



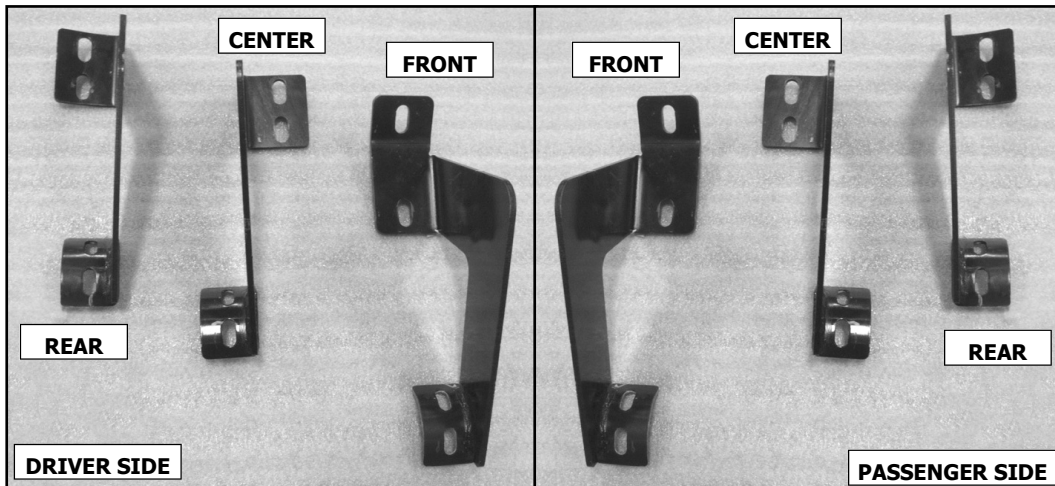
INSTRUCTIONS
E-SERIES STEP BAR KIT
2007-2010 TOYOTA TUNDRA (DOUBLE CAB & CREW MAX)
P/N: 23-3240, 23-3245, 23-3250, 23-3255

ITEM	QUANTITY	PART DESCRIPTION	TOOLS NEEDED
1	2	SIDE BAR (DRIVER & PASSENGER SIDE)	8MM SOCKET + RATCHET
2	6	MOUNTING BRACKETS	
3	24	8MM X 30MM HEX HEAD BOLTS	
4	24	8MM FLAT WASHERS	
5	24	8MM LOCK WASHERS	

1. The front driver side mounting location is under the floorboard behind the front tire. Remove the factory plug that is located next to the open hole. (Figure 1)
2. Attach the front driver side mounting bracket by using the supplied 8MM hex head bolts, flat washers, and lock washers. (Figure 2)
3. Remove the next set of two bolts from the center section. Install the driver side center mounting bracket. (Figure 3)
4. Remove the factory bolts from the rear mounting location. Install the rear mounting bracket.
5. Attach the driver side bar to the mounting brackets by using the supplied 8MM hardware. (Figure 4)
6. Tighten all hardware.
7. Repeat steps 1-6 for the passenger side bar.
(Its is recommended to re-check and tighten hardware occasionally.)

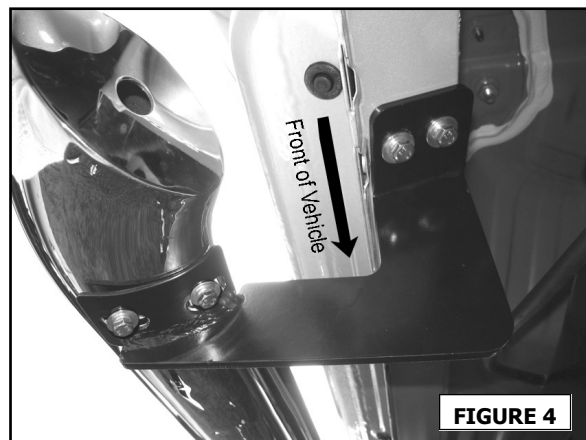
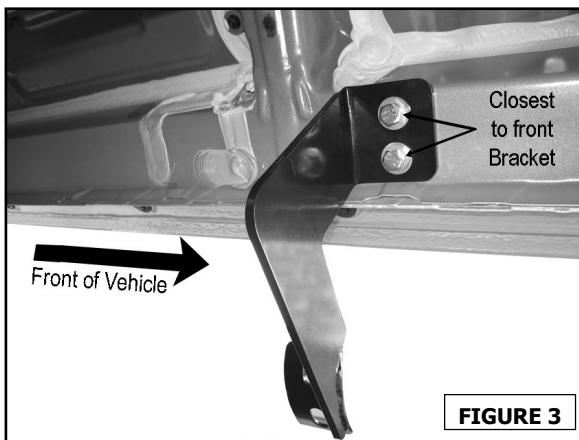
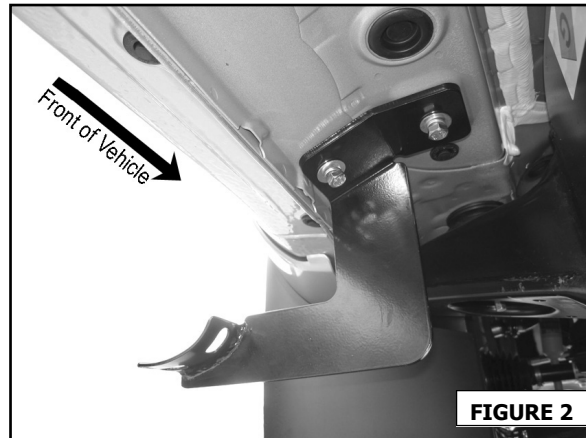
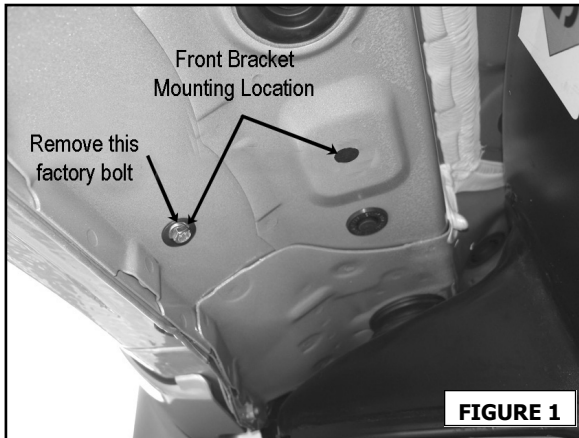
CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER





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