INSTALLATION INSTRUCTIONS





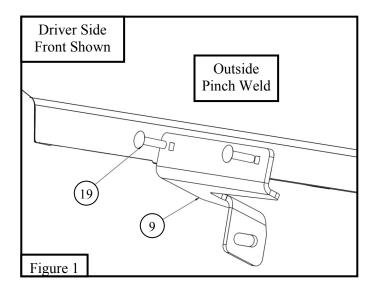
APPLICATION: 2020 Jeep Gladiator PART NUMBER: 58-54165

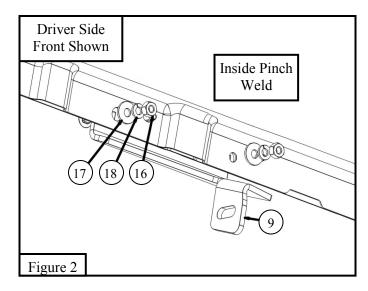
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42			M8 HEX NUT (YELLOW ZINC)			
	M8 FLAT WASHER (YELLOW ZINC)					
12		M6 HEX NU	UT (YELLOW ZINC)			
12		M6 FLAT WAS	SHER (YELLOW ZIN	IC)		
12		M6 SPLIT LOCK V	WASHER (YELLOW	ZINC)		
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CANT MUST B	E USED ON	ALL STAINLESS ST	EEL FASTENERS TO	PREVENT THREAD	DAMAGE AND GALLIN	
P	9 9 9 9 9 9 9 9	ITEM 3	Longer ITEM 5	Shorter ITEM 7	ITEM 9	
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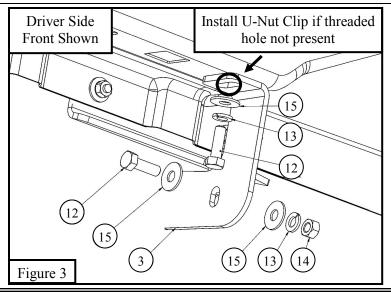
PROCEDURE

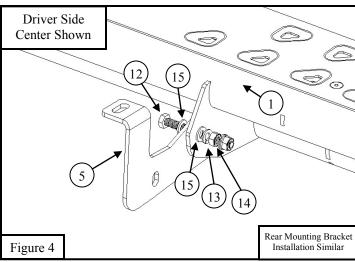
- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
 - Failure to identify damage before installation could lead to a rejection of any claim.
- 2. Starting at the front mount location, locate (1) Driver Support Bracket (Item 9). Loosely secure brackets, using the supplied M6 hardware as shown in **Figure 1 and Figure 2.**





- 3. Starting on the drivers side loosely install Rear and Center brackets. Installation is similar to Front Mounting bracket. Please refer to **Figure 3 and Figure 5 and 6** for bracket orientation and location.
- 4. Locate (1) Nerf Step Bar and loosely secure it onto the previously installed rear and center brackets using the provided M8 hardware. Partially insert M8 hardware into board and slide the slotted bracket onto the bolt. See **Figure 4.**
- 5. Torque the bolts as far as they can go while still having adjustment.
- 6. Then locate (1) Front Driver Side Mounting Bracket (Item 3). Loosely secure bracket to vehicle and previously installed support bracket using the supplied M8 hardware as shown in **Figure 3**. [Note: If a threaded hole is not present use the supplied M8 U-Nut Clip (Item 11)].

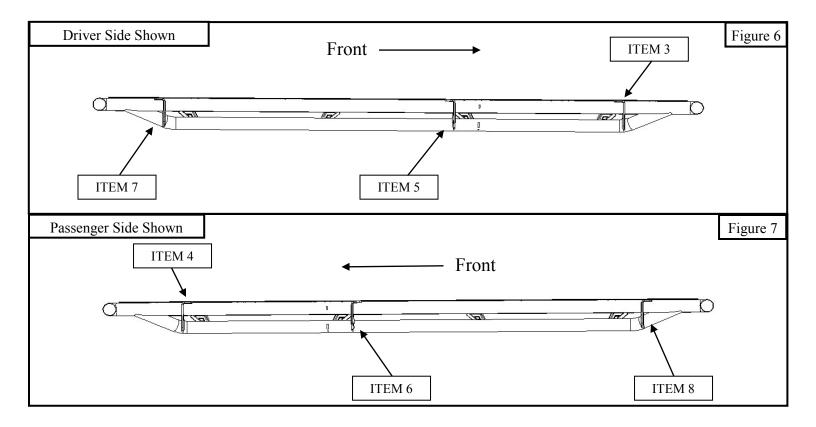






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- 7. Loosely install Front Mounting Bracket with supplied M8 hardware. *Note:* Front Mounting Bracket install is similar to Center and Rear Mounting Bracket.
- 8. Repeat steps 2 7 for passenger side.
- 9. Align running boards and brackets to desired positioning then torque and tighten all: M6 Hardware to 7 ft-lbs, M8 hardware to 16 ft-lbs.





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INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

