

# INSTALLATION INSTRUCTIONS

## OUTLAW NERF STEP BARS



### APPLICATION:

2009-2018 Ram 1500 Crew Cab; 2019 Ram 1500 Classic Crew Cab; 2010-2019 Ram 2500/3500 Crew Cab (Old Body style)

### PART NUMBER:

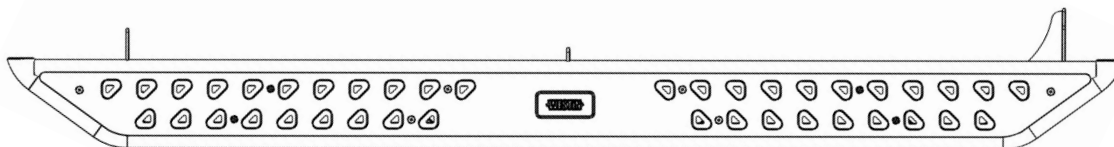
58-53565

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR ASSEMBLY	10MM SOCKET
2	1	PASSENGER STEP BAR ASSEMBLY	10MM WRENCH
3	1	DRIVER FRONT MOUNTING BRACKET	13MM SOCKET
4	1	PASSENGER FRONT MOUNTING BRACKET	13MM WRENCH
5	1	DRIVER CENTER MOUNTING BRACKET	16MM SOCKET
6	1	PASSENGER CENTER MOUNTING BRACKET	16MM WRENCH
7	1	DRIVER REAR MOUNTING BRACKET	ALLEN WRENCH
8	1	PASSENGER REAR MOUNTING BRACKET	RATCHET
9	6	BOLT/NUT PLATE	TORQUE WRENCH
10	6	M8 HEX RIV-CERT	
11	6	M10 HEX NUT	
12	6	M10 SPLIT LOCK WASHER	
13	6	M10 FLAT WASHER	
14	12	M8 HEX HEAD CAP SCREW	
15	12	M8 SPLIT LOCK WASHER	
16	12	M8 FLAT WASHER	
17	2	M6 BUTTON HEAD BOLT	
18	2	M6 SERRATED FLANGE NUT	
19	2	M6 FLAT WASHER	
20	6	M10 PLASTIC RETAINER SQUARE	
21	12	M10 HEX HEAD CAP SCREW	
22	12	M10 BELLVILLE WASHER	
23	12	M10 SERRATED FLANGE NUT	

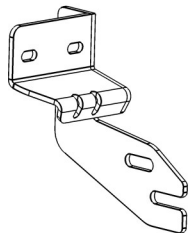
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



