



INSTRUCTIONS

APPLICATION: 2000-UP CHEVY/GMC SUBURBAN/YUKON XL
2002-UP CHEVY AVALANCHE

AUTOMOTIVE PRODUCTS, INC.

STEP BAR ASSEMBLY				
23-2990	23-2995			
23-3020	23-3025			
ITEM	QTY	CONTENTS	TOOLS	
1	1	PASSENGER SIDE BAR (PINK SLEEVE)	3/4" SOCKET 18MM SOCKET 19MM SOCKET 21MM SOCKET EXTENSION TORQUE WRENCH RATCHET	
2	1	DRIVER SIDE BAR		
3	2	FRONT MOUNT BRACKET - DF/PF		
4	2	CENTER MOUNT BRACKETS - DC/PC		
5	2	REAR MOUNT BRACKET - DR/PR		
6	4	3" PLASTIC RINGS		
7	6	M12-1.75 x 120mm HEX HEAD BOLT		
8	4	1/2-13 x 2.00" HEX HEAD BOLT		
9	10	1/2" FLAT WASHER		
10	10	1/2" LOCK WASHER		
11	2	8mm x 25mm HEX HEAD BOLT		
12	4	8mm FLAT WASHER		
13	2	8mm LOCK WASHER		

PRODUCT INSTALLATION:

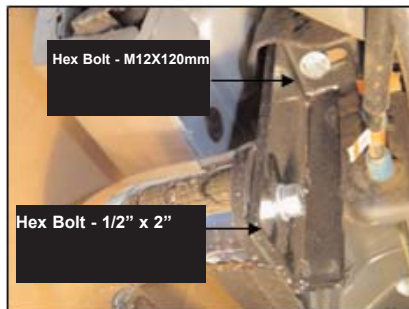
1. Verify that all parts & hardware are present. Read instructions completely before installing.
2. Remove the front, center, and rear body mount bolts located along frame under the vehicle. Attach the specified brackets using the listed hardware to the body mounts as shown on (Figure #1, #2, #3) **NOTE: '06-UP vehicles use existing factory body mount bolts to attach brackets to the vehicle.**
3. Attach the step bar to the front and rear brackets using the 1/2" x 2.00" Hex Head Bolt, 1/2" Flat Washer/Lock Washer. Attach the Center bracket to the Side Bar using 8mm x 25mm Hex Head Bolt, 1/2" Flat Washer/Lock Washers. Make sure step bar and brackets are properly aligned then tighten all hardware. **NOTE:** Passenger Side Bar was packaged with a Pink sleeve
4. Repeat steps 2 and 3 on opposite side of vehicle.

PRODUCT SPECIFICATIONS:

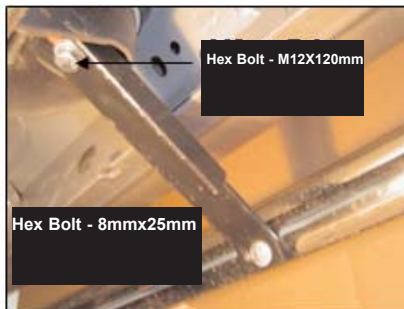
Side Bars have a 300 lb. weight capacity.

PRODUCT CARE:

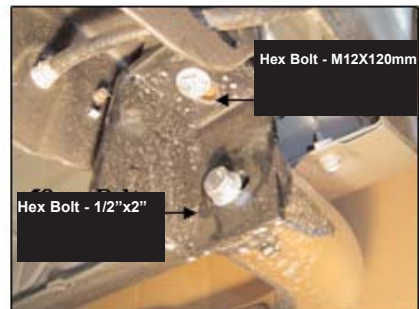
Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



Rear Bracket (Fig. 1)



Center Bracket (Fig. 2)



Front Bracket (Fig. 3)



FULL ASSEMBLY-



DRIVER FRONT-



PASSENGER FRONT-

DRIVER REAR-



PASSENGER REAR-

