



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

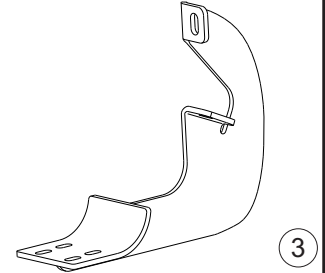
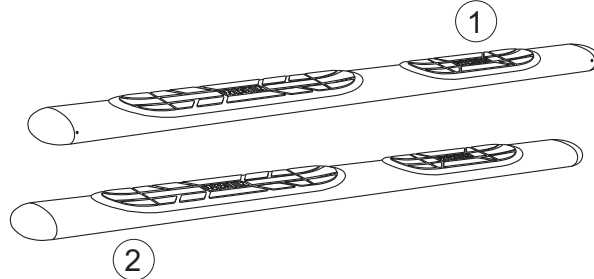
INSTALLATION INSTRUCTIONS

APPLICATION: 2002-11 CHEVY AVALANCHE

2005-11 CHEVY SUBURBAN/TAHOE/GMC YUKON, YUKON XL

MOUNT KIT
22-1535

22-0040, 22-5040
22-0045, 22-5045
22-6040, 22-6045
22-6020, 22-6025



ITEM	QTY	CONTENTS	TOOLS
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2) (SOLD SEPARATELY)	7/16" SOCKET 13MM SOCKET 13MM WRENCH 10MM SOCKET 10MM WRENCH RATCHET TORQUE WRENCH
3	6	MOUNT BRACKET	
4	12	M8-1.25 X 20MM HEX HEAD BOLT	
5	18	5/16" FLAT WASHER	
6	12	5/16" LOCK WASHER	
7	10	M8-1.25 HEX NUT	
8	6	M6 BOLT PLATES (INCLUDED WITH STEP TUBES)	
9	24	M6 FLAT WASHERS (INCLUDED WITH STEP TUBES)	
10	24	M6 LOCK NUTS (INCLUDED WITH STEP TUBES)	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Install brackets as shown. Hand tighten. SEE FIGURE 1.
- STEP 3. To install oval step tubes, use mounting hardware packaged with step tubes. Insert M6 bolt plates into the oval tube as shown. Place bolts through the corresponding mount holes into the brackets. Attach with M6 flat washers and M6 lock nuts. SEE FIGURE 2,3,4 (For 6" tubes see sheet included with tubes for further installation instructions.)
- STEP 4. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 22 Ft. Lbs. for M8 fasteners and 7 Ft. Lbs. for M6 fasteners.
- STEP 5. Repeat installation for opposite side.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnuba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it

