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AUTOMOTIVE PRODUCTS,

		CONTENT	
ITEM	**QUANTITY**	**DESCRIPTION**	**TOOLS NEEDED**
1	1	Oil Pan Skid Plate	18MM Socket
2	1	Bracket Passenger	Ratchet
3	1	Bracket Driver	Torque Wrench
4	1	Oil Drain Cover	13MM Socket
5	1	Support Plate	17MM Socket
6	2	M8 U-Nut	
7	2	M8 SEMS Hardware	
8	4	M10 Flat Washer	
9	4	M10 Hex Head Bolt	
10	4	M10 Split Lock Washer	
11	2	M10 Nut	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

ITEM 1   ITEM 2   ITEM 3

ITEM 5

ITEM 4

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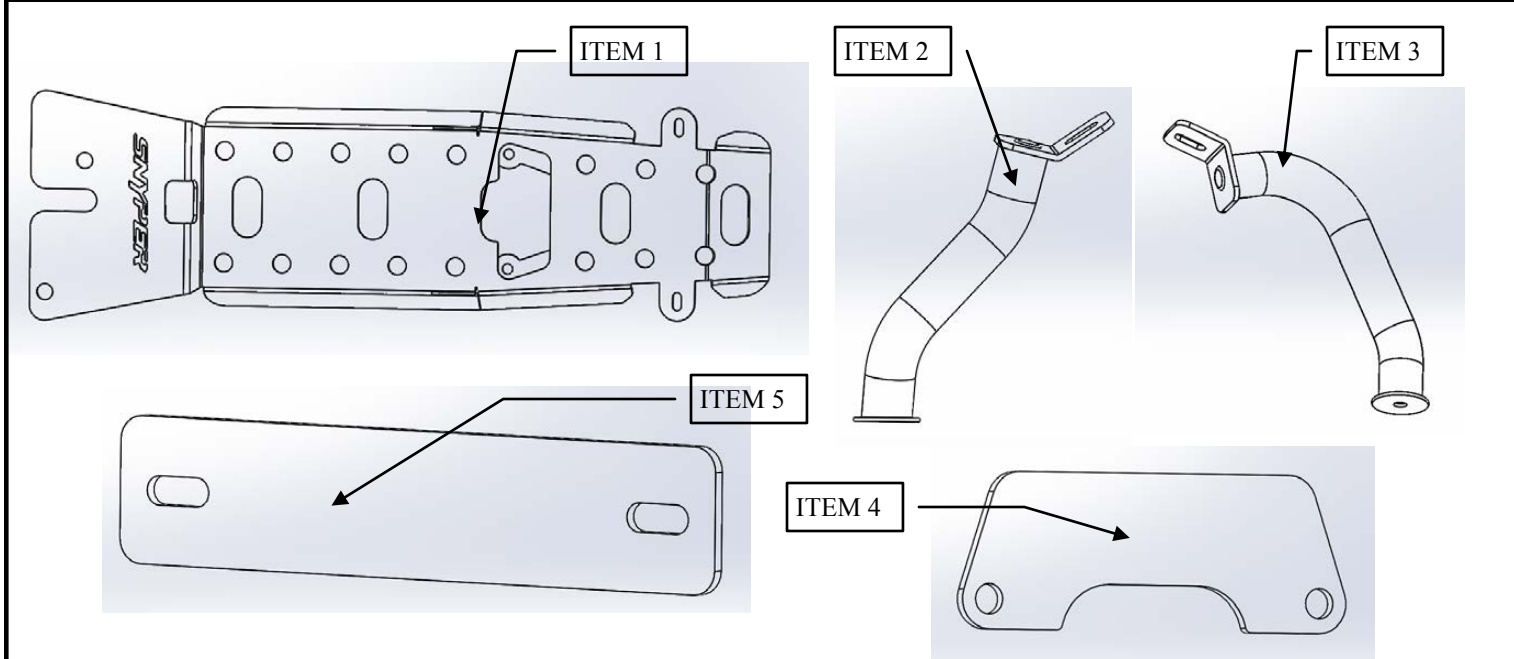
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PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.

   (This skid plate can be installed by one person but it is highly recommended to have assistance of a second person.)

   Failure to identify damage before installation could lead to a rejection of any claim.

