

INSTALLATION INSTRUCTIONS

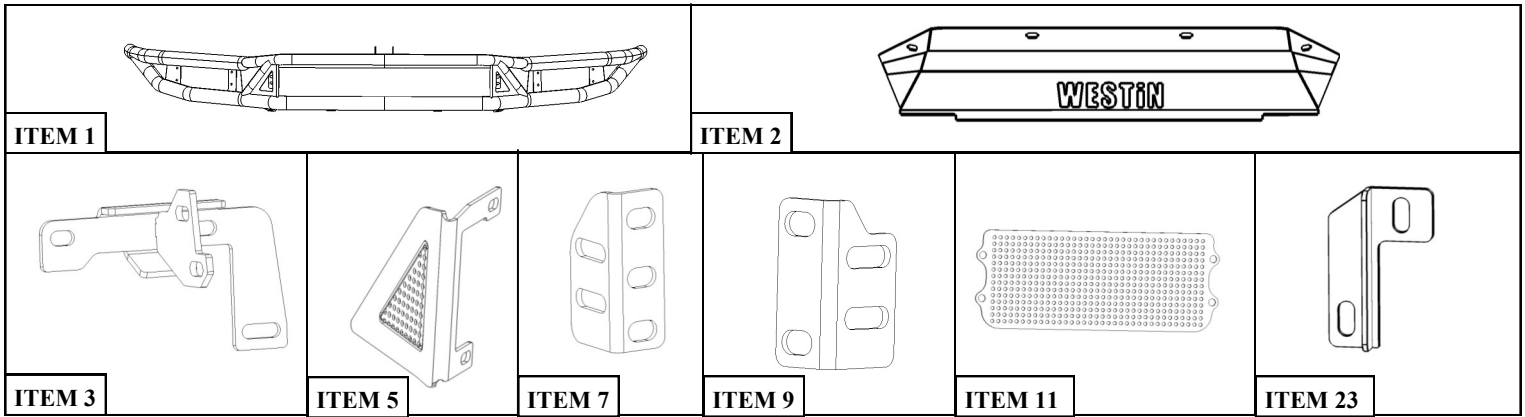
OUTLAW FRONT BUMPER



APPLICATION:
2018-2019 Ford F-150
PART NUMBER:
58-61065

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	OUTLAW FRONT BUMPER	13MM SOCKET
2	1	UPPER SKID PLATE	ALLEN WRENCH
3,4	2	FRAME BRACKET, DRIVER (3) AND PASSENGER (4)	15MM SOCKET
5,6	2	LED SLIDER BRACKET, DRIVER (5) AND PASSENGER (6)	19MM SOCKET
7,8	2	LED L-BRACKET, DRIVER (7) AND PASSENGER (8)	19MM WRENCH
9	2	MESHED SIDE LED COVER	RATCHET
10	4	M8 U-CLIPS (BLACK ZINC)	TORQUE WRENCH
11	4	SHORT M8 BUTTON HEAD BOLT (BLACK ZINC)	
12	4	LARGE M8 FLAT WASHER (BLACK ZINC)	
13	10	M12 HEX HEAD SERRATED FLANGE BOLT (BLACK ZINC)	
14	10	M12 HEX NUT (BLACK ZINC)	
15	10	M12 FLAT WASHER (BLACK ZINC)	
16	10	M12 SPLIT LOCK WASHER (BLACK ZINC)	
17	8	M8 CARRIAGE SCREWS (BLACK ZINC)	
18	8	M8 HEX NUT (BLACK ZINC)	
19	12	M8 SPLIT LOCK WASHER (BLACK ZINC)	
20	4	LONG M8 BUTTON HEAD BOLT (BLACK ZINC)	
21	12	SMALL M8 FLAT WASHER (BLACK ZINC)	
22	4	M8 SERRATED FLANGE HEX NUT (BLACK ZINC)	
23	2	FRAME REINFORCEMENT (1 DRIVER, 1 PASSENGER)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.

Carefully read and understand all instructions before attempting installation.

Failure to identify damage before installation could lead to a rejection of any claim.

