



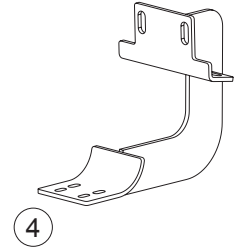
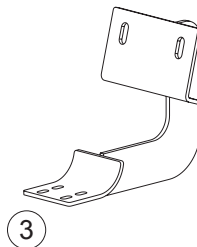
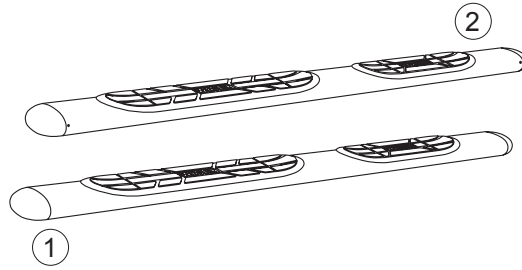
SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

APPLICATION: 1997-07 FORD EXPEDITION  
2007 FORD EXPEDITION EL

MOUNT KIT  
22-1105  
CHROME  
22-0020  
EXPEDITION EL 22-0040  
BLACK  
22-0025  
EXPEDITION EL 22-0045



ITEM	QTY	CONTENTS	TOOLS
1,2	2	OVAL TUBE, PASSENGER (1) AND DRIVER (2) PURCHASED SEPARATELY	1/2" SOCKET 7/16" SOCKET 10MM SOCKET 10MM WRENCH RATCHET TORQUE WRENCH
3	2	FRONT BRACKET	
4	2	REAR BRACKET	
5	12	M8-1.25 X 25MMHEX HEAD BOLT	
6	8	M8-1.25 HEX NUT	
7	4	5/16-18 X 1.00" SELF TAPPING SCREW	
8	20	5/16" FLAT WASHER	
9	12	5/16" LOCK WASHER	
10	8	1/4-20 X .75 T-HEAD BOLT	
11	8	1/4" FLAT WASHER	
12	8	1/4-20 NYLON INSERT LOCK NUT	

- STEP 1. Remove contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove any tape on inside rocker panel that covers the mounting holes.  
**NOTE:** 5/16" self tap bolts replace 1 M8 bolts per bracket if factory holes are not tapped for M8 bolts. Tighten and torque 5/16" bolts to 15 ft-lbs. **WARNING:** Do not use 5/16" self tapping hardware in factory threaded hole, 4 bolts should be left over. Do not install them.
- STEP 3. Attach rear bracket to underside of body panel as shown. Hand tighten. **SEE FIGURE 1. NOTE:** One slot will remain unused on driver and passenger side rear bracket.
- STEP 4. Attach front bracket to underside of body panel as shown. Hand tighten. **SEE FIGURE 2. NOTE:** One slot will remain unused on driver and passenger side front bracket.
- STEP 5. Slide T-head bolts on step bar as shown (2 per slot, 4 per bar). Place step bar on saddle with long step pad forward and end cap screw facing inward. Assemble with 1/4" fasteners. **SEE FIGURES 3 AND 4.**
- STEP 6. Make sure step bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 16 FT.LBS. for 8mm fasteners and 7 FT.LBS. for 1/4" fasteners.
- STEP 7. Repeat installation for driver side.

### FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