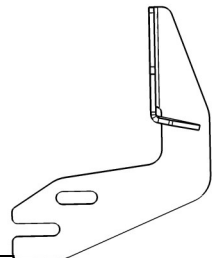
Passenger Side Opposite



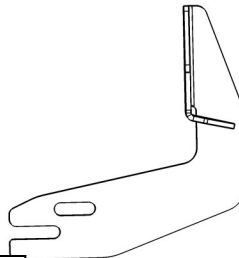
ITEM 1



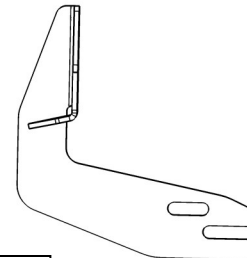
ITEM 3



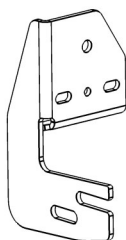
ITEM 4



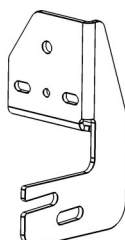
ITEM 5



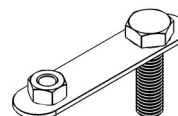
ITEM 6



ITEM 7



ITEM 8

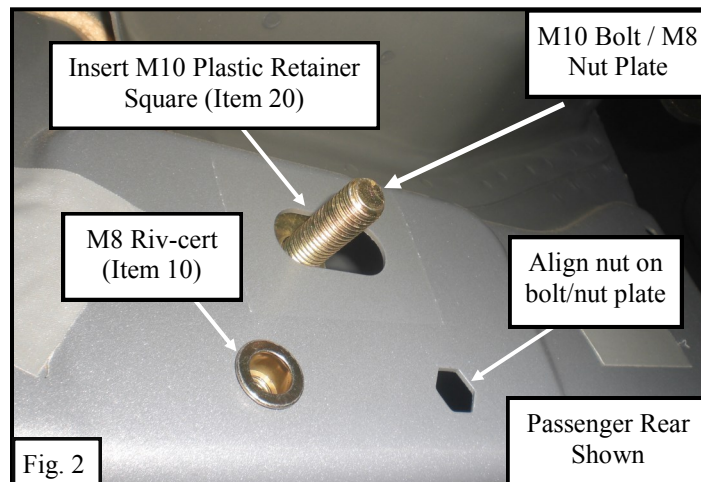
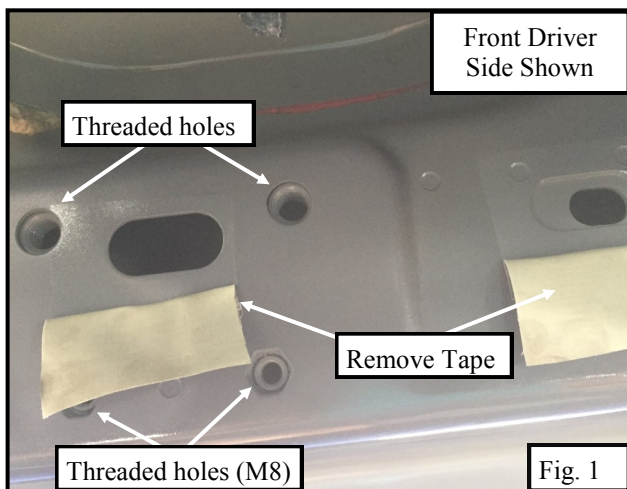


ITEM 9

### PROCEDURE

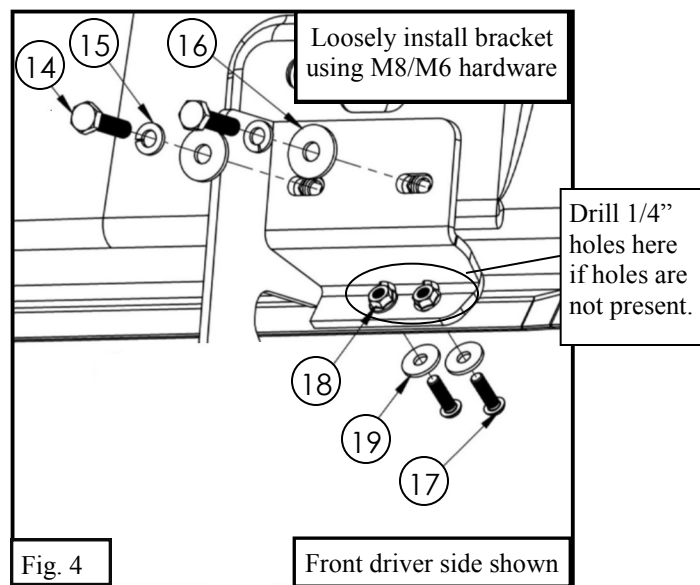
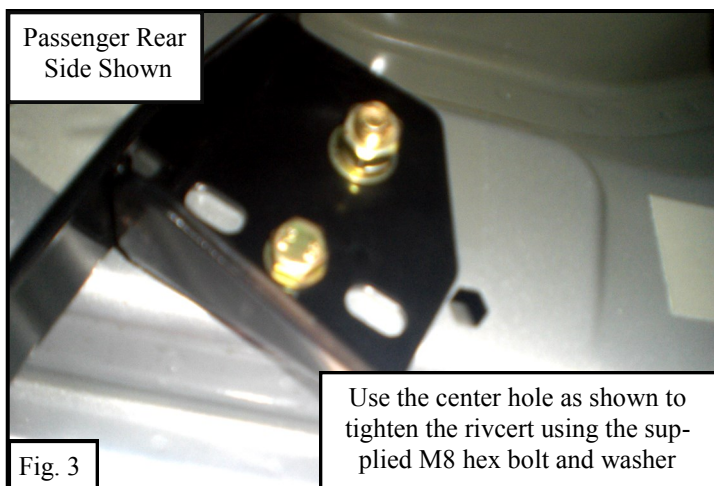
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

2. Check either side of the vehicles rocker panel, locate the factory holes in the rocker panel by removing the tape. If your vehicle has threaded holes as shown in **Figure 1**, do not use the provided M8 Rivcerts (10).
3. If threaded holes are not present use (1) M8 rivcerts (item 10) and insert one into the either hex hole. Insert the M10 Bolt / M8 Nut Plate (not used for driver front bracket) as shown. See **Figure 2**. *Note: See Figure 3 for instructions on how to properly install the M8 rivcert using the mounting bracket.*

