

INSTRUCTIONS 4" OVAL PLATINUM STEP BARS 1999-2007 CHEVROLET SILVERADO EXTENDED CAB & CREW CAB

P/N: 21-1680/21-1685/21-1950/21-1955

ITEM	QUANTITY	CONTENTS	TOOLS
1	2	SIDE BARS	16MM SOCKET + RATCHET
2	2	FRONT MOUNTING BRACKETS (DRIVER & PASSENGER SIDE)	18MM SOCKET + RATCHET
3	2	CENTER MOUNTING BRACKETS	19MM SOCKET + RATCHET
4	2	REAR MOUNTING BRACKETS	
5	4	1/2" X 2" HEX HEAD BOLTS	
6	4	1/2" LOCK WASHERS	
7	4	1/2" FLAT WASHERS	
8	2	M10 X 25MM HEX HEAD BOLTS	
9	2	M10 LOCK WASHERS	
10	2	M10 FLAT WASHERS	

- 1. Verify all hardware contents listed above are present. Carefully read all instructions before installing.
- 2. Mounting location on the front driver side is the body mount bolt. (FIGURE 1,2,3)
- 3. Remove body mount bolt, place front driver side mounting bracket between the bolt and lower body mount bushing. Do not tighten at this time. (FIGURE 4)
- 4. Repeat steps 1-2 for center mounting bracket. (FIGURE 5)
- 5. Rear driver side mounting location is at the rear body mount in front of the rear tire. (FIGURE 1,5)
- 6. Remove the body mount bolt, place the rear mounting bracket between the bolt and the lower body mount bushing. Do not tighten at this time. (FIGURE 6)
- 7. Using the supplied M10 hardware attach the support bracket to the front hole of the driver side rear mounting bracket, the other end will attach to the frame rail located next to the body mount bushing.
- 8. Using the supplied 1/2" hardware, attach the side bar to the mounting brackets loosely. (FIGURE 7)
- 9. Adjust side bar then tighten all fasteners.
 - (It is recommended to occasionally check and tighten all hardware)

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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