

INSTRUCTIONS

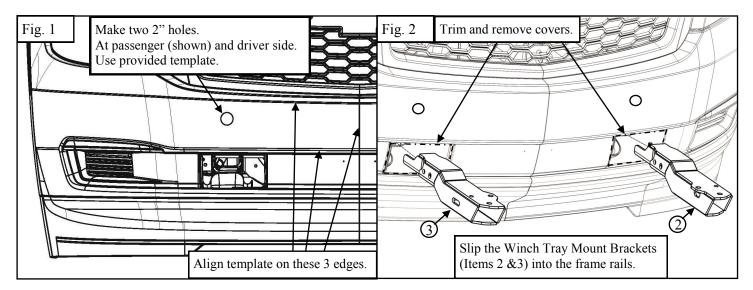
APPLICATION: 2015 CHEVY TAHOE & SUBURBAN WINCH TRAY, HDX GG WT KIT APPLICATION PART #'S 46-23805, 57-93805

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	WINCH TRAY	RATCHET
2,3	2	WINCH TRAY MOUNTING BRACKETS (DRV & PASS)	15MM WRENCH
4	2	M12 HEX BOLTS (LONG)	15MM SOCKET
5	4	M12 HEX BOLTS (SHORT)	ALLEN WRENCH
6	6	M12 FLAT WASHERS (NARROW)	18MM SOCKET
7	2	M12 FLAT WASHERS (WIDE)	16MM SOCKET
8	6	M12 LOCK WASHERS	16MM WRENCH
9	4	M12 FLANGE BOLTS	RATCHET EXT.
10	4	M12 FLANGE NUTS	TORQUE WRENCH
11	2	M12 HEX NUTS	2" HOLE SAW
12	2	M10 FLANGE BOLTS	DRILL MOTOR
13	2	M10 FLANGE NUTS	
14	1	HDX GRILLE GUARD (57-93805 ONLY)	
15	1	DRILL TEMPLATE (DRV & PASS)	
16,17	2	UPPER MOUNT BRACKET (DRV & PASS) (57-93805 ONLY)	
18	2	SPACER	
19	2	M10 SOCKET HEAD BOLT (57-93805 ONLY)	
20	2	M10 CUPPED WASHER STAINLESS (57-93805 ONLY)	
21	2	M12X45MM BUTTON HEAD BOLT STAINLESS (57-93805 ONLY)	
22	4	M12X35MM BUTTON HEAD BOLT STAINLESS (57-93805 ONLY)	
23	6	M12 FLANGE HEX NUT STAINLESS (57-93805 ONLY)	
24	6	M12 CUPPED FLAT WASHER STAINLESS (57-93805 ONLY)	

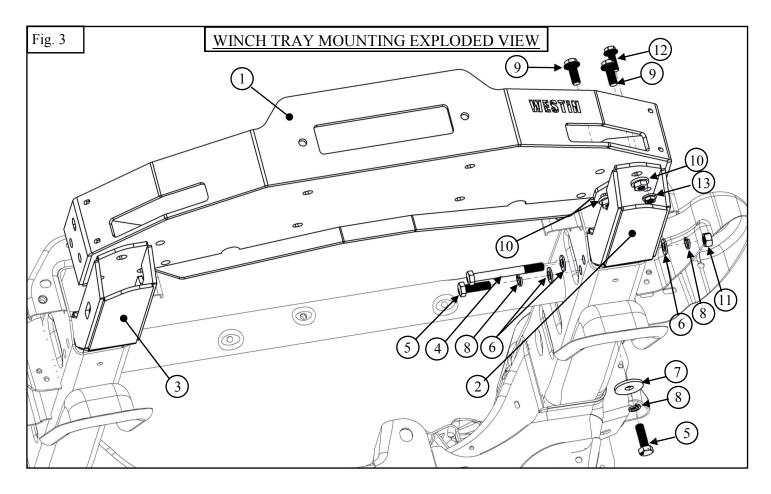
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING.

- 1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
- 2. If equipped, remove the factory tow hooks.
- 3. Remove plastic splash guards from beneath vehicle.
- 4. Use the template provided with this kit to make a center mark (Item 25). Use a 2" hole saw to cut a hole at the center mark (Figure 1). Remove the exposed M10 bolt from on each side of the bumper.





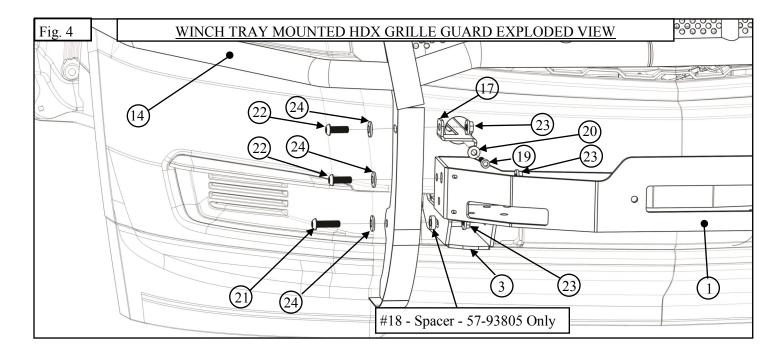
- 5. Trim tow access cover. (Figure 2).
- 6. Slip the supplied winch tray mounting brackets (2 & 3) into the frame rails (Figure 2) and loosely secure them with the supplied M12 hardware (Figure 3).
- 7. Loosely install the Winch Tray to the mounting brackets using the supplied M10 and M12 hardware (Figure 3).
- 8. Tighten and torque M10 hardware to 30-35 ft-lbs, M12 to 50-55 ft-lbs. (Skip this step if installing a grill guard).
- 9. Install the winch per the winch manufacturer's instructions. Note: Many winches cannot be installed once the grille guard has been bolted in place.

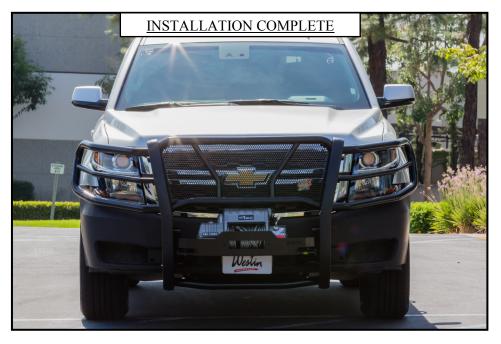




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- 10. Loosely install the upper mount brackets through the holes previously made (Items 16 & 17 shown) using the M10 socked head bolts and cupped washers (Figure 4).
- 11. With the help of an assistant, install the grill guard using the button head bolts (Items 21 & 22) as shown in (Figure 4).
- 12. Align and adjust as needed.
- 13. Tighten and torque all remaining hardware; M10 to 30-35 ft-lbs., M12 to 50-55 ft-lbs.





CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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