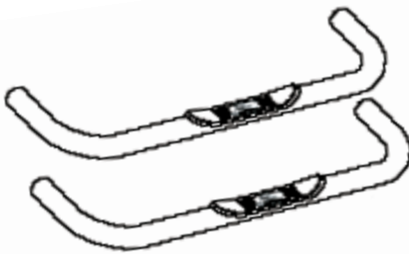




INSTRUCTIONS

APPLICATION: 88-98 CHEVY/GMC C/K Pickup, 92-94 CHEVY Blazer - Fullsize, 95-99 CHEVY Tahoe - 2 door, 92-99 GMC Yukon - 2 door - Regular Cab

AUTOMOTIVE PRODUCTS, INC.

STEP BAR ASSEMBLY		
23-0500	23-0505	

ITEM	QTY	CONTENTS	TOOLS
1	1	PASSENGER SIDE BAR (PINK SLEEVE)	19MM SOCKET 19MM WRENCH RATCHET TORQUE WRENCH
2	1	DRIVER SIDE BAR	
3	2	FRONT BRACKETS - DF/PF	
4	2	REAR BRACKETS - DR/PR	
5	4	3" PLASTIC RINGS, BLACK	
6	4	M12-1.75 x 120MM HEX HEAD BOLT	
7	4	12MM x 50MM HEX HEAD BOLT	
8	8	12MM FLAT WASHER	
9	8	12MM LOCK WASHER	

PRODUCT INSTALLATION:

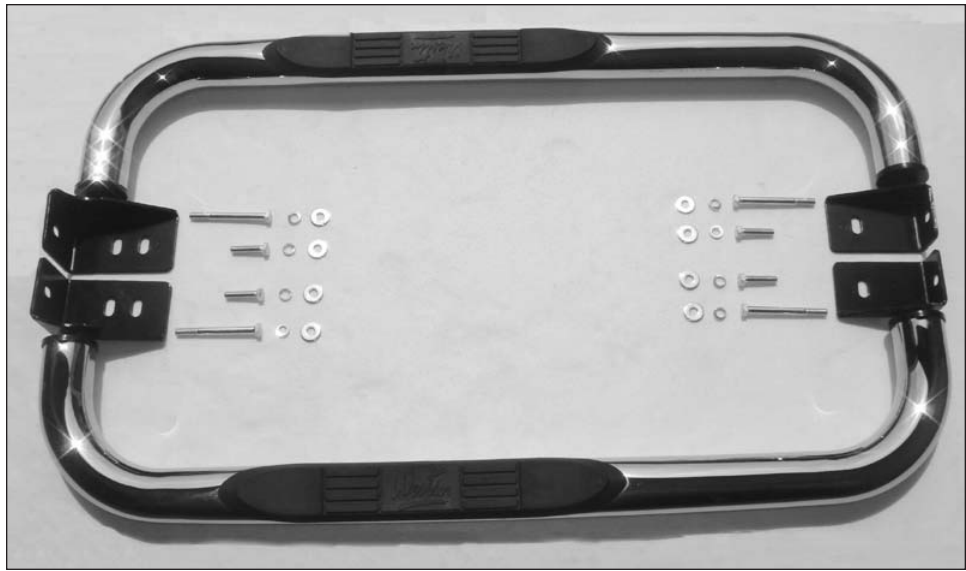
1. Verify all parts & hardware are present. Please read Instruction Sheets before installing. **NOTE:** No Drilling Required.
2. Remove existing body mount bolts, do not discard rubber bushing. Body mount bolts will be replaced with hardware provided.
3. Install the front bracket to the front body mount and rubber bushing by replacing the factory bolts with (1) M12-1.75 x 120mm hex head bolt, (1) 12mm flat washer, (1) 12mm lock washer per bracket. Do not tighten bolts at this time.
NOTE: Front brackets have 1 slot on front plate.
4. Install the rear brackets in the same procedure as front brackets. **NOTE:** Rear brackets have 2 slots on front plate.
5. Attach the step bars to the front and rear brackets using (1) 12mmx50mm hex head bolt, (1) 12mm flat washer, (1) 12mm lock washer per bracket, and hand tighten. Torque M12 bolts first to 65 ft/lbs. and then tighten all remaining fasteners.
NOTE: Attach the 3" black plastic rings to the end of the bars before attaching to brackets.

PRODUCT SPECIFICATIONS:

Side Bars have a 300 lbs. weight capacity.

PRODUCT CARE:

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



FULL ASSEMBLY - 23-0500



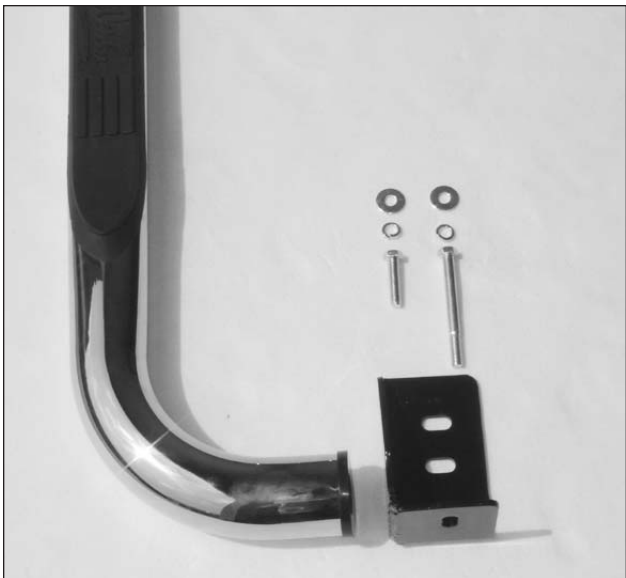
DRIVER FRONT - DF

DRIVER REAR - DR



PASSENGER FRONT - PF

PASSENGER REAR - PR



Looking for dependable side steps and nerf bars?

Rely on Westin for quality and long-lasting products.