



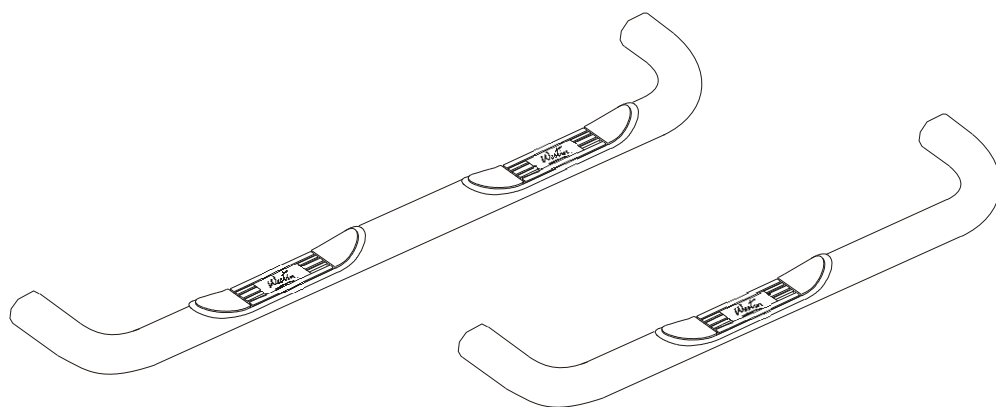
INSTALLATION INSTRUCTIONS

APPLICATION: 1982-00 GM S-SERIES REGULAR AND
EXTENDED CAB 2/3 DOOR

AUTOMOTIVE PRODUCTS, INC.

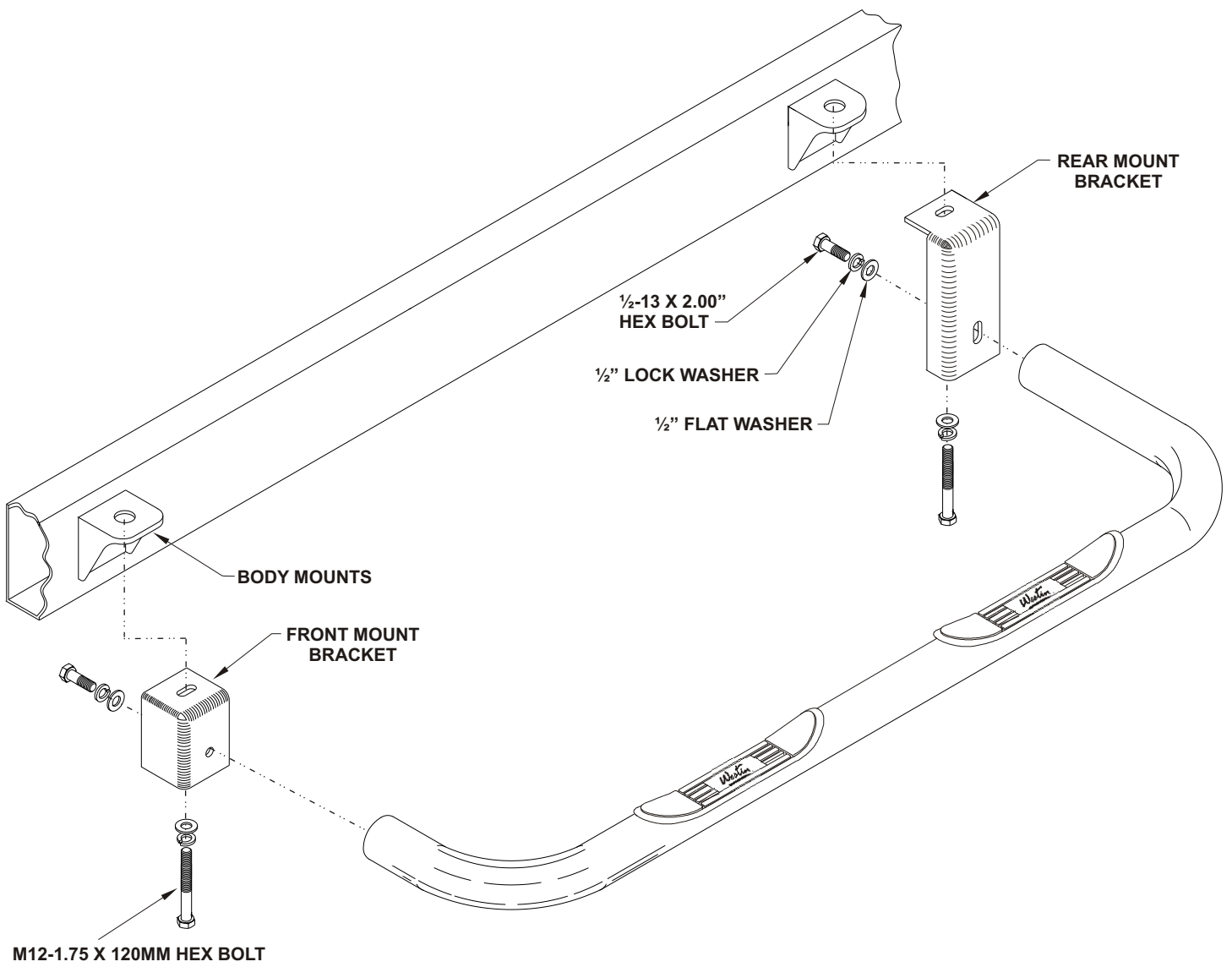
STEP BAR ASSEMBLIES

- 25-0510
- 25-0515
- 25-0670
- 25-0675
- 26-0670
- 26-0675



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	STEP BAR TUBE - PASSENGER SIDE	3/4" SOCKET 15MM SOCKET RATCHET
1	STEP BAR TUBE - DRIVER SIDE	
2	FRONT MOUNT BRACKET	
2	REAR MOUNT BRACKET	
4	M12-1.75 X 120MM HEX HEAD BOLT	
4	1/2-13 X 2.00" HEX HEAD BOLT	
8	1/2" LOCK WASHER	
8	1/2" FLAT WASHER	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Bolt Mounting Brackets to Step Bar Tubes as shown at the correct location for your vehicle.
- STEP 4. Remove the body mounting bolts from mounts located under the cab of vehicle. Position Step Bar Assembly up to the body mounts and install with the metric bolts provided.
- STEP 5. Tighten and torque all fasteners to 65 FT. LBS.



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE