

Fitting Instructions

For: Rear Upper Radius Arm Bushes Front/Rear

To suit: Chrysler 300c/Magnum

Contents:

4 x Replacement Bushes 6276

4 x Crush Tubes

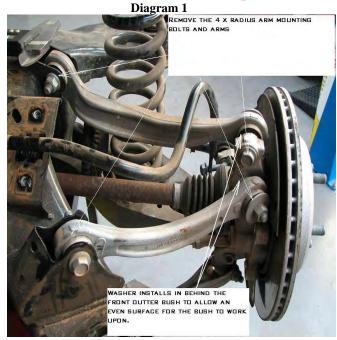
2 x Rear bush washers

1 x Fitting Instructions

1 x Grease Satchel

These instructions are to be used in conjunction with Workshop manual

- 1. Raise the vehicle and support and chassis stands.
- 2. Remove the rear road wheels.
- 3. Remove the rear upper front radius arm mounting bolts and remove the arm from the vehicle.
- 4. Remove the rear upper rear radius arm mounting bolts and remove the arm from the vehicle.
- 5. Using a suitable press and tools, press the O.E bushes out of the arm taking note of the existing mounting position.
- 6. Make sure the arms are free of any burrs and defects. Repair or replace as necessary.
- 7. Install the Replacement 6276 bushes into the arm and gently press in stopping at the required length.
- 8. Repeat this procedure for the rest of the arms.
- 9. Grease the inside bore of the bush and insert the crush tubes.
- 10. Reinstall the arms on the vehicle making sure the supplied washer is installed on the front outer arms (as per diagram 1).
- 11.Re fit road wheels
- 12.Lower the vehicle and settle on the ground.
- 13. Carry out a wheel alignment.
- 14. Road test vehicle.





NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.