

APPLICATION: 1988-99 GM C/K SERIES PICKUP EXT. CAB

INSTALLATION INSTRUCTIONS

1992-00 GM C/K SERIES PICKUP CREW CAB

1997-99 GM C/K SERIES PICK-UP 3 DOOR

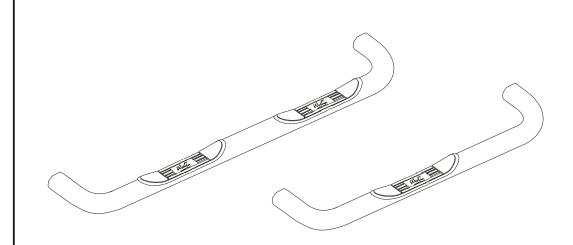
1995-99 CHEVY TAHOE 2 DOOR

1988-99 GM C/K SERIES PICK-UP REG. CAB 1992-94 CHEVY BLAZER FULLSIZE 2 DOOR

1992-99 GMC YUKON 2 DOOR

## **AUTOMOTIVE PRODUCTS, INC.**

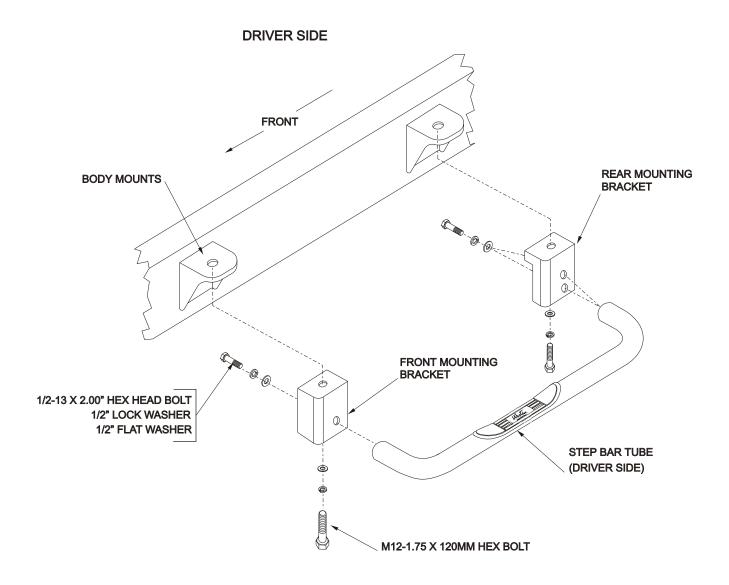
STEP BAR ASSEMBLIES		
25-0500	25-0505	
25-0630	25-0635	
25-0850	25-0855	
25-0885	25-0890	
26-0500	26-0505	
26-0630	26-0635	
26-0885	26-0890	



QTY	PARTS KIT CONTENTS DESCRIPTION	TOOLS REQUIRED
1	STEP BAR - DRIVER SIDE	15MM SOCKET
1	STEP BAR - PASSENGER SIDE	18MM SOCKET
2	FRONT MOUNT BRACKET	¾" SOCKET
2	REAR MOUNT BRACKET	3/4" COMBINATION WRENCH
4	½ -13 X 2.00" HEX HEAD BOLT	TORQUE WRENCH
4	M12 - 1.75 X 120 MM LG. HEX HEAD BOLT	RATCHET
8	½" LOCK WASHER, ZINC PLATED	
8	½" FLAT WASHER, ZINC PLATED	

- STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.
- Read and understand instructions completely before beginning installation. STEP 2.
- Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. **See figure 1.** STEP 3.
- Position step bar up to the mount brackets and fasten with the 1/2" bolts and washers provided in the STEP 4. parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. See figure 1.
- STEP 5. Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT. LBS.

FIGURE 1



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE