

INSTALLATION INSTRUCTIONS

APPLICATION: 1988-99 GM C/K SERIES PICKUP EXT. CAB 1992-00 GM C/K SERIES PICKUP CREW CAB

> 1997-99 GM C/K SERIES PICK-UP 3 DOOR 1995-99 CHEVY TAHOE 2 DOOR 1988-99 GM C/K SERIES PICK-UP REG. CAB 1992-94 CHEVY BLAZER FULLSIZE 2 DOOR 1992-99 GMC YUKON 2 DOOR

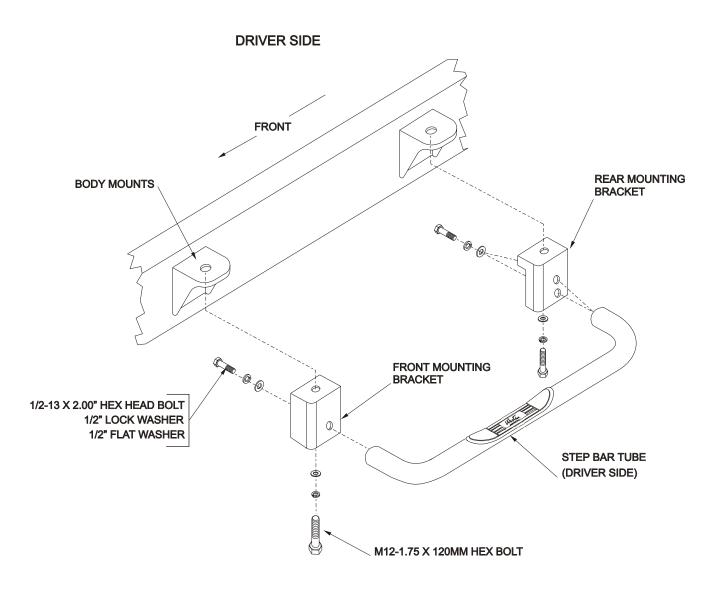
AUTOMOTIVE PRODUCTS, INC.

	30 25-0635 50 25-0855 35 25-0890 30 26-0505 30 26-0635		
QTY	PARTS KIT CONTENTS DESCRIPTION		TOOLS REQUIRED
1	STEP BAR - DRIVER SIDE		15MM SOCKET
1	STEP BAR - PASSENGER SIDE		18MM SOCKET
2	FRONT MOUNT BRACKET		¾" SOCKET
2	REAR MOUNT BRACKET		3/4" COMBINATION WRENCH
4	1/2 -13 X 2.00" HEX HEAD BOLT		TORQUE WRENCH
4	M12 - 1.75 X 120 MM LG. HEX HEAD BOLT		RATCHET
8	1/2" LOCK WASHER, ZINC PLATED		
8	1/2" FLAT WASHER, ZINC PLATED		

STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.

- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. See figure 1.
- STEP 4. Position step bar up to the mount brackets and fasten with the 1/2" bolts and washers provided in the parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. **See figure 1.**
- STEP 5. Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT. LBS.





ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE