



INSTRUCTIONS

APPLICATION: 2011-UP FORD F250/350 BULL BAR
PART # 31-5370, 31-5375, 32-2370, 32-2375

SIGNATURE OF QUALITY

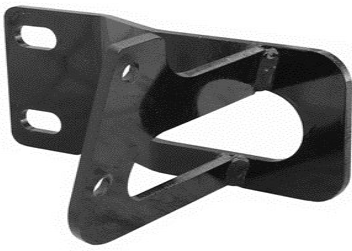
AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	BULL BAR	16MM SOCKET
2	1	DRIVERS SIDE MOUNTING BRACKET	16MM WRENCH
3	1	PASSENGER SIDE MOUNTING BRACKET	TORQUE WRENCH
4	4	M10 X 30MM HEX HEAD BOLTS	RATCHET
5	8	M10 FLAT WASHERS	
7	4	M10 NYLOCK HEX NUTS	

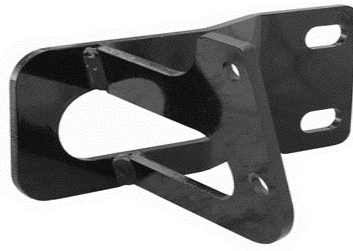
NOTE: Westin advises the installer to use a thread lubricant on all of the stainless steel fasteners. It may be necessary to remove the front license plate and bracket, If local/state laws requires a license plate, license plate relocation kit 32-0055 is available.

1. Remove contents from box. Verify all parts listed are present and free from damage, carefully read and understand all instructions before attempting installation.
2. Starting on the drivers side, front of the vehicle remove the drivers side bumper mount bolts. Do not attempt to loosen the drivers side and passenger side mount bolts at the same time, doing this may cause the bumper to fall of the vehicle.(FIG1)
3. Place drivers side mounting bracket onto the vehicle align the slots in the bracket with the holes for the bumper mount bolts, attach the bracket to the vehicle using the factory bumper mount bolts. Fully tighten these bolts at this time.
4. Once the drivers side bracket is fully tightened, repeat steps 2-3 for the passenger side.
5. Take the bull bar and position it to the outside of the mounting brackets. Attach the bull bar to the mounting brackets with four (item 4) M10 x 30MM hex head bolts, eight (item 5) M10 flat washers, four (item 6) M10 lock washers, and four (item 7) M10 hex nuts . Do not fully tighten at this time. (FIG 2)
6. Level and adjust the bull bar as needed and fully tighten all hardware.
7. Torque all M10 hardware to 30 ft lbs

Thank You for choosing Westin products.



**Passenger Side
Mounting Bracket**



**Driver Side Mount-
ing Bracket**

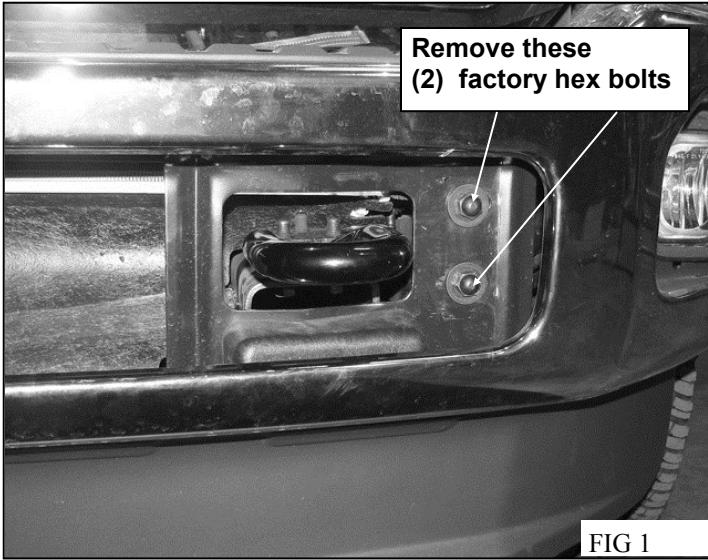


FIG 1



FIG 2

