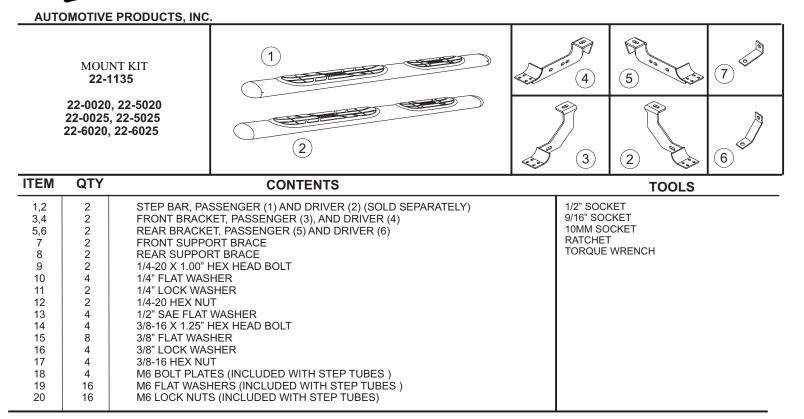


## INSTALLATION INSTRUCTIONS

APPLICATION: 2000-10 CHEVY TAHOE/GMC YUKON



STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.

- STEP 2. Remove existing 3/8" bolts from underside of front body panel as shown. DO NOT DISCARD! SEE FIGURE
  3.
- STEP 3. Remove existing body mount bolts as shown. DO NOT DISCARD! SEE FIGURE 1.
- STEP 4. Install front and rear brackets as shown. Hand tighten. SEE FIGURES 1, 2 AND 3.
- STEP 5. Install front and rear support braces as shown. Hand tighten. SEE FIGURES 1, 2 AND 3.
- STEP 6. To install oval step tubes, use mounting hardware packaged with step tubes. Insert M6 bolt plates into the oval tube as shown . Place bolts through the corresponding mount holes into the brackets. Attach with M6 flat washers and M6 lock nuts. **SEE FIGURE 4,5,6 ( For 6" tubes see sheet included with tubes for further installation instructions.)**
- STEP 7. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values

are 74 Ft.Lbs. for existing factory 12mm bolts, 26 Ft. Lbs. for 3/8" fasteners, and 10-15 Ft. Lbs. for M6

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

