



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

APPLICATION: 2007-2014 CHEVY/GMC SILVERADO/SIERRA 1500/2500/3500 REG CAB (EXCLUDING DIESEL MODELS)

APP PART # 21-21400, 21-21405, 21-23700, 21-23705, 21-51400, 21-51405, 21-53700, 21-53705

## PRO TRAXX OVAL STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BARS	TORQUE WRENCH
3	4	MOUNTING BRACKETS	12MM SOCKET
4	4	M8 HEX HEAD CAP SCREWS	13MM SOCKET
5	4	M8 FLAT WASHERS	HEX KEY TOOL (INCLUDED)
6	4	M8 LOCK WASHERS	
7	4	M8 FLANGED HEX CAP SCREW	
8	4	M8 TOOTHED LOCK WASHERS	
9	8	M8 NUT CLIPS	
10	8	M10 BUTTON HEAD CAP SCREWS	
11	8	M10 TOOTHED LOCK WASHERS	
12	8	M10 FLAT WASHERS	

### ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the drivers side of the vehicle locate the existing circular hole in the rocker panel towards the front of the vehicle. Remove the rubber plug from the bigger hole to access the smaller diameter hole and insert (1) M8 nut clip over the hole (item 9). (FIG. 1 & 2)
3. Locate the existing hole in the pinch weld and place (1) M8 clip nut onto the hole. (FIG. 2)
4. Attach (1) mounting bracket (item 3) to the previously installed nut clip in step 2 using (1) M8 hex head cap screw (item 4), (1) M8 lock washer (item 6), and (1) M8 flat washer (item 5). Attach the mounting bracket to the pinch weld nut clip using (1) M8 flanged hex cap screw (item 7), and (1) M8 toothed lock washer (item 8) (FIG. 3). *Do not fully tighten at this time.*
5. Repeat steps 2, 3, and 4 for the rear mounting bracket.
6. Take the drivers side step bar (item 1) and place it on the mounting cradles then attach the step bar using (4) M10 button head cap screws (item 10), (4) M10 toothed lock washers (item 11), and (4) M10 flat washers (item 12) (FIG. 4). *Note: the drivers side step tube will be packaged in a clear poly tube and the passenger side will be packaged in a red poly tube, the Westin logo should face outward when installed.*
7. Align and adjust as needed then tighten all hardware at this time. Torque all M8 hardware to 15-20 ft-lbs, and M10 to 30-35 ft-lbs (FIG. 5 & 6).
8. Follow the same steps to install the passenger side mounting brackets and step bar.

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

