



INSTRUCTIONS
 4" OVAL PLATINUM STEP BARS
 2004-2007 FORD F-150 SUPER CAB
 P/N: 21-2350 / 21-2355

ITEM	QUANTITY	CONTENTS	TOOLS
1	1	SIDE BAR (DRIVER & PASSENGER SIDE)	1/2" SAE SOCKET + RATCHET
2	4	MOUNTING BRACKET	1/2" SAE WRENCH
3	2	DOUBLE BOLT PLATE	12MM SOCKET + RATCHET
4	2	SINGLE BOLT PLATE	12MM WRENCH
5	4	1/2" X 2" HEX HEAD BOLT	8MM SOCKET + RATCHET
6	4	1/2" FLAT WASHER	8MM WRENCH
7	4	1/2" LOCK WASHER	
8	6	12MM FLAT WASHER	
9	6	12MM LOCK WASHER	
10	6	12MM HEX NUTS	
11	8	8MM X 30MM HEX HEAD BOLT	
12	8	8MM LOCK WASHER	
13	4	8MM HEX NUT	
14	4	8MM CLIP NUT	
15	12	8MM FLAT WASHERS	



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1. Mounting locations are inside of the vehicles rocker panels facing the chassis. Remove the factory applied black tape and rubber grommets from mounting locations.
2. Insert supplied clip nuts to rectangular slots so the back of the nut faces the inside of the rocket panel.
3. Attach one single bolt plate to the driver front mounting location. Then attach one double bolt plate at the rear driver side mounting location. (The bolt plates will be secured with the mounting brackets in the next step)
4. Loosely attach the front driver side mounting bracket as shown in the schematic below. (Front brackets can be identified by the extra number of mounting slots) use the supplied 12MM hex nuts, lock washers, and flat washers to join the bolt plate to the mounting bracket. Use the supplied 8MM Hex bolts, lock washers, and flat washers to secure the mounting bracket into the clip nuts installed before.
5. Repeat for the driver side rear bracket.
6. Using the 1/2" bolts, flat washers, and lock washers; attach the side bar to the mounting brackets.
7. Tighten all remaining hardware.
8. Repeat steps 2-7 for the passenger side bar.
 (It is recommended to periodically re-check and tighten all hardware.)

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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