Fig. 1



2. Remove plastic caps from stock bumper. See **Figure 1**.

3. Remove the three bolts indicated in **Figures 2 & 3** from each side of the vehicle.

4. Remove original bumper making sure to disconnect any electrical connections to the bumper.

Fig. 2

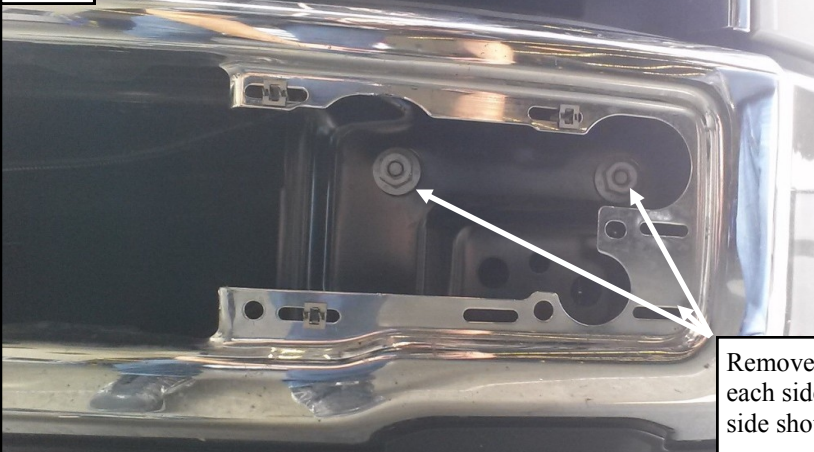
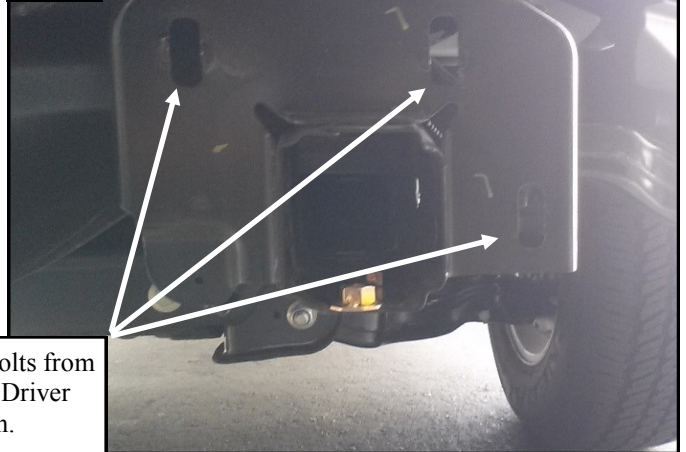


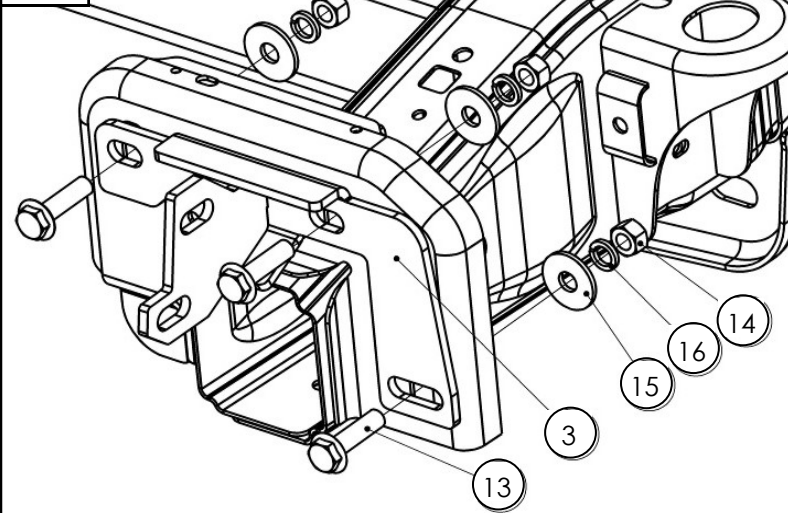
Fig. 3



Remove bolts from each side. Driver side shown.

5. Loosely install frame brackets (3 & 4) & Reinforcements using the supplied M12 hardware. *Note:* Driver side shown. See **Figures 4 & 5**.

Fig. 4



Driver Side Shown



Fig. 5

6. Proceed to install center light bar brackets (and light bar (s)). Items 5-8 can be mounted in different configurations in order to have the necessary adjustment for various “30” inch light bar overall lengths. See **Figure 6-8**.

