



SIGNATURE OF QUALITY

# INSTRUCTIONS

APPLICATION: 2004-2009 CHEVY COLORADO/ GMC CANYON REG/EXT CAB  
PART NUMBER: 23-3130, 23-3135, 23-3140, 23-3145

AUTOMOTIVE PRODUCTS, INC.

| ITEM | QUANTITY | DESCRIPTION  | TOOLS NEEDED  |
|------|----------|--|---------------|
| 1,2  | 2        | SIDEBARS (1) DRIVERS SIDE, (2) PASSENGER SIDE                | 3/4 WRENCH    |
| 3,4  | 2        | FRONT MOUNTING BRACKETS (3) DRIVERS SIDE, (4) PASSENGER SIDE | 3/4 SOCKET    |
| 5,6  | 2        | REAR MOUNTING BRACKETS (5) DRIVERS SIDE, (6) PASSENGER SIDE  | 16MM SOCKET   |
| 7,8  | 2        | FRONT SUPPORT BRACKET (7) DRIVERS SIDE, (8) PASSENGER SIDE   | 16MM WRENCH   |
| 9    | 4        | M14 FLAT WASHERS   | RATCHET       |
| 10   | 2        | M12 X 120MM HEX BOLTS  | TORQUE WRENCH |
| 11   | 2        | M12 FLAT WASHERS   |               |
| 12   | 2        | M12 LOCK WASHERS   |               |
| 13   | 2        | M12 HEX NUTS   |               |
| 14   | 4        | 1/2 X 2 HEX HEAD BOLTS                                       |               |
| 15   | 4        | 1/2 LOCK WASHERS   |               |
| 16   | 4        | 1/2 FLAT WASHERS   |               |

1. Remove all contents from box. Verify all parts are present and free from damage. Read instructions carefully and understand before attempting installation
2. On the drivers side of the vehicle, remove the front body mount bolt from underneath the vehicle. Once removed drive the bolt out of the factory bushing save both the bushing and bolt.
3. Take the drivers side mounting bracket and bolt it onto the vehicle using the factory bolt from the above step. The bracket will mount over the bushing. Do not tighten fully at this time.
4. Take the drivers side front support bracket and insert (1) 12MM X 120MM hex bolt and , (1) 12MM flat washer through the mounting slot. Place (2) M14 flat washers onto the M12 hex bolt between the support bracket and the factory body mount. Insert the M12 hex head bolt up through the holes in the factory body mount and fasten with (1) M12 lock washer and, (1) M12 hex nut. Do not tighten fully at this time.
5. Locate the rear mounting brackets and mount them to the vehicle using the factory body mount bolts. The bracket will mount over the bushing. Refer to step 3.
6. Position the drivers sidebar up to the mounting brackets and align with the mounting holes. Attach with (2) 1/2" X 2" hex head bolts, (2) 1/2" lock washers and, (2) 1/2" flat washers. Do not fully tighten at this time.
7. Adjust sidebar properly then tighten all hardware at this time.
8. Repeat steps 2-8 for the passenger side.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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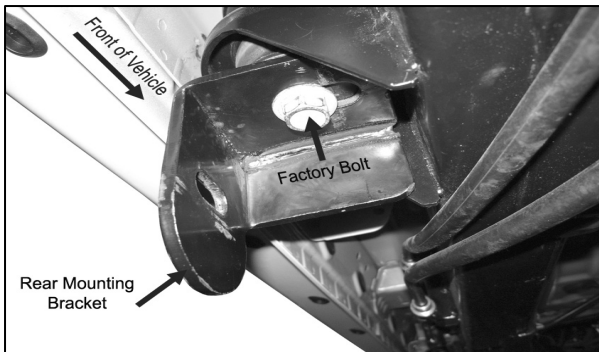
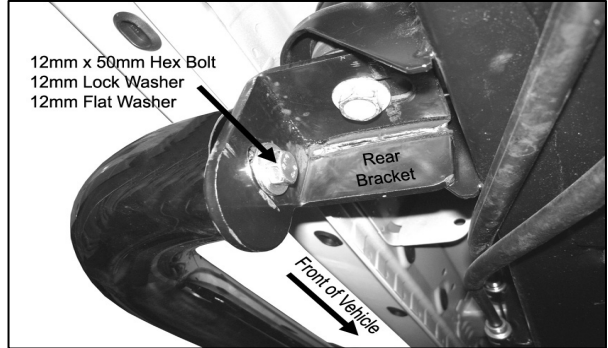
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