



AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

## OVAL STEP BAR MOUNT KIT

APPLICATION: 2014+ CHEVROLET SILVERADO 1500 / GMC SIERRA 1500 DOUBLE & CREW CAB  
APP PART # 22-2015

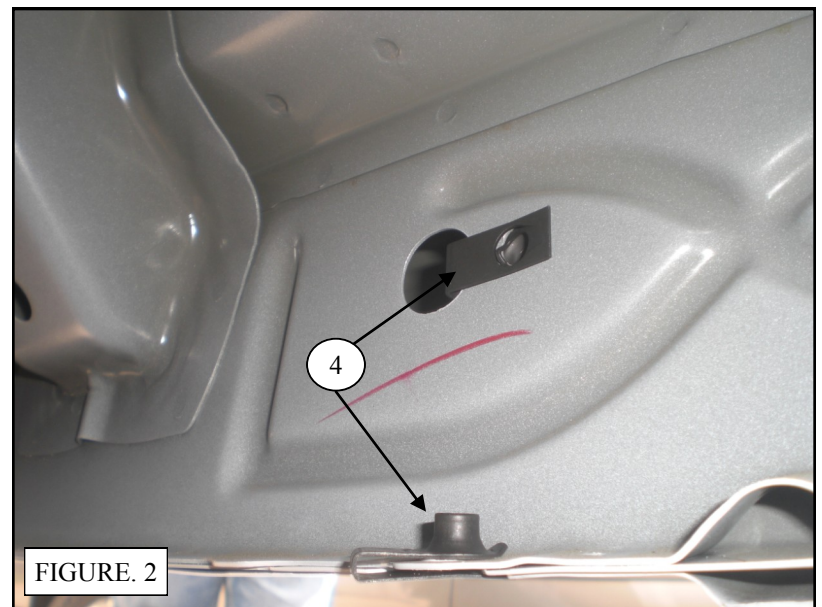
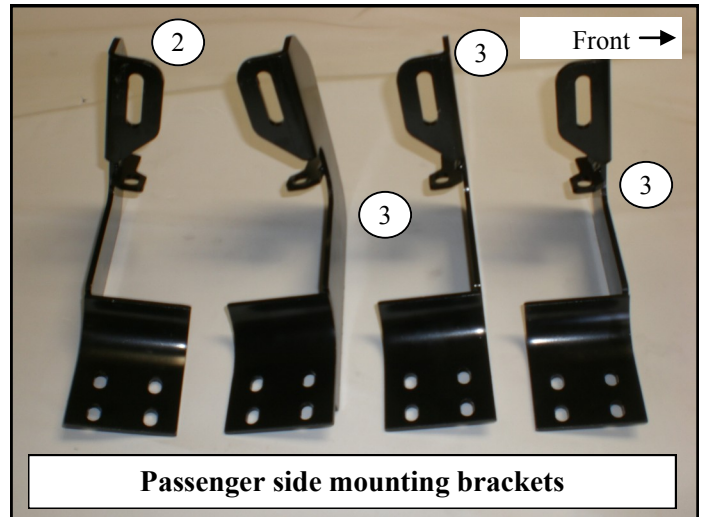
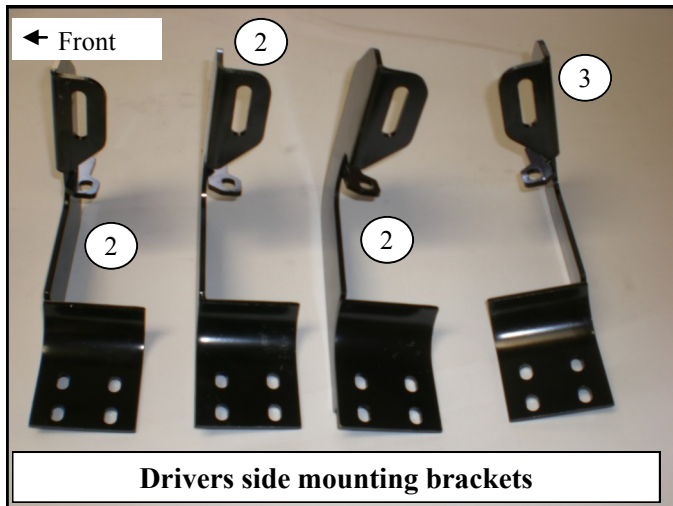
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS (SOLD SEPARATELY)	13MM SOCKET
2	4	MOUNTING BRACKETS (LEFT)	10MM SOCKET
3	4	MOUNTING BRACKETS (RIGHT)	RATCHET
4	16	M8 NUT CLIPS	TORQUE WRENCH
5	16	M8 X 25MM HEX CAP SCREWS	
6	16	M8 FLAT WASHERS	
7	16	M8 SPLIT-LOCK WASHERS	
8	8	M6 BOLT PLATES (INCLUDED WITH STEP BARS)	
9	32	M6 FLAT WASHERS (INCLUDED WITH STEP BARS)	
10	32	M6 NYLOCK NUTS (INCLUDED WITH STEP BARS)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

- Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
  - FOR CREW CAB:** Starting from the drivers side of the vehicle locate the threaded hole located in the rocker panel towards the front of the vehicle. Take (1 PCS) mounting bracket and attach it to the threaded hole using (1 PCS) M8 hex head bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Locate the existing welded nut on the pinch weld and attach the mounting bracket to the pinch weld using (1 PCS) M8 hex bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Do not fully tighten at this time. *FIGURE 1* *NOTE: THE DRIVERS SIDE MOUNTING BRACKETS WILL USE (3 PCS) OF THE LEFT MOUNTING BRACKETS AND (1 PCS) OF THE RIGHT MOUNTING BRACKET FOR THE REAR.*
  - Move to the next threaded hole in the rocker panel and repeat step 2.
  - Remove the rubber plug from the bigger hole to access the smaller OD hole, and insert (1 PCS) M8 nut clip over the hole, attach (1 PCS) mounting bracket to the previously installed nut clip using (1 PCS) M8 hex head bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Locate the existing hole in the pinch weld and place (1 PCS) M8 clip nut onto the hole, attach the mounting bracket to the pinch weld using (1 PCS) M8 flange bolt, and (1 PCS) M8 toothed lock washer. Do not fully tighten at this time. *FIGURE 2 & 3*
  - Move to the circular hole located at the rear of the vehicle and repeat step 4.
  - Repeat steps 2-5 for the passenger side. *NOTE: THE PASSENGER SIDE MOUNTING BRACKETS WILL USE (3) RIGHT MOUNTING BRACKETS AND (1) LEFT MOUNTING BRACKET FOR THE REAR.*
  - Take the drivers side step bar and place it on the mounting cradles attach the step bar using the M6 hardware included with the step bars, attach the bars as shown in. Do not fully tighten at this time. *FIGURE 4, 5, & 6*
  - Align and adjust as needed then tighten all hardware at this time. Torque all M8 hardware to 25-30 ft lbs, and M6 to 15-20 ft lbs.
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- FOR DOUBLE CAB:** Starting at the drivers side of the vehicle locate the existing circular hole in the rocker panel towards the front of the vehicle. Remove the rubber plug from the bigger hole to access the smaller OD hole and insert (1 PCS) M8 nut clip over the hole, attach (1 PCS) mounting bracket to the previously installed nut clip using (1 PCS) M8 hex head bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Locate the existing hole in the pinch weld and place (1 PCS) M8 clip nut onto the hole, attach the mounting bracket to the pinch weld using (1 PCS) M8 hex bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Do not fully tighten at this time. *FIGURE 2 & 3* *NOTE: THE DRIVERS SIDE MOUNTING BRACKETS WILL USE (3 PCS) LEFT MOUNTING BRACKETS AND (1 PCS) RIGHT MOUNTING BRACKET FOR THE REAR.*
  - Repeat step 1 for all of the mounting locations on the drivers side, and passenger side. *NOTE: THE PASSENGER SIDE MOUNTING BRACKETS WILL USE (3 PCS) RIGHT MOUNTING BRACKETS AND (1 PCS) LEFT MOUNTING BRACKET FOR THE REAR.*
  - Take the drivers side step bar and place it on the mounting cradles attach the step bar using the M6 hardware included with the step bars. Attach the step bars as shown in *FIGURE 4, 5, & 6*. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque M8 hardware to 30-35 ft lbs, and M6 hardware to 15-20 ft lbs.

