

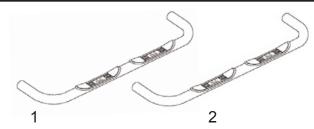
# INSTALLATION INSTRUCTIONS

APPLICATION: 2005-07 TOYOTA TACOMA - D-CAB

## **AUTOMOTIVE PRODUCTS, INC.**

STEP BAR ASSEMBLY

23-2770 23-2775



ITEM	QTY	CONTENTS	TOOLS
1	1	PASSENGER SIDE BAR (PINK SLEEVE)	1/2" SOCKET
2	1	DRIVER SIDE BAR	13MM WRENCH
3	2	FRONT MOUNTING BRACKETS - DF/PF	RATCHET
4	2	CENTER MOUNTING BRACKETS - DC/PC	TORQUE WRENCH
5	2	REAR MOUNTING BRACKETS - DR/PR	
6	24	8MM X 30MM HEX HEAD BOLT	
7	24	8MM FLAT WASHER	
8	24	8MM LOCK WASHER	

## PRODUCT INSTALLATION:

- 1. Verify that all parts & hardware are present. Read instructions completely before installing.
- 2. Remove the plastic inserts (2 per bracket) from the underside of rocker panel and attach the brackets to the existing O.E. mounting points (threaded) by using (2) 8mm x 30mm Hex head bolt, (2) 8mm Flat Washers, (2) 8mm Lock Washers per bracket. **See Figure #1** Do not tighten at this time.
- 3. Attach the step bars to the bracket cradles using (2) 8mm x 30mm Hex head bolts, (2) 8mm Flat Washers, (2) 8mm Lock Washers. **NOTE:** Passenger Side Bar was packaged with a Pink sleeve. (Repeat steps on Driver Side) **See Figure #2**
- 4. Verify that the side bars are level and square with the side of the vehicle and then completely tighten all hardware.
- 5. Periodically check and retighten the hardware as necessary.
- \*Be sure to use all hardware supplied and tighten all bolts.

#### FIGURE #1

#### FIGURE #2

## **PRODUCT SPECIFICATIONS:**

Side Bars have a 300 lb. weight capacity.

# Passenger Front Bracket - PF

# **PRODUCT CARE:**

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

# **FULL ASSEMBLY -**

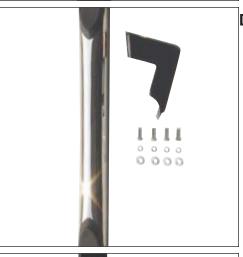




DRIVER FRONT



**PASSENGER FRONT** 



DRIVER CENTER



**PASSENGER CENTER** 



**DRIVER REAR** 



PASSENGER REAR

(2 of 2)

Looking for dependable side steps and nerf bars?

Rely on Westin for quality and long-lasting products.