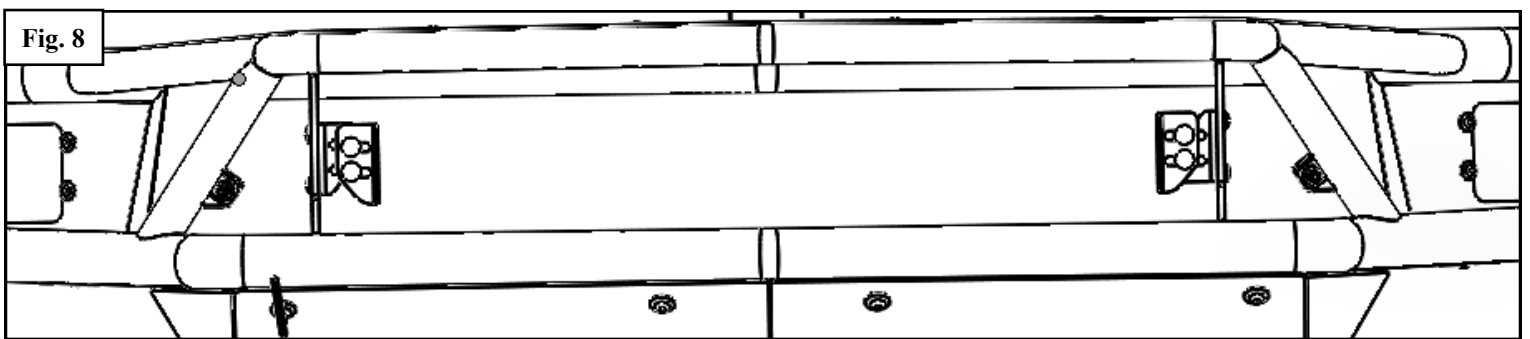
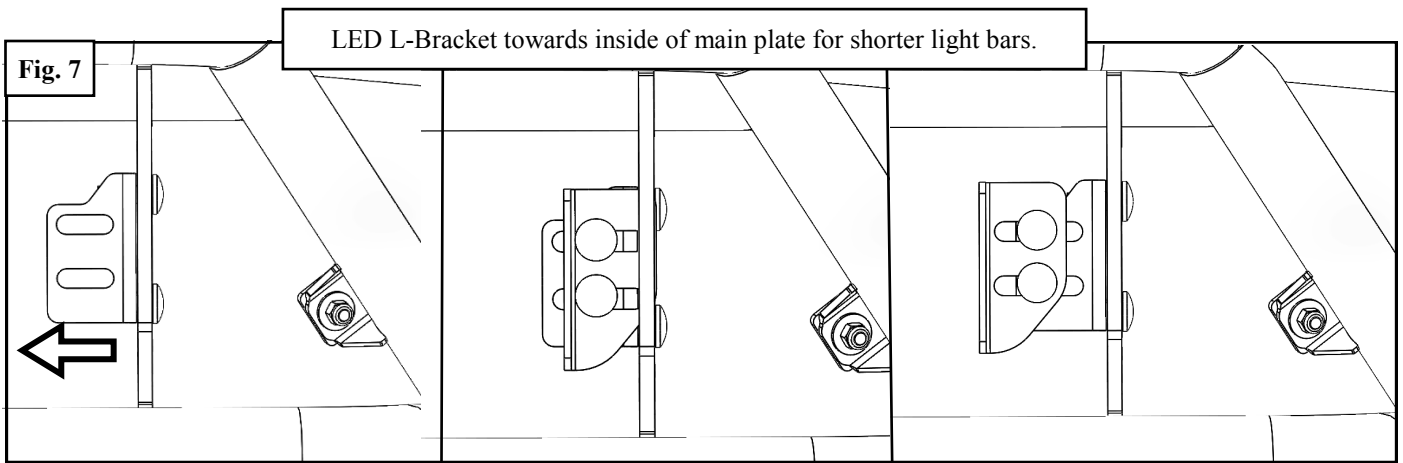
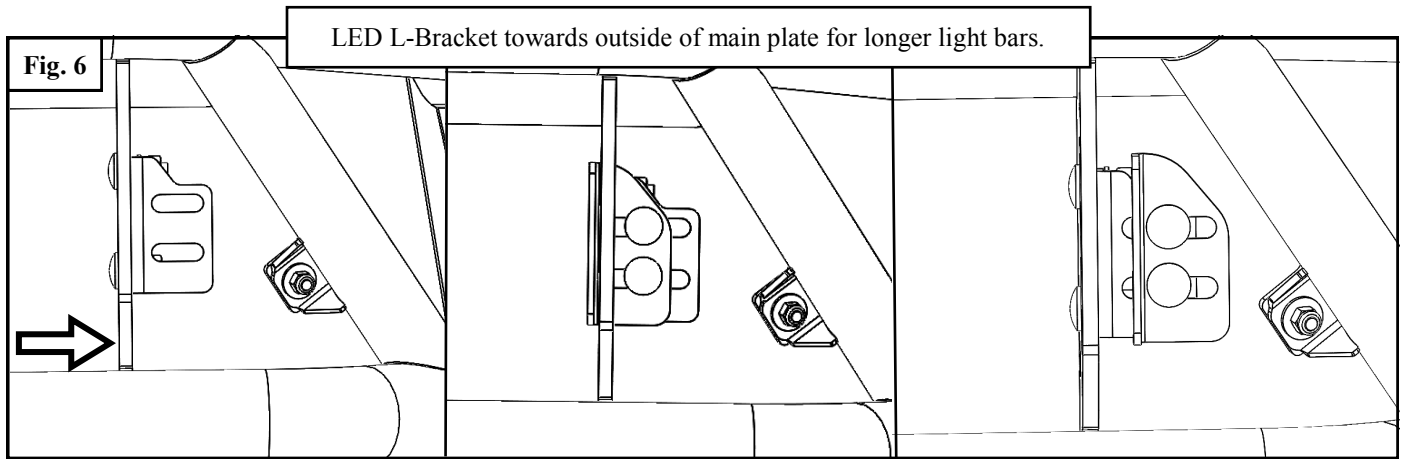
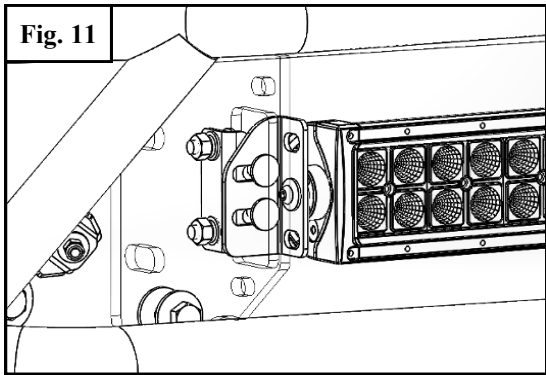
