

INSTRUCTIONS

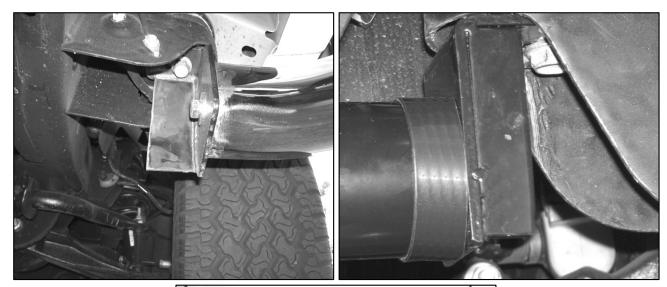
APPLICATION: 2007-2010 CHEVROLET SILVERADO / GMC SIERRA REGULAR CAB PART NUMBER: 21-1400,21-1405, 23-1400, 23-1405

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	SIDE BARS	9/16" SOCKET AND RATCHET
2,3	2	FRONT MOUNTING BRACKETS (2) DRIVERS SIDE, (3) PASSENGER SIDE	9/16" WRENCH
4	2	REAR MOUNTING BRACKETS	TORQUE WRENCH
5	4	1/2" X 2" HEX HEAD BOLTS	
6	4	1/2" LOCK WASHERS	
7	4	1/2" X 35MM FLAT WASHERS	

- 1. Remove contents from box, verify all parts are present and free from damage. Carefully read and undwerstand all instructions before attempting installation.
- 2. From underside of vehicle, remove the driver side body mounts bolts.
- 3. Determine driver/left and passenger /right Mounting Brackets. Hang driver/left front Mounting Bracket by partially threading back the factory body mount bolt (Figure 1 & 2). Repeat this step for driver rear Mounting Bracket.
- 4. Position driver/left Sidebar onto Mounting Brackets. Attach Sidebar to Mounting Brackets by using the included (2) ¹/₂" x 2" Hex Head Bolts, (2) ¹/₂" Lock Washers, and (2) ¹/₂" Flat Washers. Do not tighten at this time.
- 5. Level and adjust sidebar, and then tighten all hardware at this time
- 6. Torque all 1/2" hardware to 25-30 ft lbs

(On heavy duty models, it may be required to attach mounting brackets to opposing side of the vehicle to complete installation.)





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