



## INSTRUCTIONS

APPLICATION: 2000-2007 CHEVROLET TAHOE, SUBURBAN, AVALANCHE / 2000-2007 GMC YUKON, YUKON XL

STEP BAR KIT: 21-3000, 21-3005, 21-2990, 21-2995

ITEM	QUANTITY	CONTENTS	TOOLS
1,2	2	STEP BAR (1) DRIVER & (2) PASSENGER SIDE	18MM SOCKET 12MM SOCKET RATCHET
3,4	2	FRONT MOUNTING BRACKET (3) DRIVER & (4) PASSENGER	
5,6	2	REAR MOUNTING BRACKET (5) DRIVER & (6) PASSENGER	
7	2	CENTER SUPPORT BRACKET (SUBURBAN, AVALANCHE, YUKON XL ONLY)	
8	2	FRONT SUPPORT BRACKET (TAHOE, YUKON ONLY)	
9	2	BOLT PLATES (TAHOE, YUKON ONLY)	
10	2	M8 FLAT WASHERS	
11	2	M8 LOCK WASHERS	
12	2	M8 X 25MM HEX HEAD BOLTS	
13	4	M8 HEX NUTS (TAHOE/YUKON ONLY)	
14	4	1/2" FLAT WASHERS	
15	4	1/2" LOCK WASHERS	
16	4	1/2" X 2" HEX HEAD BOLTS	

1. Verify that all parts listed above are present. Read all instructions carefully before attempting installation.
2. Locate the front driver side body/frame mount. Remove the body mount bushing bolt. (FIGURE 1)
3. Attach the front mounting bracket to the body mount bushing using the existing body mount bolt. Do not fully tighten at this time.
4. Repeat for the rear body mount.
5. Attach the side bar to the mounts using the supplied 1/2" hardware. Do not fully tighten at this time.
6. For Suburban, Yukon XL, and Avalanche; attach the center support bracket using the factory center body mount bolt and M8 hardware supplied. Do not fully tighten at this time. (FIGURE 2)
7. For Tahoe, and Yukon; insert the bolt plate into the frame rail slot located near the front body mount. Secure the front support bracket to the bolt plate and front mount using the supplied M8 hex nuts and remaining hardware. Do not fully tighten at this time. (FIGURE 3)
8. Align all components then fully tighten all hardware.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental. As the compounds scratch the finish and open it to corrosion.