2. Using an 18MM wrench, remove the four bolts (**A to D**) that hold the stock transfer case skid plate as well as the three bolts (**E-G**) for the skid bar to the vehicle. See **Fig. A**

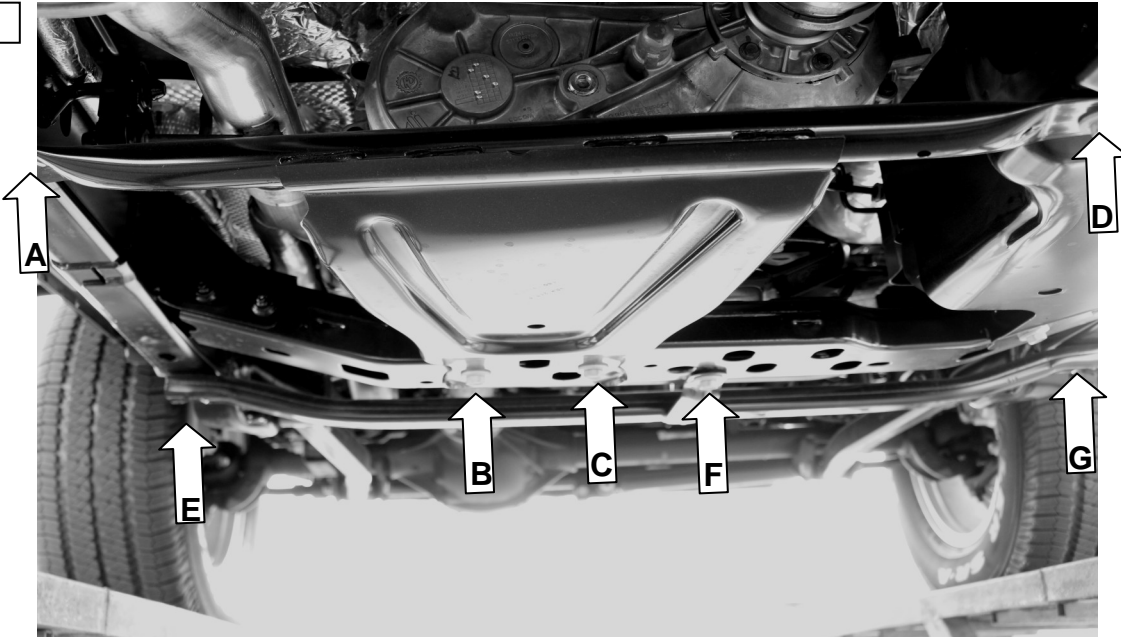3. Find engine mounts and insert u-nut according to **Fig B** , **Fig C** and **Fig D.**

