Z 5174

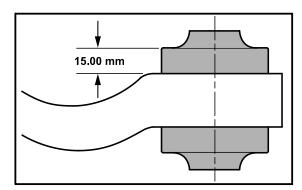
Installation Guide Front Strut Bar to Sub Frame Bushing

Audi A4/S4/RS4 95 - on, A6/S6/RS6 97 - 04, A8/S8 98 - 03 Suits: VW Passat Mk.5 - 97 - 05

(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjuction with the workshop manual.



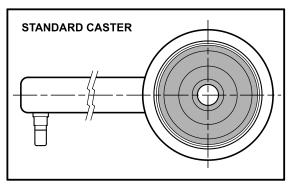


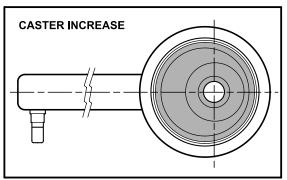
W83385 is a standard replacement kit

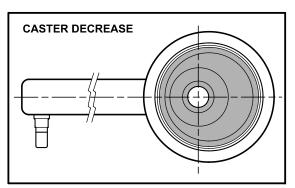
KCA422 will +/- the caster both sides of the car *Note:* Polyurethane bushings must be fitted to both sides of the vehicle

REPLACEMENT PROCEDURE

- **1.** Wheel align the vehicle before the job is started and note settings.
- 2. With the vehicle on jack stands/hoist, remove the wheels then mark the strut bars left and right and remove the strut bars.
- **3.** Use a hydraulic press to remove the O.E. bush, make sure the O.D. of the pressing tool is no larger than 64.20mm.
- **4.** Then with reference to the diagrams fit the new bushes, leaving an equal amount of the shell protruding from the arm (15mm). Note each offset bush will +/- the caster by approx 0.75 degrees.
- **5.** Using the grease supplied lubricate the bore of the bush and the outside of the crush tube, then push the crush tube into the bush.
- **6.** Refit the strut bar to the vehicle, refit sub frame bolts/nuts and tighten all bolts using the manufacturers torque settings.
- 7. Carry out a wheel alignment.







N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.