

*(Always refer to the current catalogue for complete application listings)*

**N.B:** This installation guide should be used in conjunction with the workshop manual.

#### **FIGURE 1**

Support vehicle on suitable stands to gain access to the rear of the gearbox housing. Remove the cover bolts indicated below.



#### **FIGURE 2**

Completely remove the nut from the centre bolt



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**FIGURE 3**

✍ Remove the exhaust hangar bolt.



**FIGURE 4**

✍ Remove the two centre support nuts and washers.



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**FIGURE 5**

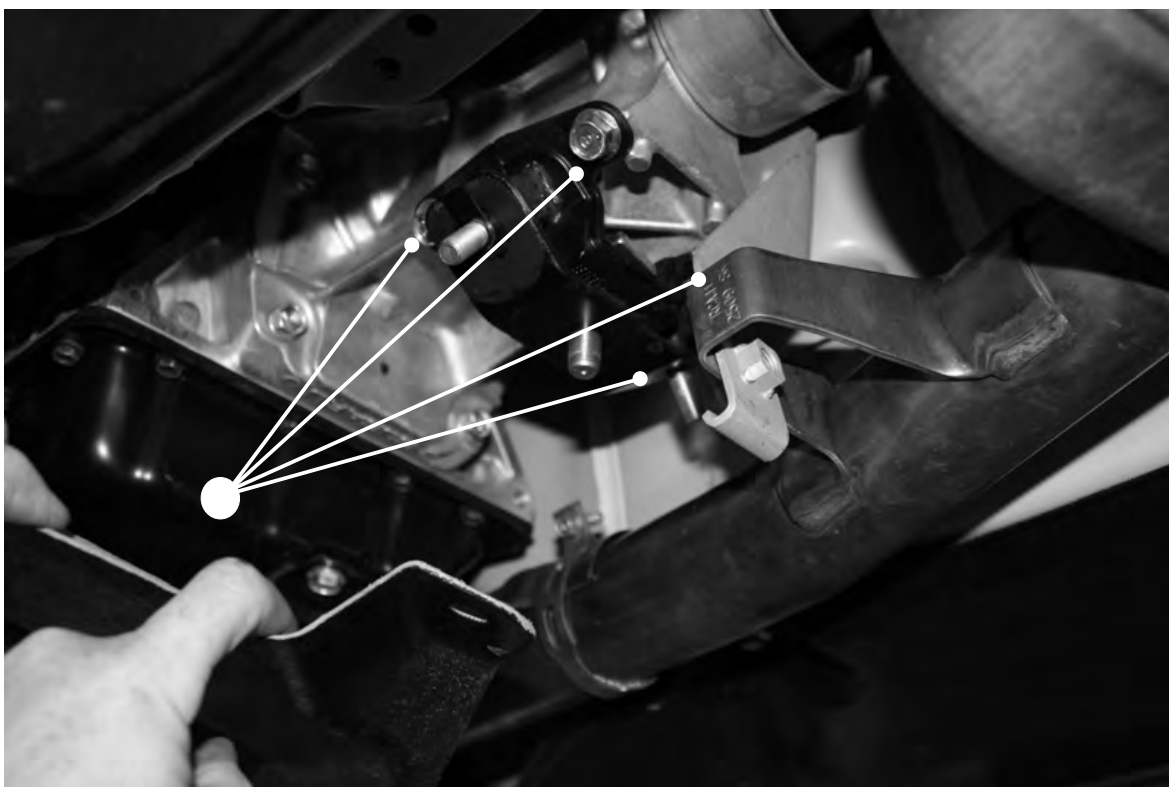
**Note!** Before removing the 4 X gearbox cradle brace bolts support the underside of the gearbox with a stand or jack.

✍ Remove the 4 X cradle brace bolts and remove brace away from the gearbox.



**FIGURE 6**

✍ Remove the 4 X bolts from the gearbox and remove the mount assy.



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**FIGURE 7**

Remove the centre bolt and lubricate the outer facings of the insert. Slide the insert into the rear of the mount assy as shown below. Re-fit all components and fasteners to the vehicle in reverse order of removal.



**FIGURE 8**

Torque all bolts to manufacturers specifications or alternatively use the torque guide provided below.

