



AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

APPLICATION: 2014+ CHEVROLET SILVERADO & GMC SIERRA 1500 CREW, DOUBLE, & REGULAR CAB  
 APP PART # 23-3720, 23-3725, 23-3710, 23-3715, 23-3700, 23-3705  
 23-73720, 23-73710, 23-73700

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE STEP BAR - ( <i>CLEAR WRAPPING</i> )	13MM SOCKET
2	1	PASSENGER SIDE STEP BAR - ( <i>PINK WRAPPING</i> )	ALLEN KEY (INCLUDED)
3	6	MOUNTING BRACKETS ( <i>4 PCS FOR REG CAB</i> )	TORQUE WRENCH
4	6	M8 HEX HEAD BOLTS ( <i>4 PCS FOR REG CAB</i> )	RATCHET
5	6	M8 FLAT WASHERS ( <i>4 PCS FOR REG CAB</i> )	
6	6	M8 LOCK WASHERS ( <i>4 PCS FOR REG CAB</i> )	
7	6	M8 FLANGE BOLTS ( <i>4 PCS FOR REG CAB</i> )	
8	6	M8 TOOTHED LOCK WASHERS ( <i>4 PCS FOR REG CAB</i> )	
9	12	M8 NUT CLIPS ( <i>8 PCS FOR REG CAB</i> )	
10	12	M0 BUTTON HEADBOLTS, STAINLESS STEEL ( <i>8 PCS FOR REG CAB</i> )	
11	12	M10 TOOTHED LOCK WASHERS, STAINLESS STEEL ( <i>8 PCS FOR REG CAB</i> )	
12	12	M10 FLAT WASHERS, STAINLESS STEEL ( <i>8 PCS FOR REG CAB</i> )	

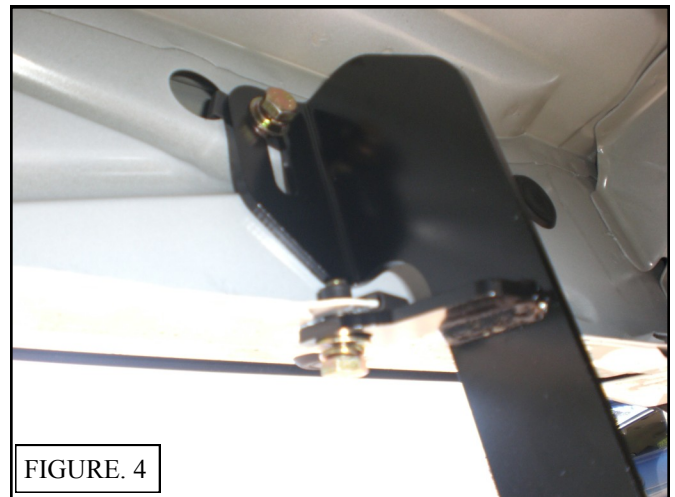
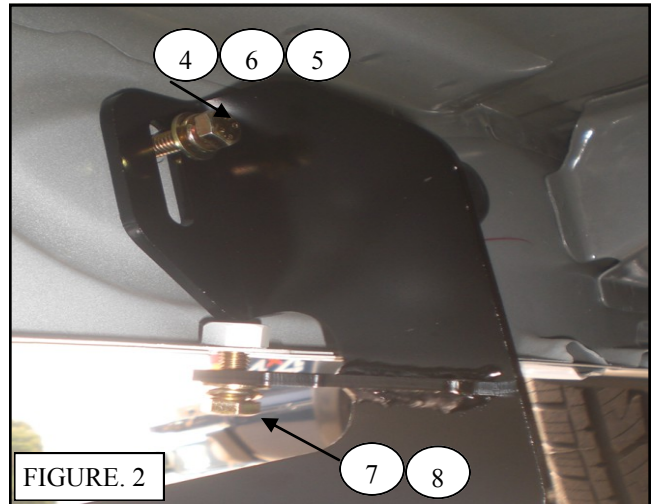
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. **FOR CREW CAB MODELS:** Starting from the drivers side of the vehicle, locate the threaded hole located in the rocker panel towards the front of the vehicle. Take (*1 PCS*) mounting bracket and attach it to the threaded hole using (*1 PCS*) M8 hex head bolt, (*1 PCS*) M8 lock washer, and (*1 PCS*) M8 flat washer. Locate the existing welded nut on the pinch weld and attach the mounting bracket to the bottom of the pinch weld using (*1 PCS*) M8 flange bolt, and (*1 PCS*) M8 toothed lock washer, do not fully tighten at this time. *FIGURE 1 & 2*
3. Move to the next threaded hole in the rocker panel and repeat step 2.
4. At the rear most mounting location, remove the rubber plug from the bigger hole to access the smaller OD hole, and insert (1) M8 nut clip over the hole, attach (*1 PCS*) mounting bracket to the previously installed nut clip using (*1 PCS*) M8 hex head bolt, (*1 PCS*) M8 lock washer, and (*1 PCS*) M8 flat washer. Locate the existing hole in the pinch weld and place (*1 PCS*) M8 clip nut onto the hole, attach the mounting bracket to the pinch weld using (*1 PCS*) M8 flange bolt, and (*1 PCS*) M8 toothed lock washer, do not fully tighten at this time. *FIGURE 3 & 4*
5. Repeat steps 2-4 for the passenger side.
6. Take the drivers side step bar and place it on the mounting cradles attach the step bar using (*6 PCS*) M10 button head bolts, (*6 PCS*) M10 toothed lock washers, and (*6 PCS*) M10 flat washers. Repeat this step for the passenger side. *FIGURE 5*
7. Align and adjust as needed then tighten all hardware at this time. Torque all M8 hardware to 25-30 ft lbs, and M10 to 30-35 ft lbs.