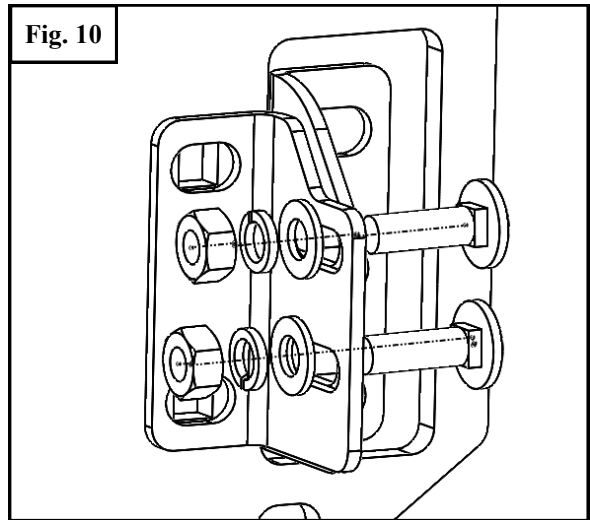
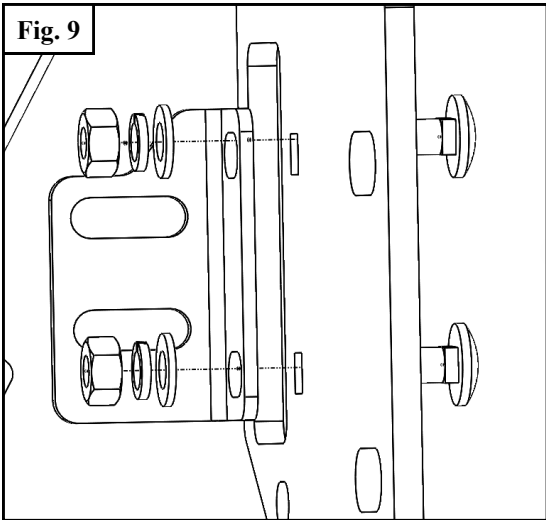
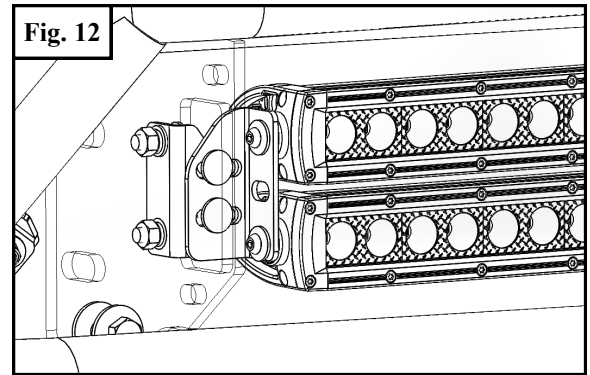


