



AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

APPLICATION: 2007-13 TOYOTA TUNDRA D CAB/2007-12 TOYOTA TUNDRA CREW MAX  
APP PART # 21-23240, 21-23245, 21-23250, 21-23255  
PRO TRAXX STEP BARS

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BARS	13MM SOCKET
2	2	FRONT MOUNTING BRACKETS	RATCHET
3	2	CENTER MOUNTING BRACKETS	TORQUE WRENCH
4	2	REAR MOUNTING BRACKETS	
5	12	M8 X 30MM HEX HEAD BOLT (STAINLESS STEEL)	
6	12	M8 FLAT WASHER (STAINLESS STEEL)	
7	12	M8 LOCK WASHERS (STAINLESS STEEL)	
8	12	M8 X 30MM HEX HEAD BOLTS	
9	12	M8 FLAT WASHERS	
10	12	M8 LOCK WASHERS	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the drivers side, locate the front mounting holes and remove the factory rubber plugs Fig 1. Attach the front mounting bracket to the factory threaded holes using (2) M8 hex head bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten at this time Fig 2.
3. Move to the center of the vehicle and install the center mounting bracket as stated in step 2 Fig 2. do not fully tighten at this time.
4. Move to the rear of the vehicle and install the rear bracket as stated in step 2 NOTE: the rear mounting bracket is signified with a thru hole in the mounting bracket Fig 3. Do not fully tighten at this time.
5. Take the drivers side step bar and place it on the previously installed mounting brackets, attach the step bar to the brackets using (6) M8 hex head bolts (stainless steel), (6) M8 lock washers (stainless steel), and (6) M8 flat washers (stainless steel). Do not fully tighten at this time.
6. Repeat steps 2-5 for the passenger side.
7. Align and adjust the step bars as needed then fully tighten all hardware at this time. Torque all M\* hardware to 25-30 ft lbs

### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



Fig 1



Fig 2

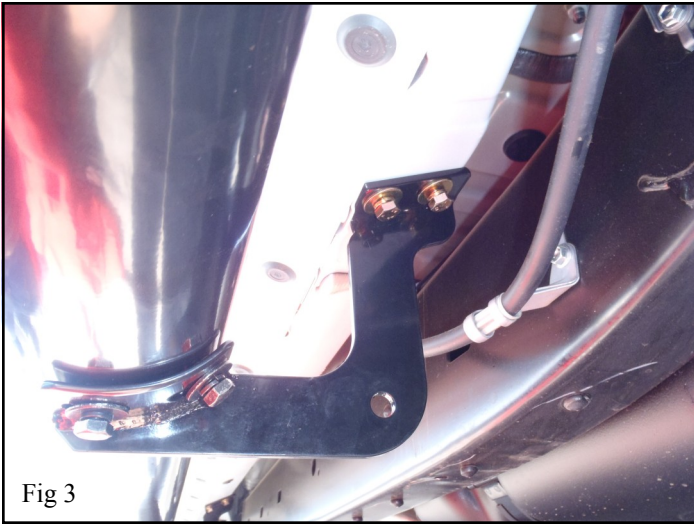


Fig 3



Installation complete