

## INSTALLATION INSTRUCTIONS

2004-12 FORD F-150 2006-12 LINCOLN MARK LT

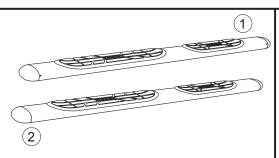
**AUTOMOTIVE PRODUCTS, INC.** 

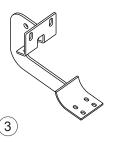
MOUNT KIT

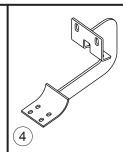
22-1885
CHROME

22-0000, 22-0030, 22-0040,
22-5000, 22-5030, 22-5040

BLACK **22-0005**, **22-0035**, **22-0045**, **22-5005**, **22-5035**, **22-5045** 







ITEM	QTY	CONTENTS	TOOLS
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2) PURCHASED SEPARATELY	9/16" SOCKET
3	2	FRONT BRACKET	1/2" SOCKET
4	2	REAR BRACKET	10MM SOCKET
5	16	5/16-18 X 1.00" HEX HEAD BOLT	10MM WRENCH
6	16	5/16" SAE FLAT WASHER	RATCHET
7	8	5/16" USS FLAT WASHER	TORQUE WRENCH
8	16	5/16" LOCK WASHER	
9	8	5/16-18" HEX NUT	
10	8	EXTRUDED U-NUT	
11	4	M6 BOLT PLATES (INCLUDED WITH STEP TUBES )	
12	8	M6 FLAT WASHERS (INCLUDED WITH STEP TUBES)	
13	8	M6 LOCK NUTS (INCLUDED WITH STEP TUBES)	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove black tape and large rubber grommets over mounting holes located on the inside face of rocker panel.
- STEP 3. Install front and rear brackets as shown. Hand tighten. SEE FIGURE 1. NOTE: Rear bracket is 1/2" longer than front bracket.
- STEP 4. Attach step bars to the mounting brackets using the M6 hardware included with the step bars. Place step bar on saddle with long step pad forward and end cap screw facing inward. SEE FIGURES 4,5 AND 6.
- STEP 5. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 15 FT.LBS for 5/16" fasteners and 7 FT.LBS. for M6 fasteners.

## FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it

