

INSTALLATION INSTRUCTIONS

OVAL STEP BAR MOUNT KIT

APPLICATION: 2014+ CHEVROLET SILVERADO / GMC SIERRA 1500 REGULAR CAB

APP PART # 22-2005

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS (SOLD SEPARATELY)	13MM SOCKET
2	3	MOUNTING BRACKETS (LEFT)	10MM SOCKET
3	3	MOUNTING BRACKETS (RIGHT)	RATCHET
4	12	M8 NUT CLIPS	TORQUE WRENCH
5	12	M8 X 25MM HEX BOLTS	
6	12	M8 FLAT WASHERS	
7	12	M8 SPLIT-LOCK WASHERS	
8	6	M6 BOLT PLATES (INCLUDED WITH STEP BARS)	
9	24	M6 FLAT WASHERS (INCLUDED WITH STEP BARS)	
10	24	M6 NYLOCK NUTS (INCLUDED WITH STEP BARS)	

- Starting at the drivers side of the vehicle locate the existing circular hole in the rocker panel towards the front of the vehicle. Remove the rubber plug from the bigger hole to access the smaller OD hole and insert (1 PCS) M8 nut clip over the hole, attach (1 PCS) mounting bracket to the previously installed nut clip using (1 PCS) M8 hex head bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Locate the existing hole in the pinch weld and place (1 PCS) M8 clip nut onto the hole, attach the mounting bracket to the pinch weld using (1 PCS) M8 hex bolt, (1 PCS) M8 lock washer, and (1 PCS) M8 flat washer. Do not fully tighten at this time. *FIGURE 2 & 3*
NOTE: THE DRIVERS SIDE WILL USE (2 PCS) OF THE LEFT SIDE MOUNTING BRACKETS AND (1 PCS) OF THE RIGHT SIDE MOUNTING BRACKET FOR THE REAR.
- Repeat step 1 for all of the mounting locations on the drivers side, and passenger side.
NOTE: THE PASSENGER SIDE WILL USE (2 PCS) OF THE RIGHT SIDE MOUNTING BRACKETS AND (1 PCS) OF THE LEFT SIDE MOUNTING BRACKET FOR THE REAR.
- Take the drivers side step bar and place it on the mounting cradles attach the step bar using the M6 hardware included with the step bars. Attach the step bars as shown in *FIGURE. 4, 5, & 6*. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque M8 hardware to 30-35 ft lbs, and M6 hardware to 15-20 ft lbs.

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



Left-side mounting bracket (Item 2)



Right-side mounting brackets (Item 3)

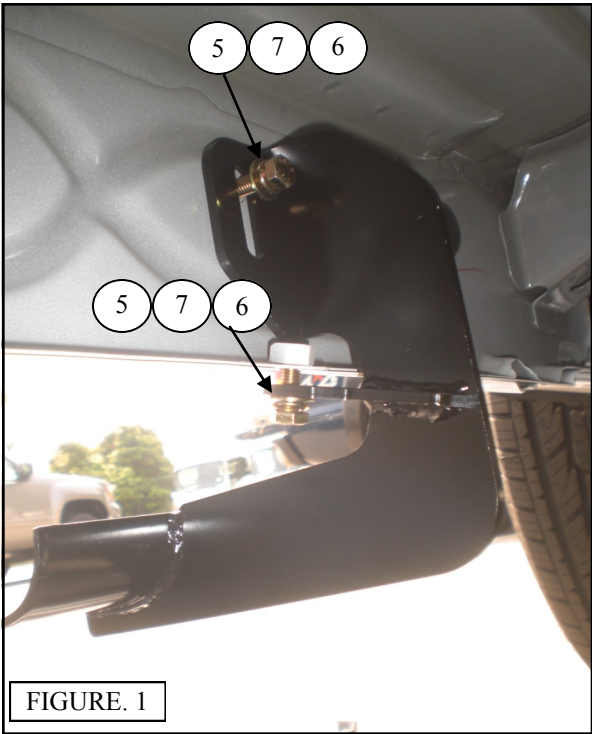


FIGURE. 1

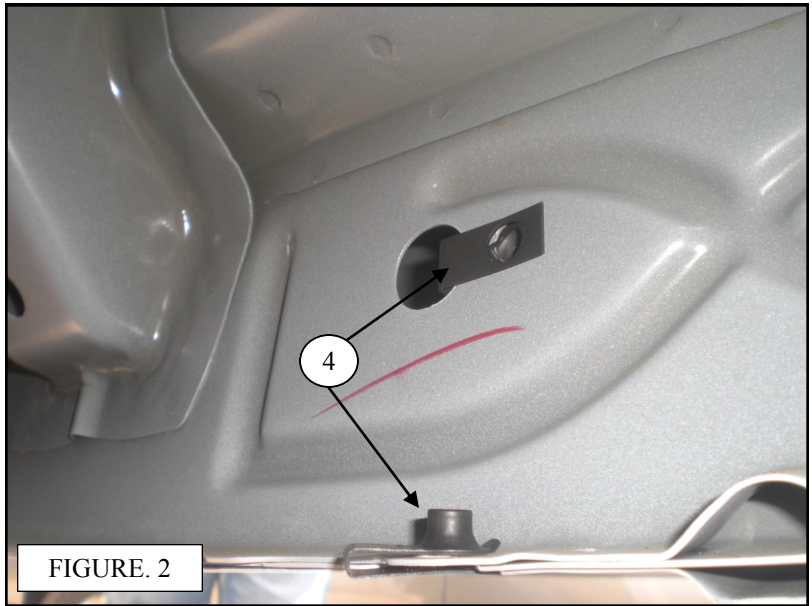


FIGURE. 2