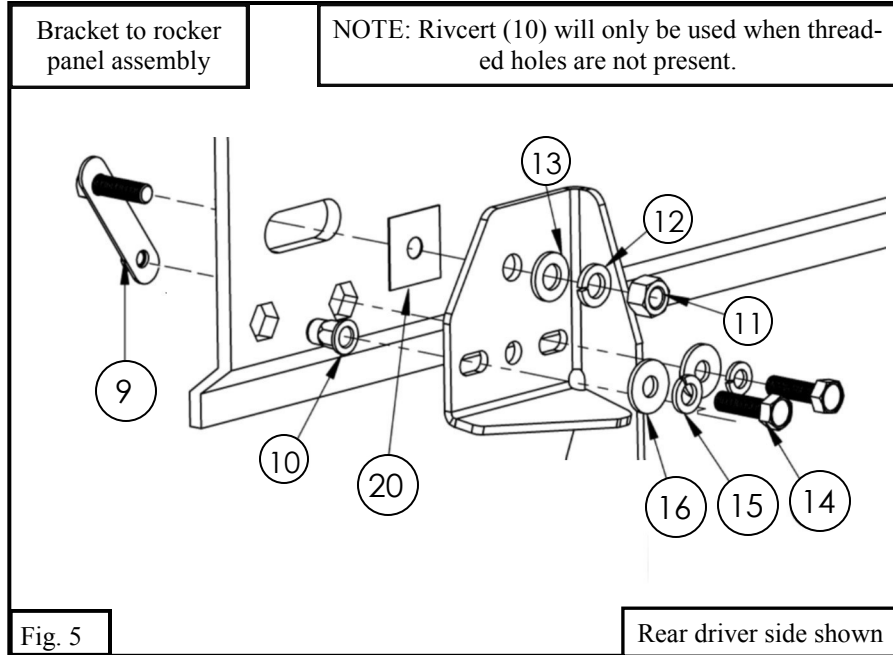


*If factory threaded holes are present, do not align the nut on the bolt/nut plate. The threaded hole will be used instead of the nut.*

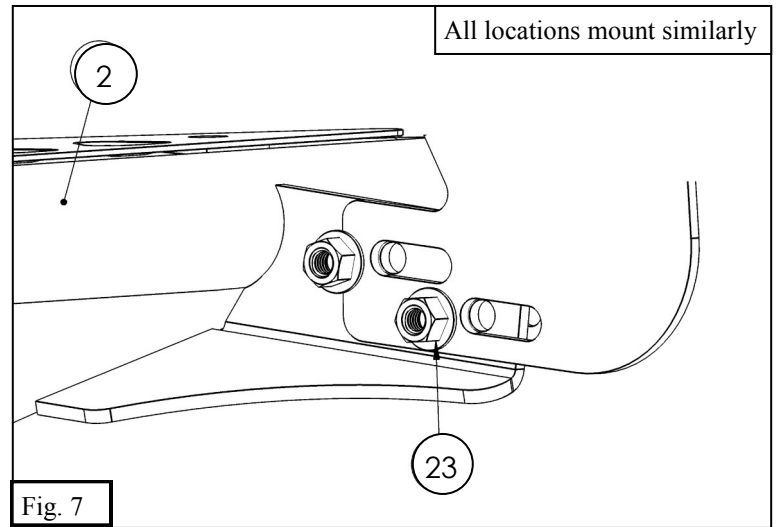
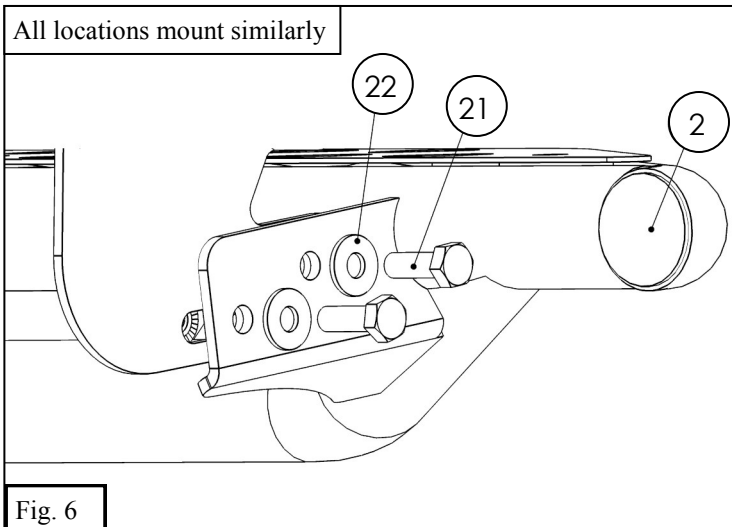
4. Proceed to install the driver front mounting bracket (Item 3) onto the rocker panel by using (2) M8 hex cap screws, (2) M8 lock washers, (2) M8 flat washers. For the pinch weld, attach bracket (item 3) by using the provided black zinc M6 hardware. *Note: Drilling of two 1/4" holes might be necessary on pinch weld if factory holes are not present. Before drilling place masking tape on drill surface to prevent paint chipping.)* See **Figure 4**.