Fig. A

Fig. B

Rear of Vehicle

Engine Mounts

Fig. C

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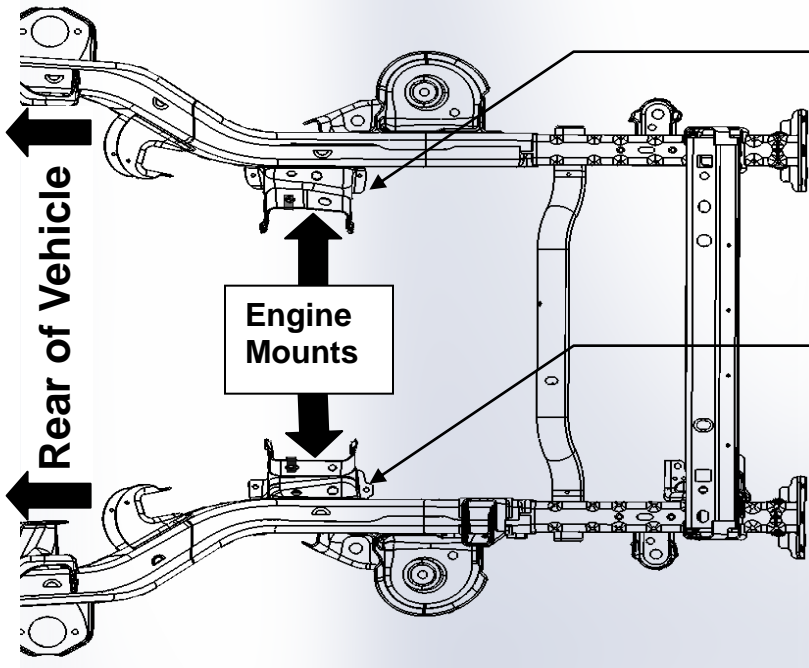**Thank you for choosing Westin products.**
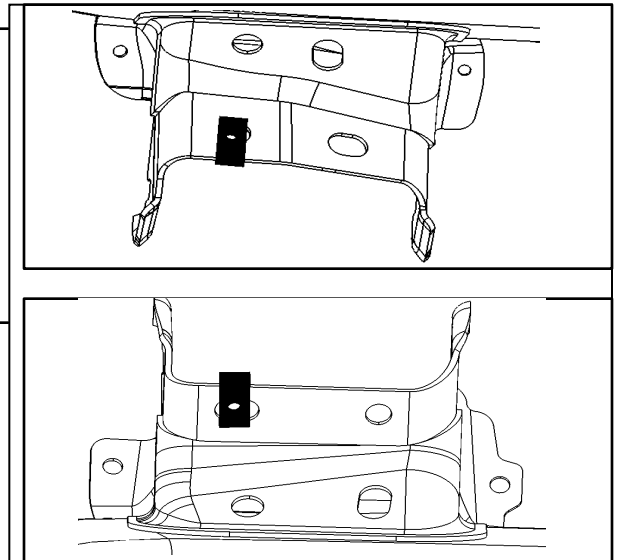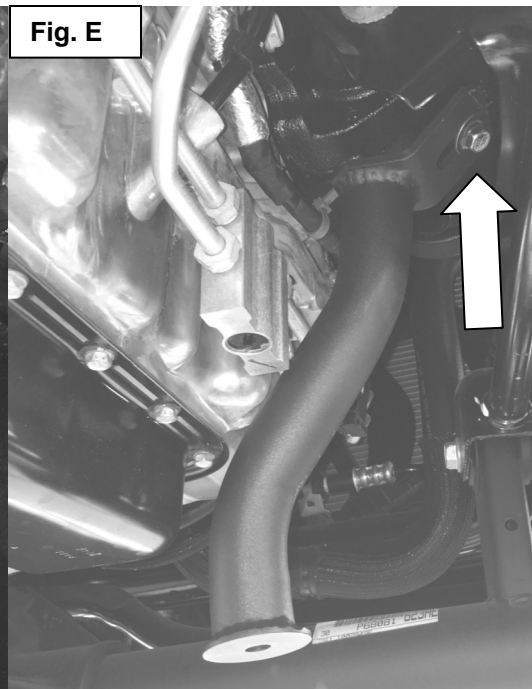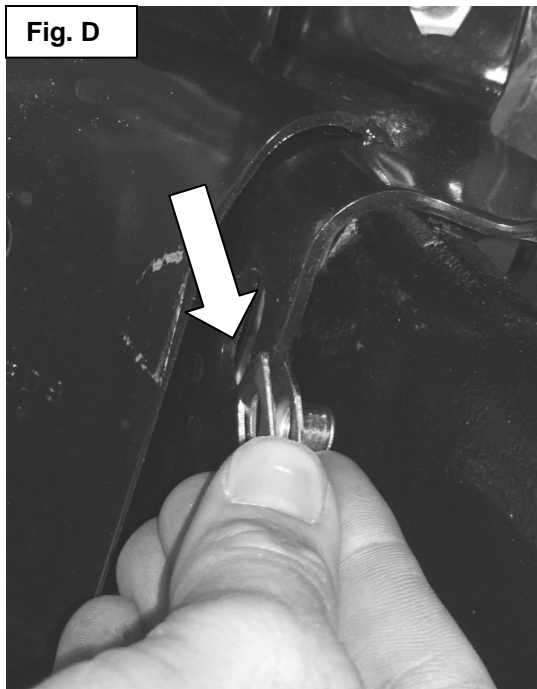
Fig. D

