



SIGNATURE OF QUALITY

INSTRUCTIONS

APPLICATION: 2001-07 FORD ESCAPE/MAZDA TRIBUTE/MERCURY MARINER

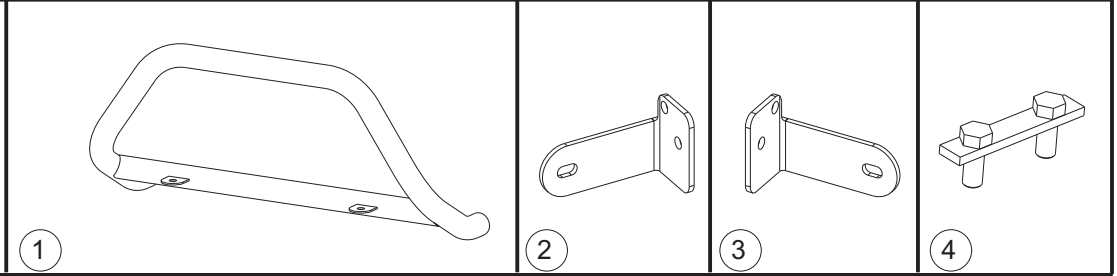
AUTOMOTIVE PRODUCTS, INC.

SAFARI BAR ASSEMBLY

30-0020 30-0025

MOUNT KIT

30-1155