5. Loosely secure driver side center and rear mounting brackets (5-8) to the rocker panel in the center and rear mounting locations by using (2) Long M8 Hex bolts, (2) M8 Lock Washers, (2) M8 Flat washers, (1) M10 flat washer, (1) M10 lock washer, and (1) M10 Hex nut. Leave everything loose at this time. See **Figure 5**. Note: Passenger Front installs similarly.

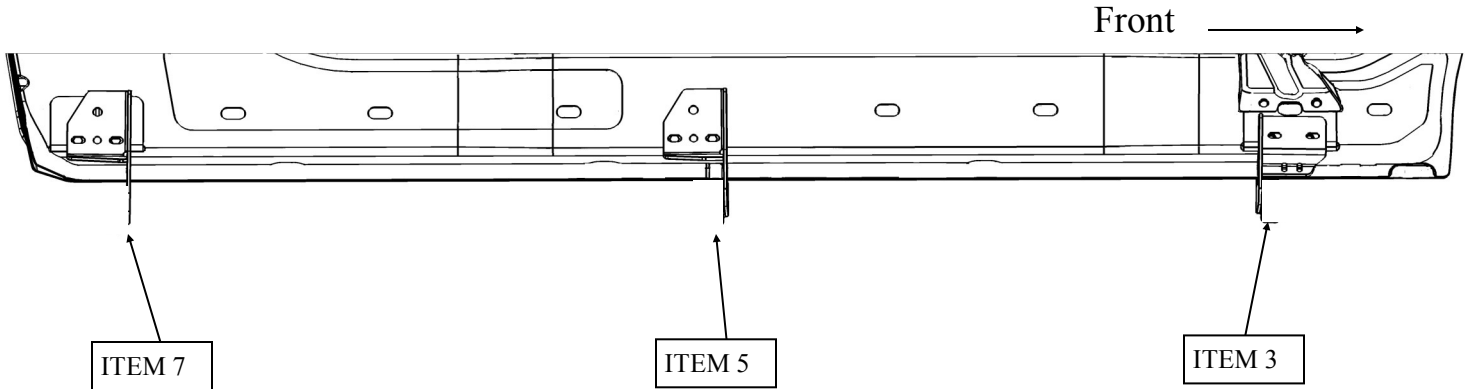


6. For Step Board installation to the previously installed mounting brackets use the supplied short M10 bolts and M10 hardware. See **Figures 6 & 7**.
7. Align step bar and brackets to desired positioning then torque and tighten all: M8 to 20 ft-lbs, M10 to 38 ft-lbs.

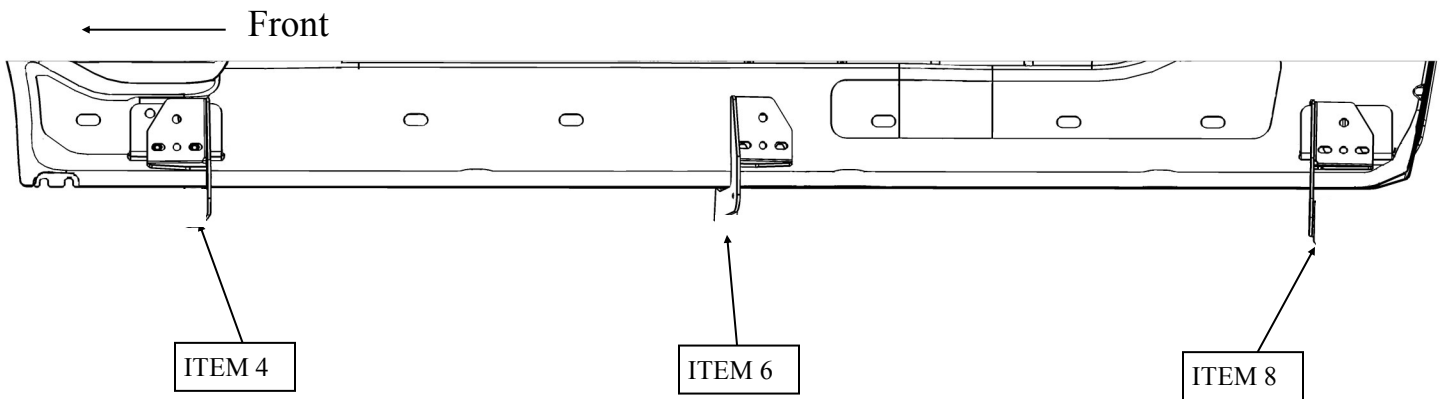


**Rocker Panel Positions for Each Bracket**  
Refer to rest of procedure for details.

Driver Side Rocker Panel



Passenger Side Rocker Panel



INSTALLATION COMPLETE



#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

**WESTIN**