



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTALLATION INSTRUCTIONS

APPLICATION: 1988-99 GMC/ CHEVY C/K EXT. CAB (EXCLUDING NEW '99 BODY STYLE)

MOUNT KIT 22-1125 22-0020, 22-5020 22-0025, 22-5025 22-6020, 22-6025					

ITEM	QTY	CONTENTS	TOOLS
1	2	STEP BAR (PURCHASED SEPARATELY)	3/4" SOCKET 3/4" WRENCH 9/16" SOCKET 10MM SOCKET 10MM WRENCH EXTENSION RATCHET TORQUE WRENCH
2,3	2	FRONT BRACKET, PASSENGER (2) AND DRIVER (3)	
4,5	2	REAR BRACKET, PASSENGER (4) AND DRIVER (5)	
6	2	FRONT SUPPORT BRACE	
7,8	2	REAR SUPPORT BRACE. PASSENGER (8) AND DRIVER (7)	
9	2	BOLT PLATE ASSEMBLY	
10	2	PLASTIC WASHER	
11	4	3/8-16 X 1.25" HEX HEAD BOLT	
12	8	3/8" FLAT WASHER	
13	4	3/8" LOCK WASHER	
14	4	3/8-16 HEX NUT	
15	2	1/2" LOCK WASHER	
16	6	1/2" FLAT WASHER	
17	2	1/2-13 HEX NUT	
18	4	M6 BOLT PLATES (INCLUDED WITH STEP TUBES)	
19	16	M6 FLAT WASHERS (INCLUDED WITH STEP TUBES)	
20	16	M6 LOCK NUTS (INCLUDED WITH STEP TUBES)	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove existing body mount bolts as shown. DO NOT DISCARD! **SEE FIGURES 1 AND 4.**
- STEP 3. Install front and rear brackets as shown. Hand tighten. **SEE FIGURES 1 AND 4.**
- STEP 4. Remove existing plugs from rear inside body panel as shown. **SEE FIGURE 2.**
- STEP 5. Attach plastic washer to bolt plate. Insert bolt plate as shown. **SEE FIGURE 2.**
- STEP 6. Remove existing M8 bolt and flat washer from underside of front body panel as shown. DO NOT DISCARD! **SEE FIGURE 4.**
- STEP 7. Install front and rear support braces as shown. Hand tighten. **SEE FIGURES 1, 3 AND 4.**
- STEP 8. Attach step bars to the mounting brackets using the M6 hardware included with the step bars. **SEE FIGURES 5,6, AND 7 (For 6" tubes see sheet included for further installation instructions).**
- STEP 9. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 63 FT. LBS for body mount bolts, 26 FT.LBS. for 3/8" fasteners, 23 FT.LBS. for M8 fasteners, and 10-15 FT.LBS. for M6.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it

