



SIGNATURE OF QUALITY

INSTALLATION INSTRUCTIONS

APPLICATION: 2000-10 CHEVY TAHOE/GMC YUKON

AUTOMOTIVE PRODUCTS, INC.

<p>MOUNT KIT 22-1135</p> <p>22-0020, 22-5020 22-0025, 22-5025 22-6020, 22-6025</p>				
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ITEM	QTY	CONTENTS	TOOLS
1,2	2	STEP BAR, PASSENGER (1) AND DRIVER (2) (SOLD SEPARATELY)	1/2" SOCKET 9/16" SOCKET 10MM SOCKET RATCHET TORQUE WRENCH
3,4	2	FRONT BRACKET, PASSENGER (3), AND DRIVER (4)	
5,6	2	REAR BRACKET, PASSENGER (5) AND DRIVER (6)	
7	2	FRONT SUPPORT BRACE	
8	2	REAR SUPPORT BRACE	
9	2	1/4-20 X 1.00" HEX HEAD BOLT	
10	4	1/4" FLAT WASHER	
11	2	1/4" LOCK WASHER	
12	2	1/4-20 HEX NUT	
13	4	1/2" SAE FLAT WASHER	
14	4	3/8-16 X 1.25" HEX HEAD BOLT	
15	8	3/8" FLAT WASHER	
16	4	3/8" LOCK WASHER	
17	4	3/8-16 HEX NUT	
18	4	M6 BOLT PLATES (INCLUDED WITH STEP TUBES)	
19	16	M6 FLAT WASHERS (INCLUDED WITH STEP TUBES)	
20	16	M6 LOCK NUTS (INCLUDED WITH STEP TUBES)	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove existing 3/8" bolts from underside of front body panel as shown. **DO NOT DISCARD! SEE FIGURE 3.**
- STEP 3. Remove existing body mount bolts as shown. **DO NOT DISCARD! SEE FIGURE 1.**
- STEP 4. Install front and rear brackets as shown. Hand tighten. **SEE FIGURES 1, 2 AND 3.**
- STEP 5. Install front and rear support braces as shown. Hand tighten. **SEE FIGURES 1, 2 AND 3.**
- STEP 6. To install oval step tubes, use mounting hardware packaged with step tubes. Insert M6 bolt plates into the oval tube as shown. Place bolts through the corresponding mount holes into the brackets. Attach with M6 flat washers and M6 lock nuts. **SEE FIGURE 4,5,6 (For 6" tubes see sheet included with tubes for further installation instructions.)**
- STEP 7. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 74 Ft.Lbs. for existing factory 12mm bolts, 26 Ft. Lbs. for 3/8" fasteners, and 10-15 Ft. Lbs. for M6

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

