

INSTRUCTIONS APPLICATION: 2006-08 HUMMER H3

AUTOMOTIVE PRODUCTS, INC.

corrosion.

Actomotive integration and a second		
STEP BAR ASSEMBLIES 23-2860 23-2865	DRIVER SIDE	
ITEM QTY CON	TENTS	TOOLS
3,4 2 FRONT MOUN 5,6 2 REAR MOUN 7 8 M10-1.5 X 35M 8 8 M10 FLAT WA 9 8 M10 LOCK W/ 10 8 M8-1.25 X 25M	STEP BAR, PASSENGER (1) AND DRIVER (2)17MM SOCKETFRONT MOUNT BRACKET, PASSENGER (3) AND DRIVER (4)RATCHETREAR MOUNT BRACKET, PASSENGER (5) AND DRIVER (6)TORQUE WRENCHM10-1.5 X 35MM HEX HEAD BOLTTORQUE WRENCHM10 LOCK WASHERM8-1.25 X 25MM BUTTON HEAD BOLTM8 INTERNAL TOOTH LOCK WASHERMAD DRIVER	
STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions com- pletely before beginning.		
STEP 2. Locate driver side mounting locations on vehicle. Attach mount brackets as shown. SEE FIGURE 1. Repeat for passenger side. It may be necessary to clean out mounting holes on frame with a 10mm tap.		
STEP 3. Attach driver side step bar to cradles with the <i>Westin</i> logo facing outward as shown. Assemble with M8		
 fasteners. Hand tighten. SEE FIGURE 2. STEP 4. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 31 Ft. Lbs. for M10 fasteners and 16 Ft. Lbs. for M8 fastener. STEP 5. Repeat installation for opposite side. 		
FINISH PROTECTION		
Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g.		
Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to		

