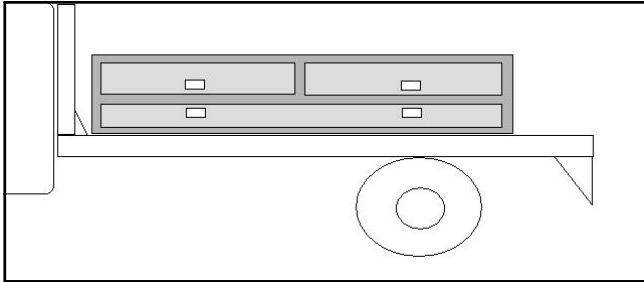




## Instruction / Parts Guide "80-TB-400" Models

Step 1: There are a variety of uses for these boxes but they are primarily sold as a top side stake bed mount tool box. These boxes are made with flip up doors for the upper compartment and a drop down door or drawers for the bottom compartment. There are a few ways to install these boxes but most commonly they simply bolt down to the flat bed through the lower compartment.



Please note: Due to the variety of mounting styles, no hardware is provided.

Step 2: If your box has a door on the lower compartment : Measure and locate the position of the box on the bed, from under the bed locate where you would like your bolts and drill from under the bed into the lower compartment of the box. When bolting choose 4 to 6 locations for bolts and be sure to use large, fender style washers inside the box which will keep the aluminum from tearing from stress over time. It is always a good idea to use a rubber washer between the box and the bed to absorb some of the twisting from the chassis.

Step 3: If your box has the drawers in the lower compartment you will use the same method as in step 2 but special attention needs to be taken to remove the drawer before drilling and carefully reinstall the drawer when complete. Please see instructions below.

Step 4: When installing the drawer first be sure the drawer slide is in full extended position to accept the drawer. See DWG 2. **IMPORTANT:** be sure the bearing set on the drawer slide is also in the full outward position while sliding the drawer into place. Failure to do so will not allow drawer to lock into position.

Once you hear a click sound on both sides of the drawer, you will know the drawer is locked into the slide. Close and latch drawer and your installation is complete.

