



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS

APPLICATION: 2003-2006 TOYOTA TUNDRA (EXCLUDING D-CAB)
PART NUMBER: 40-1365, 45-1360, 43-1360

ITEM	QUANTITY	DESCRIPTION	TOOLS REQUIRED
1	1	FRONT BAR	15MM WRENCH
2,3	2	TOP MOUNTING BRACKETS (2) DRIVERS SIDE (3) PASSENGER SIDE	15MM SOCKET
4,5	2	FRAME BRACKETS (4) DRIVERS SIDE (5) PASSENGER SIDE	18MM WRENCH
6	2	M10 X 25MM BUTTON BOLTS	18MMSOCKET
7	2	M10 HEX NUTS	RATCHET
8	2	M10 FLAT WASHERS	TORQUE WRENCH
9	6	M12 X 30MM HEX BOLTS	
10	6	M12 HEX NUTS	
11	12	M12 FLAT WASHERS	

1. Remove contents from box and check for damage. Verify all parts are present. Read instructions and understand them completely before beginning.
2. Open the hood and locate the existing hex nuts located at the top left and top right. Remove these nuts and set aside.
3. Attach the top mounting brackets rear whole onto existing stud and secure with the factory nuts removed in step 2. do not fully tighten at this time.
4. Locate the factory tow hooks and remove them saving the factory bolts. Attach the lower frame brackets into the tow hook hole and attach with the factory bolts.
5. Take the front bar and align it with the three existing mounting holes on the lower brackets inner edge. Attach to the lower frame brackets with (M12 X 30MM hex bolts), (M12 hex nuts), and (M12 flat washers). Do not fully tighten at this time.
6. The top portion of the front bar will line up with the top mounting brackets outer edge. Attach bar with (M10 X 25MM button bolts), (M10 hex nuts), and (M10 flat washers). Do not fully tighten at this time.
7. Align the bar to the left and right side of the bumper, once bar is aligned then tighten all fasteners. Torque M10 fasteners to 15-20 ft-lbs and M12 fasteners to 25-30 ft-lbs.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.