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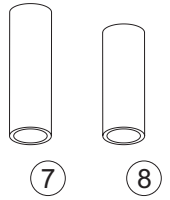
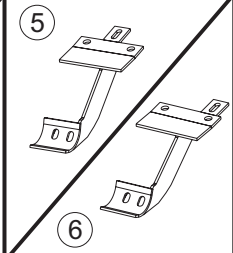
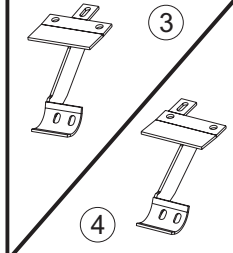
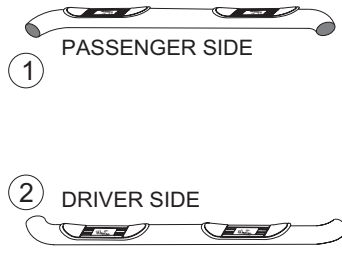
INSTRUCTIONS

APPLICATION: 2006-08 FORD EXPLORER 4 DOOR

AUTOMOTIVE PRODUCTS, INC.

STEP BAR ASSEMBLIES

23-3040
23-3045



ITEM	QTY	CONTENTS	TOOLS
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2)	16MM SOCKET 16MM WRENCH 17MM SOCKET 17MM WRENCH 7/16" SOCKET EXTENSION SMALL FLAT TIP SCREWDRIVER RATCHET
3	2	MOUNT BRACKET, DRIVER SIDE FRONT / PASSENGER SIDE REAR	
4	1	MOUNT BRACKET, DRIVER CENTER	
5	2	MOUNT BRACKET, PASSENGER SIDE FRONT / DRIVER SIDE REAR	
6	1	MOUNT BRACKET, PASSENGER CENTER	
7,8	6	SUPPORT TUBE, 3.25"(7) AND 2.56"(8)	
9	12	M10-1.5 X 30MM HEX HEAD BOLT	
10	2	M10-1.5 X 100MM HEX HEAD BOLT	
11	4	M10-1.5 X 120MM HEX HEAD BOLT	
12	12	M10-1.5 HEX NUT	
13	32	M10 FLAT WASHER	
14	18	M10 LOCK WASHER	
15	12	M10-1.5 X 30MM BUTTON HEAD BOLT	
16	12	M10 INTERNAL TOOTH LOCK WASHER	
17	6	M10-1.5 U-NUT CLIP	

- STEP 1.** Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
NOTE: On vehicles with running boards, running boards must be removed. On vehicles without running boards, remove plastic trim and mount plates fastened to bottom of rocker panel. Use 7/16" socket to remove tin nuts and screwdriver to remove plastic clips holding mount plate.
NOTE: If installing step bars on vehicles equipped with factory step boards, rear air conditioning and heat, existing factory mounting hardware is used. The front bracket is placed over both mounting studs protruding from rocker panel, reuse factory nuts. If installing step bars on vehicles without step boards with rear air and heat, the plastic studs will need to be trimmed and a 5/16" hole drilled through the plastic where the stud was. Insert bolts through these holes.
NOTE: Be careful not to drill into the air conditioning lines.
- STEP 2.** Install front, center and rear brackets to vehicle rocker panel, **SEE FIGURE 1, 2, AND 3** for hole selection.
- STEP 3.** Insert one u-nut clip through square hole directly above each bracket into vehicle floor pan. Insert u-nut clip through square hole so it is positioned over the round hole.
- STEP 4.** Attach support tubes to vehicle floor and to brackets. **SEE FIGURES 2 AND 3.** Leave loose.
- STEP 5.** Attach driver side step bar to cradles with the *Westin* logo facing outward. Step pad closer to end of tube goes to rear of vehicle. Secure with M10 button head bolts and internal tooth lock washers as shown.
- STEP 6.** Make sure step bar and brackets are properly aligned with vehicle and tighten fasteners. **NOTE:** It will be necessary to pull down on step bar while tightening support brace to mount bracket to gain desired clearance.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