Figure 7 is an example that shows the LED brackets towards the inside adjusted in for the shortest light bar configuration.

7. Using items 21, 17, 18, and 19 fasten LED L-Brackets (7 & 8) to main plate. Do not tighten. See **Figure 9**.
8. Using items 21, 17, 18, and 19 fasten LED Slider Bracket (5 & 6) to LED L-Bracket. Do not tighten. See **Figure 10**.
9. Using hardware included in the LED light bar hardware kit, fasten to bracket according to **Figures 11 & 12**.
10. Position light bar as desired and tighten all M8 hardware to 15-18 ft-lbs.

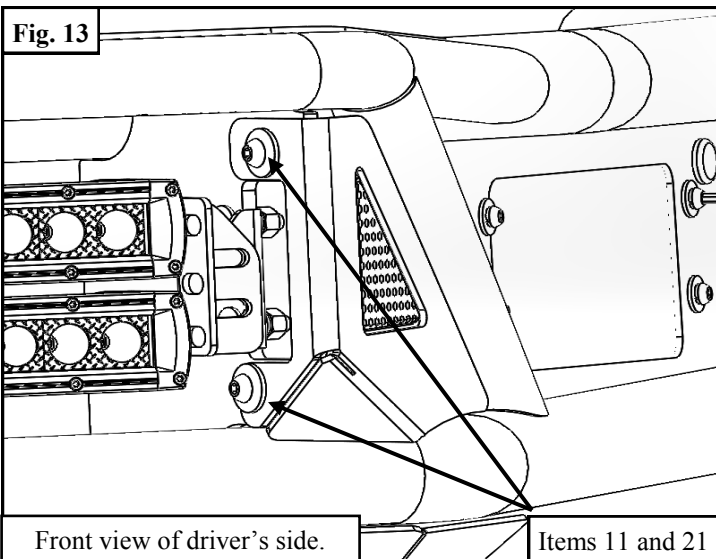


Single "Double Row" Light Bar Configuration



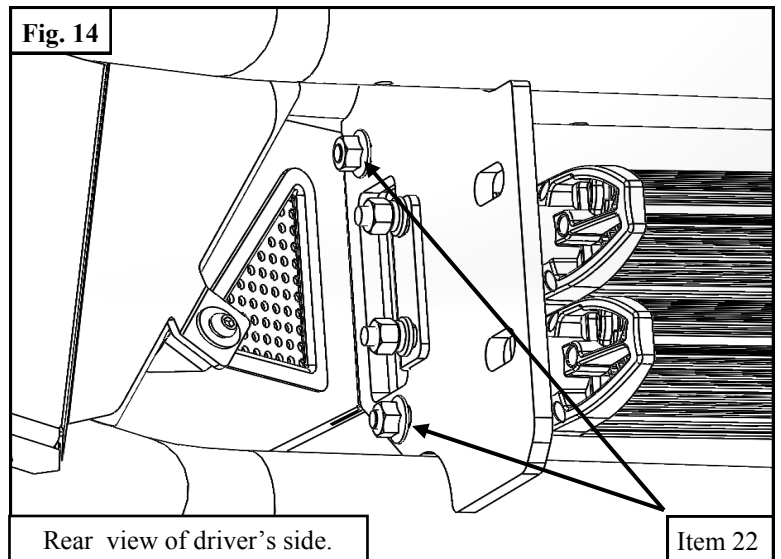
Double "Single Row" Light Bar Configuration

11. Position the meshed corner covers (3 & 4) as seen in **Figures 13 & 14**.



Front view of driver's side.