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



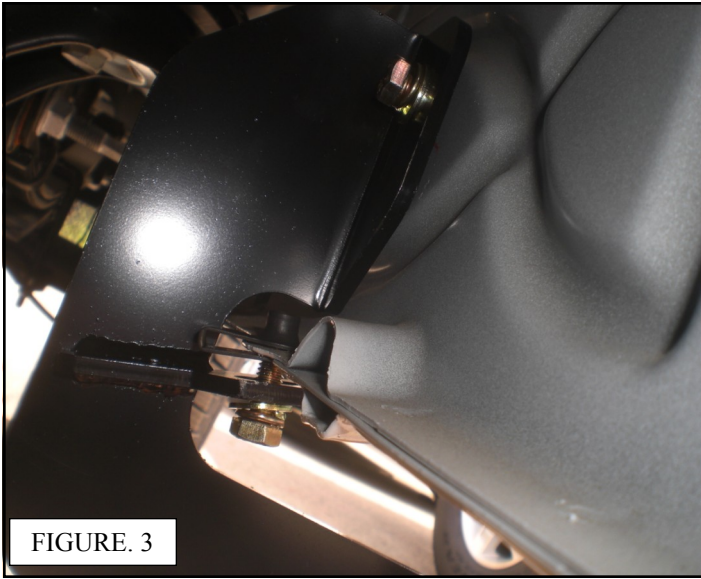


FIGURE. 3

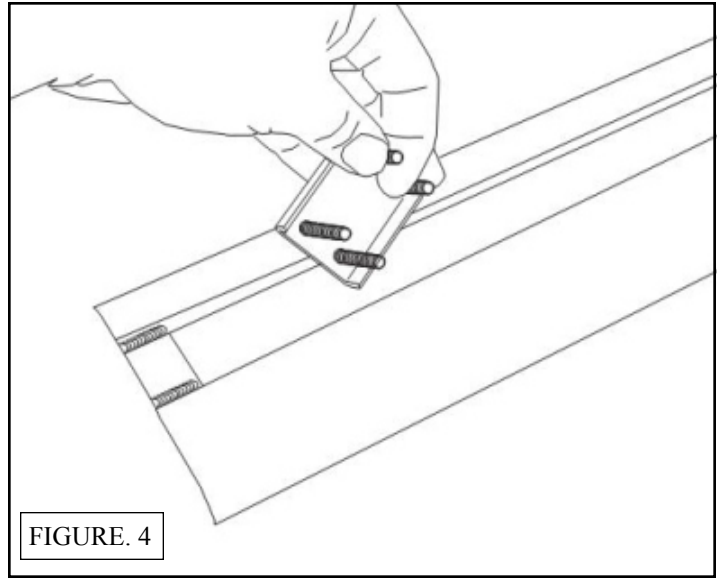


FIGURE. 4

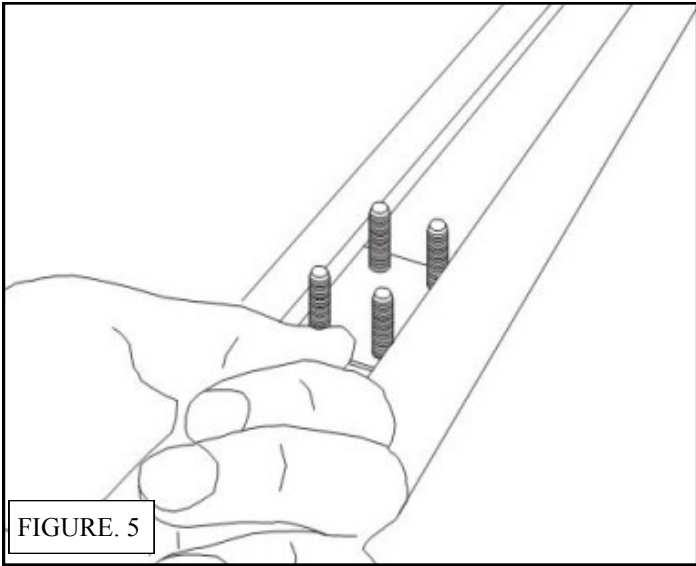


FIGURE. 5

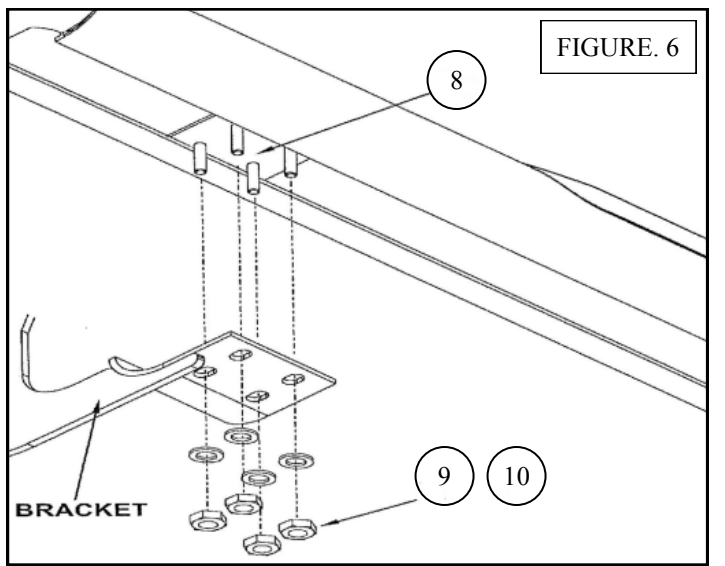


FIGURE. 6

BRACKET

8

9

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