

## INSTALLATION INSTRUCTIONS

APPLICATION: 1988-99 GM C/K SERIES PICKUP EXT. CAB 1992-00 GM C/K SERIES PICKUP CREW CAB

> 1997-99 GM C/K SERIES PICK-UP 3 DOOR 1995-99 CHEVY TAHOE 2 DOOR 1988-99 GM C/K SERIES PICK-UP REG. CAB 1992-94 CHEVY BLAZER FULLSIZE 2 DOOR 1992-99 GMC YUKON 2 DOOR

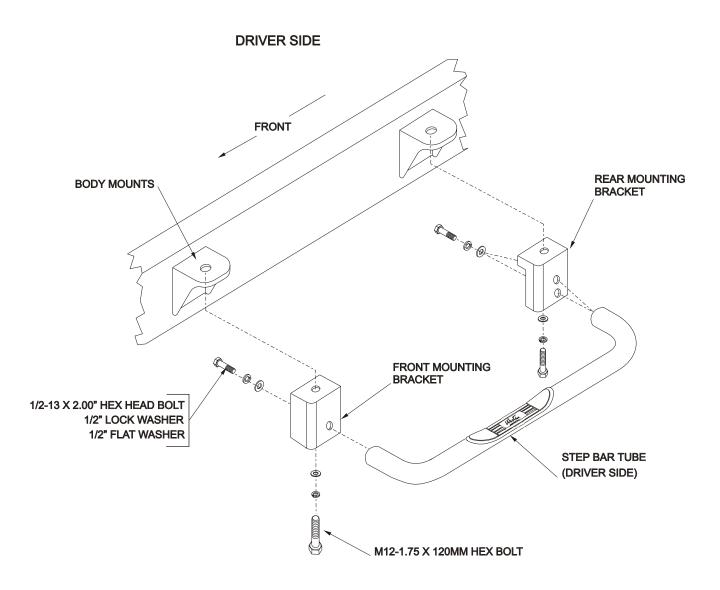
## **AUTOMOTIVE PRODUCTS, INC.**

	30 25-0635   50 25-0855   35 25-0890   30 26-0505   30 26-0635		
QTY	PARTS KIT CONTENTS DESCRIPTION		TOOLS REQUIRED
1	STEP BAR - DRIVER SIDE		15MM SOCKET
1	STEP BAR - PASSENGER SIDE		18MM SOCKET
2	FRONT MOUNT BRACKET		¾" SOCKET
2	REAR MOUNT BRACKET		3/4" COMBINATION WRENCH
4	1/2 -13 X 2.00" HEX HEAD BOLT		TORQUE WRENCH
4	M12 - 1.75 X 120 MM LG. HEX HEAD BOLT		RATCHET
8	1/2" LOCK WASHER, ZINC PLATED		
8	1/2" FLAT WASHER, ZINC PLATED		

STEP 1. Remove the contents from the box and check for any damage. Verify all parts against the parts list.

- STEP 2. Read and understand instructions completely before beginning installation.
- STEP 3. Bolt mount brackets to vehicle body mounts using metric bolts provided in parts kit. See figure 1.
- STEP 4. Position step bar up to the mount brackets and fasten with the 1/2" bolts and washers provided in the parts kit. Secure rear leg of step bar to correct hole location for your vehicle. Tube should not touch vehicle body. **See figure 1.**
- STEP 5. Check to be sure Step Bar is properly aligned with vehicle. Tighten and torque all mounting bracket bolts to 55 FT. LBS.





## **ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE - PASSENGER SIDE OPPOSITE**