



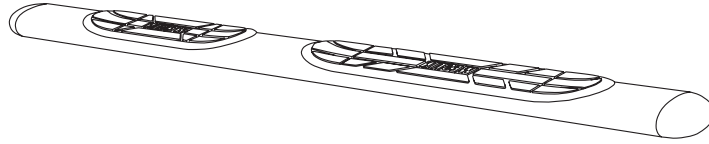
SIGNATURE OF QUALITY

INSTALLATION INSTRUCTIONS

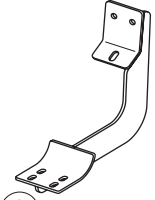
APPLICATION: 2004-UP NISSAN TITAN/ARMADA

AUTOMOTIVE PRODUCTS, INC.

MOUNT KIT
22-1415
CHROME
EXT CAB: 22-0020
CREW CAB: 22-0030
BLACK
EXT CAB: 22-0025
CREW CAB: 22-0035



1



2

ITEM	QTY	CONTENTS	TOOLS
1	2	STEP BAR (PURCHASED SEPARATELY)	7/16" SOCKET 5/16" SOCKET 13MM SOCKET RATCHET TORQUE WRENCH
2	4	BRACKET	
3	4	M8-1.25 X 25MM HEX HEAD BOLT	
4	4	5/16" FLAT WASHER	
5	4	5/16" LOCK WASHER	
6	4	M8-1.25 FLANGE NUT	
7	8	1/4-20 X .75 T-HEAD BOLT	
8	8	1/4" FLAT WASHER	
9	8	1/4-20 NYLON INSERT LOCK NUT	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Install brackets as shown. **SEE FIGURES 1 AND 2.**
- STEP 3. Slide T-head bolts on step bar as shown (2 per slot, 4 per bar). Place step bar on saddle with long step pad forward and end cap screw facing inward. Assemble with 1/4" fasteners. **SEE FIGURES 2 AND 3.**
- STEP 4. Make sure step bar and brackets are properly aligned. Tighten and torque M8 fasteners to 20 FT. LBS. and 1/4" fasteners to 9 FT. LBS.
- STEP 5. Repeat for passenger side.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

