



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS

APPLICATION: 2007-2010 CHEVROLET SILVERADO / GMC SIERRA REGULAR CAB
PART NUMBER: 21-1400,21-1405, 23-1400, 23-1405

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	SIDE BARS	9/16" SOCKET AND RATCHET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	9/16" WRENCH
4	2	REAR MOUNTING BRACKETS	TORQUE WRENCH
5	4	1/2" X 2" HEX HEAD BOLTS	
6	4	1/2" LOCK WASHERS	
7	4	1/2" X 35MM FLAT WASHERS	

1. Remove contents from box, verify all parts are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. From underside of vehicle, remove the driver side body mounts bolts.
3. Determine driver/left and passenger /right Mounting Brackets. Hang driver/left front Mounting Bracket by partially threading back the factory body mount bolt (Figure 1 & 2). Repeat this step for driver rear Mounting Bracket.
4. Position driver/left Sidebar onto Mounting Brackets. Attach Sidebar to Mounting Brackets by using the included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers. Do not tighten at this time.
5. Level and adjust sidebar, and then tighten all hardware at this time
6. Torque all 1/2" hardware to 25-30 ft lbs

(On heavy duty models, it may be required to attach mounting brackets to opposing side of the vehicle to complete installation.)