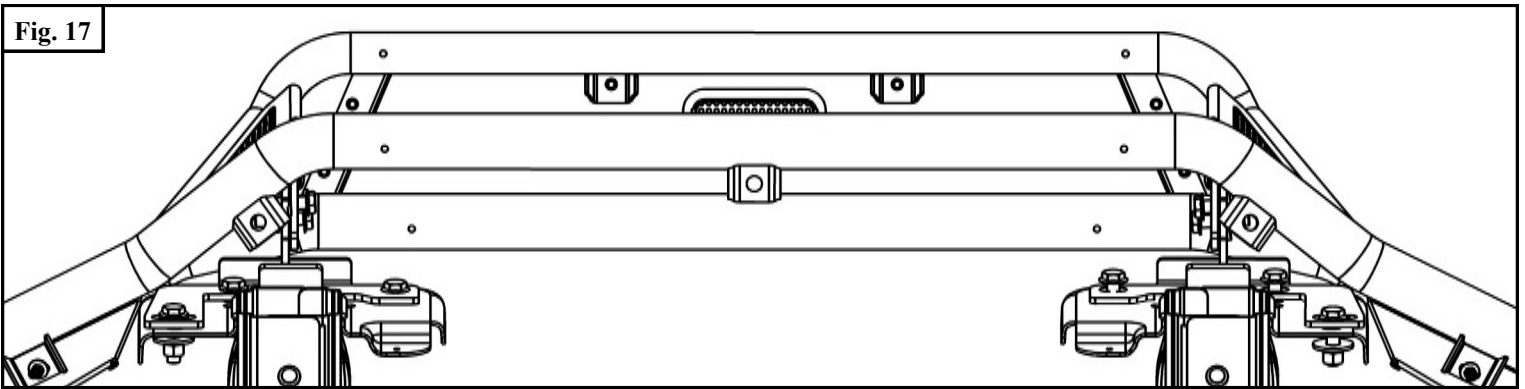
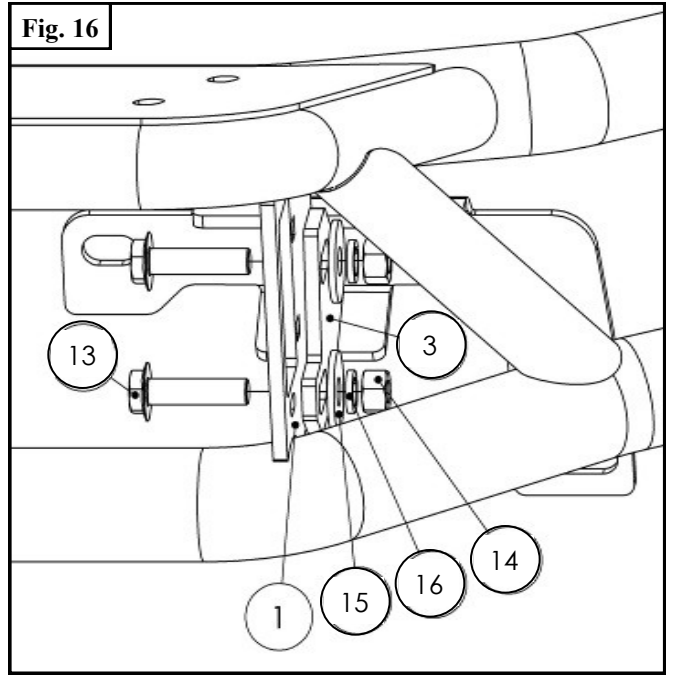
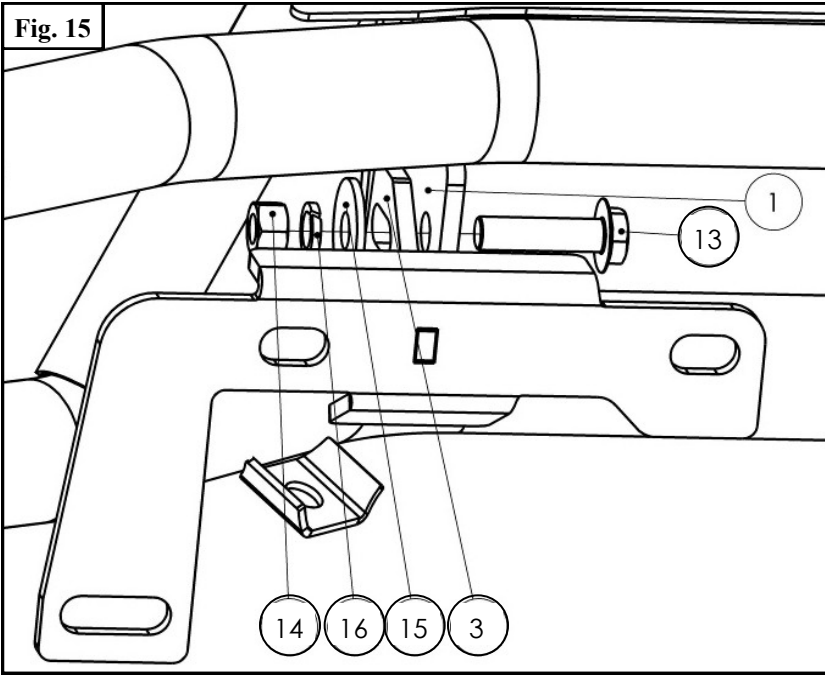
Items 11 and 21



