

FITTING INSTRUCTIONS

Lower Inner Control Arm Bush Kit.

**Holden Commodore VR-VZ excl AWD Crewman / Adventra
Toyota Lexen VR-VS**

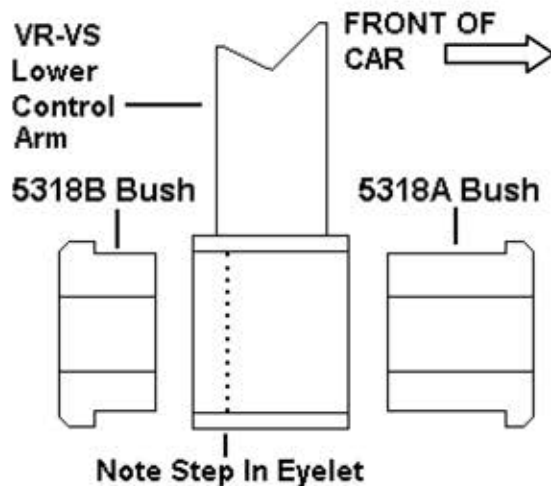
Kit Contents:

5318A Bush	x 2	5318C Bush	x 2	Instruction Sheet	x 1
5318B Bush	x 2	Crush Tube	x 2	Grease satchel	x 1

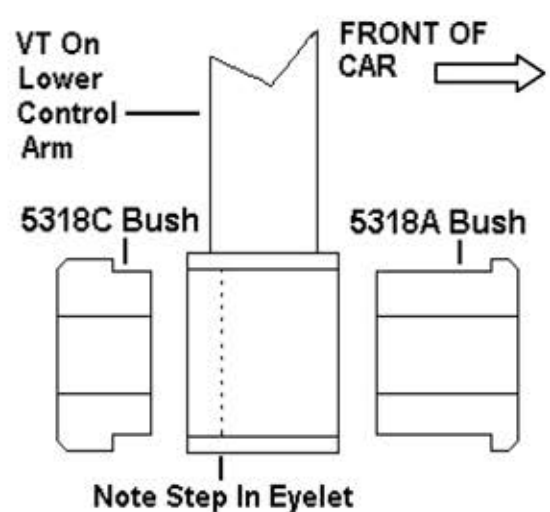
N.B: These instructions should be used in conjunction with workshop manual.

1. Raise front of vehicle, support on jack stands and remove the front wheels.
2. Remove the lower control arm inner bolt, disconnect the sway bar link rod, drop down control arm and remove the old bush using a suitable removal tool and discard.
3. Clean and inspect the arm for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
4. Refer to the diagram below and confirm vehicle type, correct replacement bush part numbers and bush location for the vehicle.
5. Fit the new bushes and refit the removed control arms and sway bar link rods to the vehicle.
6. Re-tension suspension as per manufactures specifications.
7. Road test vehicle, and we recommend a wheel alignment.

VR-VS Models



VT-VZ Models



N.B: It is recommended that a licenced workshop or trades person carry out the above procedures and that workshop manual and relevant safety procedures are followed in addition to the above.