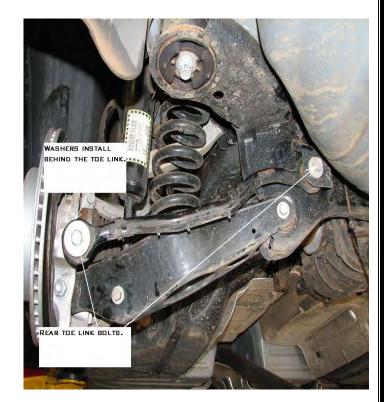
**Contents:** 4 x Replacement Bushes 6282

2 x Short Crush Tubes 2 x Long Crush Tubes

1. Raise the rear of the vehicle and support on chassis stands.

- 2. Remove the rear road wheels and undo the toe link bolt.
- 3. Lossen the rear sub frame bolts whilst supporting the weight.
- 4. Lower the sub frame enough to allow the inner toe link bolt to clear the spare tyre well.
- 5. Remove the toe link bolts and arm.
- 6. Using a suitable press and tools remove the bushes from the arm and discard.
- 7. Ensure all sharp edges, burrs, rust and paint are removed from the flange face of the arm .Repair or replace as necessary.
- 8. Install the replacement 6282 bushes into the arm.
- 9. Press the 6282 bushes gently into the arm until they seat centrally.
- 10.Lubricate the inner bore of the bush and faces.
- 11.Install the longer crush tube into the inner bush and fit the 2 x smaller washers either side of the bush over the end of the crush tube.
- 12.Install the shorter crush tube into the outer bush and fit the larger washer on the inside of the bush against the hub.
- 13.Re-fit the arm to the vehicle and using the existing O.E bolts install and torque to manufactures specifications.
- 14. Re-tighten the rear cradle mount bolts.
- 15.Re fit road wheels and allow the vehicle to settle to normal ride height.
- 16. Carry out a wheel alignment.
- 17.Road test vehicle.

- 1 x Fitting Instructions
- 1 x Grease Satchel
- 2 x large washers
- 4 x Small washers





NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.