



# INSTALLATION INSTRUCTIONS

APPLICATION: 2004-12 FORD F-150  
2006-12 LINCOLN MARK LT

AUTOMOTIVE PRODUCTS, INC.

<p>MOUNT KIT <b>22-1885</b> CHROME <b>22-0000, 22-0030, 22-0040,</b> <b>22-5000, 22-5030, 22-5040</b> BLACK <b>22-0005, 22-0035, 22-0045,</b> <b>22-5005, 22-5035, 22-5045</b></p>			
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ITEM	QTY	CONTENTS	TOOLS
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2) PURCHASED SEPARATELY	9/16" SOCKET 1/2" SOCKET 10MM SOCKET 10MM WRENCH RATCHET TORQUE WRENCH
3	2	FRONT BRACKET	
4	2	REAR BRACKET	
5	16	5/16-18 X 1.00" HEX HEAD BOLT	
6	16	5/16" SAE FLAT WASHER	
7	8	5/16" USS FLAT WASHER	
8	16	5/16" LOCK WASHER	
9	8	5/16-18" HEX NUT	
10	8	EXTRUDED U-NUT	
11	4	M6 BOLT PLATES (INCLUDED WITH STEP TUBES )	
12	8	M6 FLAT WASHERS (INCLUDED WITH STEP TUBES)	
13	8	M6 LOCK NUTS (INCLUDED WITH STEP TUBES)	

- STEP 1.** Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2.** Remove black tape and large rubber grommets over mounting holes located on the inside face of rocker panel.
- STEP 3.** Install front and rear brackets as shown. Hand tighten. SEE FIGURE 1.  
NOTE: Rear bracket is 1/2" longer than front bracket.
- STEP 4.** Attach step bars to the mounting brackets using the M6 hardware included with the step bars. Place step bar on saddle with long step pad forward and end cap screw facing inward. SEE FIGURES 4,5 AND 6.
- STEP 5.** Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 15 FT.LBS for 5/16" fasteners and 7 FT.LBS. for M6 fasteners.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it

