



INSTRUCTIONS 4" OVAL PLATINUM STEP
BARS
2004-2007 FORD F-150 REGULAR CAB
P/N: 21-2340 / 21-2345

ITEM	QUANTITY	CONTENTS	TOOLS
1	1	SIDE BAR (DRIVER & PASSENGER SIDE)	1/2" SAE SOCKET + RATCHET
2	4	MOUNTING BRACKET	1/2" SAE WRENCH
3	4	1/2" X 2" HEX HEAD BOLT	12MM SOCKET + RATCHET
4	4	1/2" FLAT WASHER	12MM WRENCH
5	4	1/2" LOCK WASHER	8MM SOCKET + RATCHET
6	6	12MM FLAT WASHER	8MM WRENCH
7	6	12MM LOCK WASHER	
8	6	12MM HEX NUTS	
9	8	8MM X 30MM HEX HEAD BOLT	
10	8	8MM LOCK WASHER	
11	4	8MM HEX NUT	
12	4	8MM CLIP NUT	
13	12	8MM FLAT WASHERS	

1. Mounting locations are inside of the vehicles rocker panels facing the chassis. Remove the factory applied black tape and rubber grommets from mounting locations. (FIGURE 1)
2. Insert supplied clip nuts to rectangular slots so the back of the nut faces the inside of the rocket panel. (FIGURE 2)
3. Loosely attach the front driver side mounting bracket as shown in the schematic below. (Front brackets can be identified by the extra number of mounting slots) (FIGURE 3+4)
4. Repeat for the driver side rear bracket.
5. Using the 1/2" bolts, flat washers, and lock washers; attach the side bar to the mounting brackets. (FIGURE 5 + 6)
6. Tighten all remaining hardware.
7. Repeat steps 2-7 for the passenger side bar.
(It is recommended to periodically re-check and tighten all hardware.)

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