**CARE INSTRUCTIONS**

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

1. **FOR DOUBLE CAB & REG CAB :** Starting at the drivers side of the vehicle locate the existing circular hole in the rocker panel towards the front of the vehicle. Remove the rubber plug from the bigger hole to access the smaller OD hole and insert (1 PCS) M8 nut clip over the hole, attach (1 PCS) mounting bracket to the previously installed nut clip using (1 PCS) M8 hex head bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Locate the existing hole in the pinch weld and place (1 PCS) M8 clip nut onto the hole, attach the mounting bracket to the pinch weld using (1 PCS) M8 flange bolt, and (1 PCS) M8 toothed lock washer, do not fully tighten at this time. *FIGURE 1 & 2*
2. Repeat step 1 for all of the mounting locations on the drivers side, and passenger side.
3. Take the drivers side step bar and place it on the mounting cradles attach the step bar using (6 PCS) M10 button head bolts, (6 PCS) M10 toothed lock washers, and (6 PCS) M10 flat washers, repeat this step for the passenger side. *FIGURE 5*
4. Align and adjust as needed then tighten all hardware at this time. Torque all M8 hardware to 25-30 ft lbs, and M10 to 30-35 ft lbs.



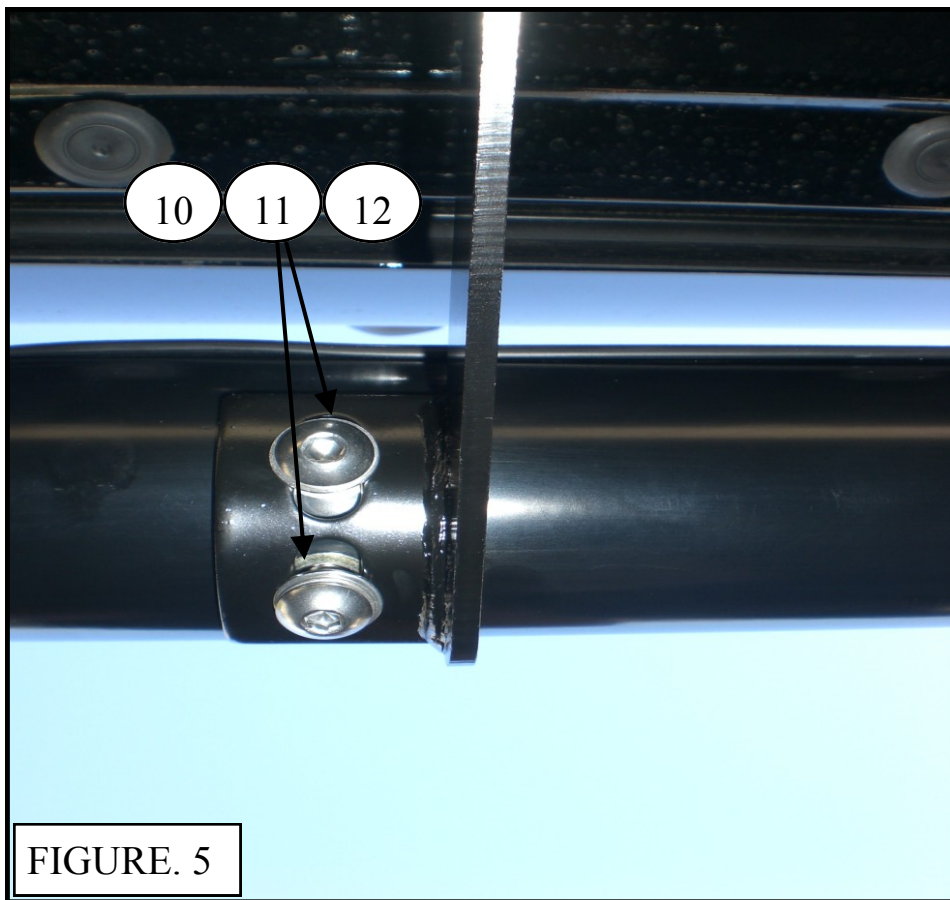


FIGURE. 5



Installation complete