Rear view of driver's side.

Item 22

12. Using M8 serrated flange hex nuts (22), fasten corner cover into position. The serration on the nut should lock the nut in position allowing the installer to tighten button head bolts from the front using a 5mm Allen wrench. See **Figure 14**.
13. Using supplied M12 hardware (13-16), mount bumper to frame brackets according to **Figures 15-17**.
14. Torque all M12 hardware to 50-55 ft-lbs.



15. Install M8 U-clips (10) the tabs on lower tube of bumper according to **Figure 18**.

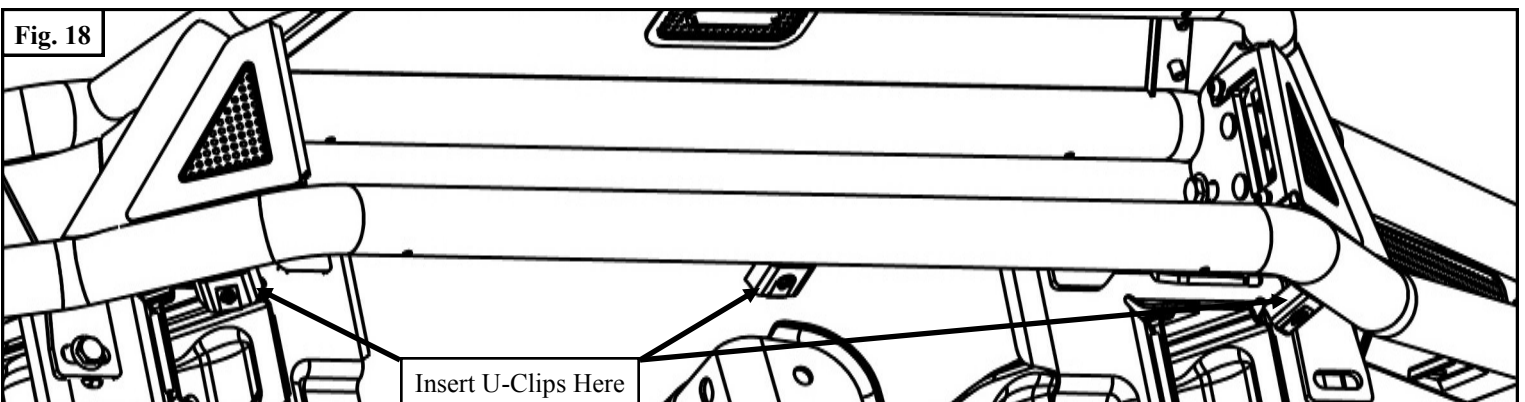
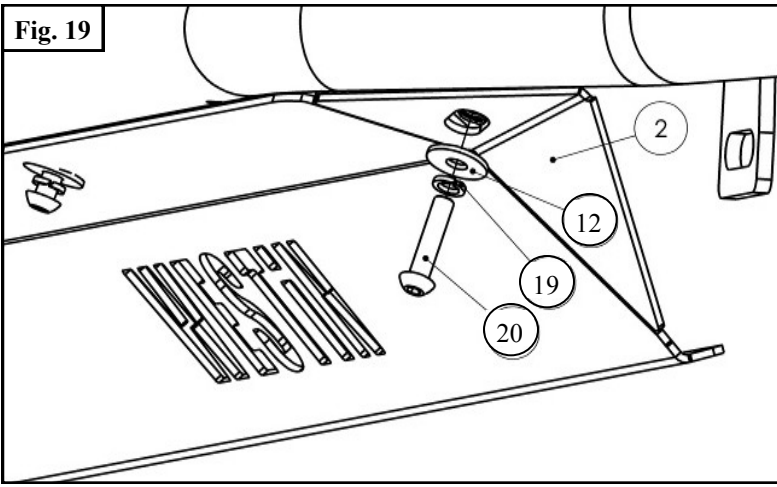
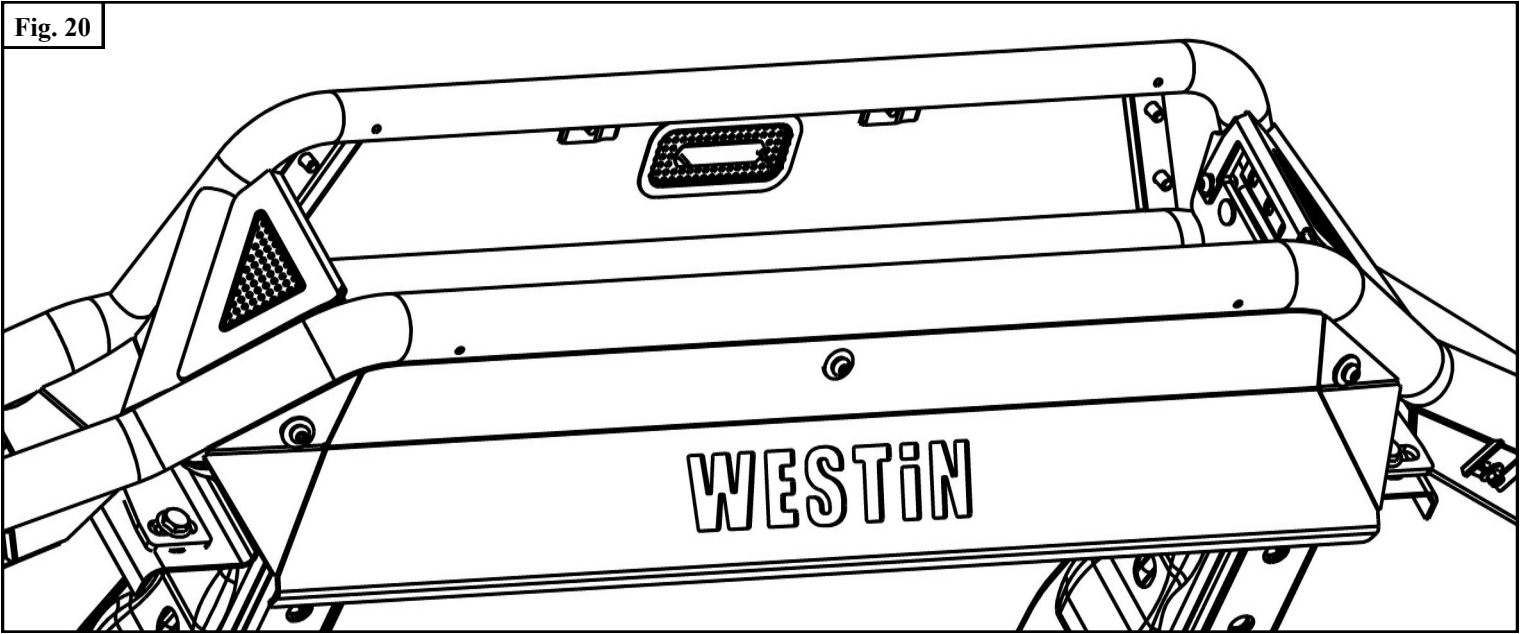


Fig. 19



16. Install upper skid plate (2) using items 12, 19, and 20. See Figures 19 and 20.
17. Tighten M8 hardware to 15-18 ft-lbs.

Fig. 20



Installation Complete



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