Fig. E

4. Proceed to mount both brackets using supplied M8 hardware but do not tighten until the end.

Fig. F

CARE INSTRUCTIONS
- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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5. Bolt skid plate to cross member using stock bolt removed on step #2. See **Fig. G .** Do not tighten.
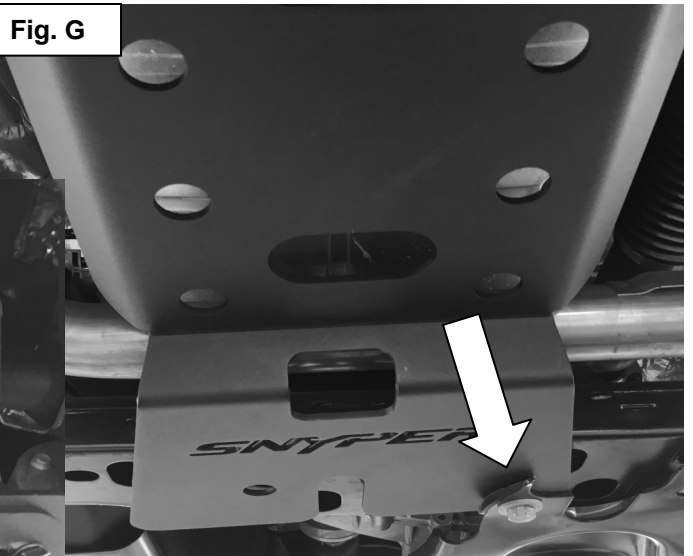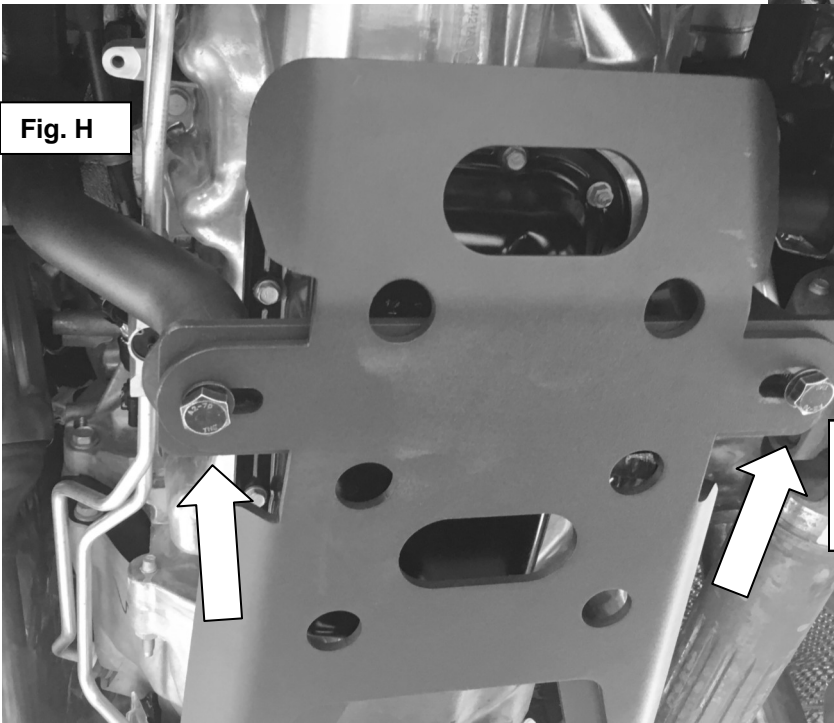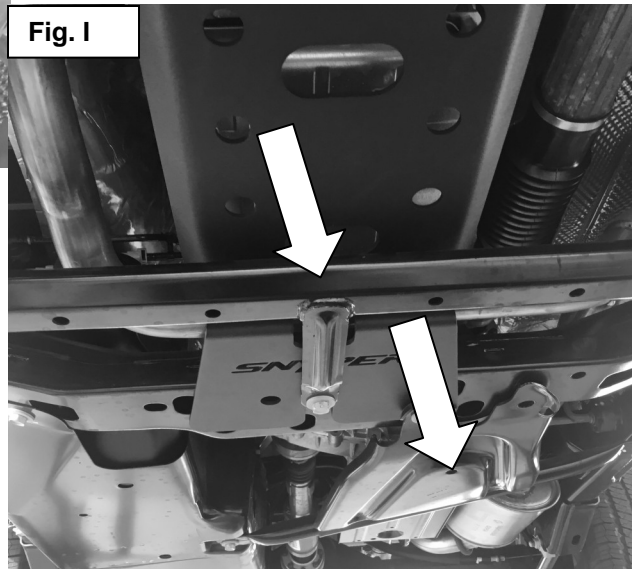
Fig. H

6. Using M10 hardware, bolt skid plate to brackets. Place support plate in between brackets and skid plate. See **Fig H**.
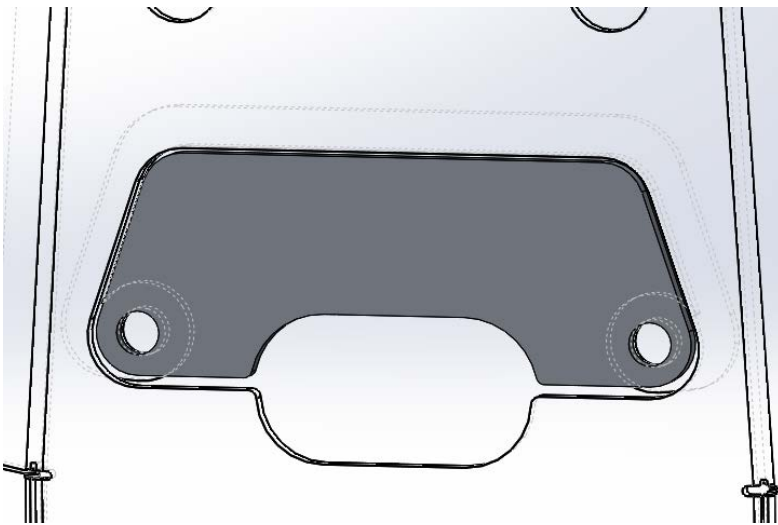
Fig. I

7. Re-install stock transfer case skid plate and stock skid bar that were removed on step #2. Use stock hardware and torque to 50-55 ft-lbs. See **Fig.I**

Tighten all M8 hardware to 18-20 ft-lbs.

Tighten all M10 hardware to 35-40 ft-lbs.

8 Install oil drain cover using M10 hardware and tighten to 35-40 ft-lbs. Remove this cover at time of oil changes.

Installation Complete

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