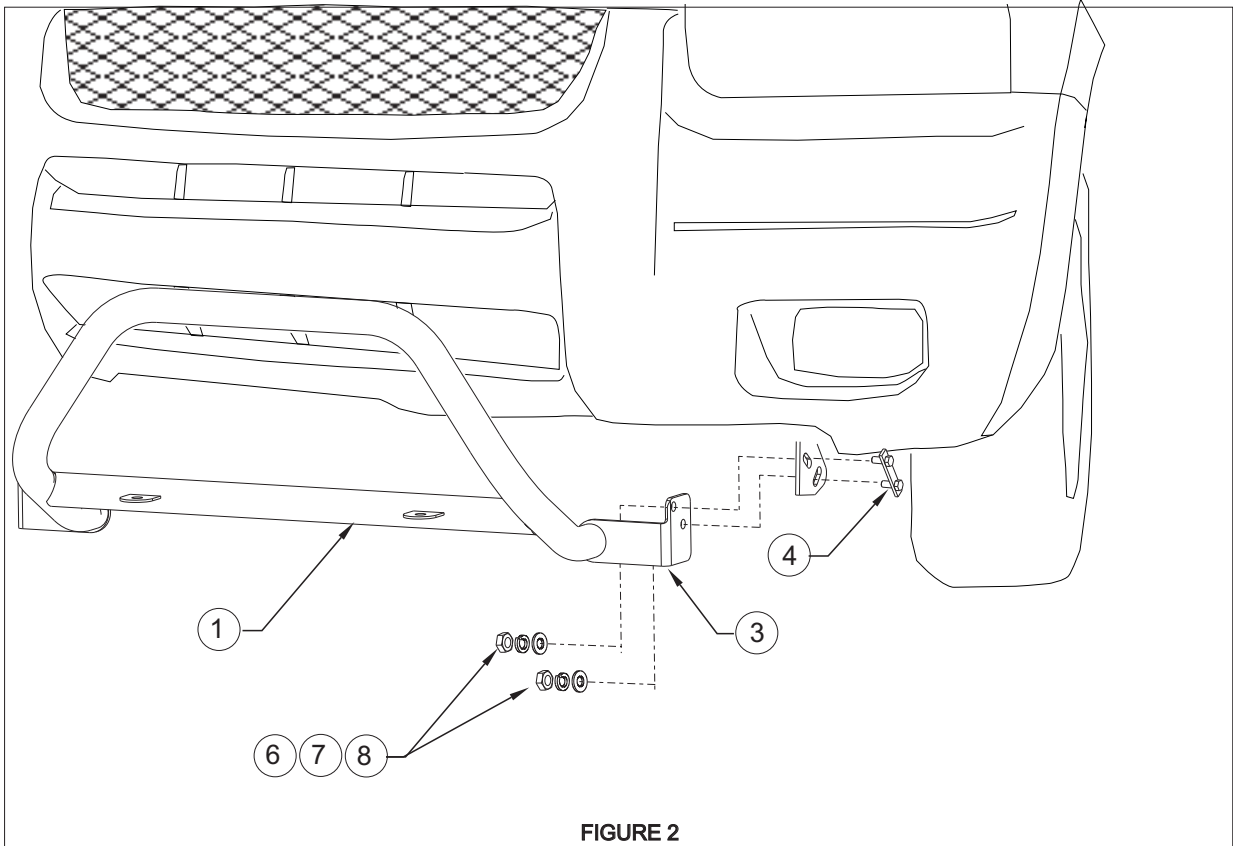
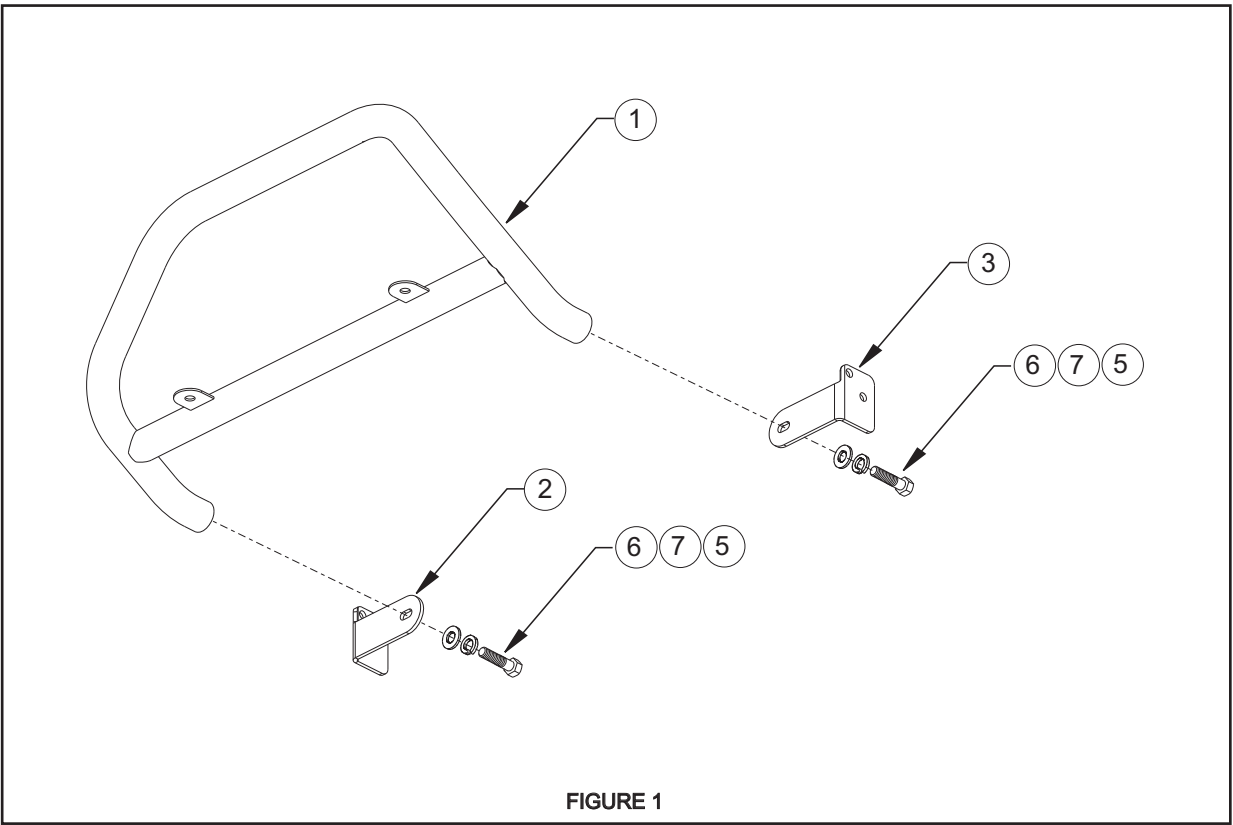


ITEM	QTY	CONTENTS	TOOLS
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 3/4" WRENCH 10MM SOCKET RATCHET TORQUE WRENCH UTILITY KNIFE
2,3	2	BRACKET, PASSENGER (2) AND DRIVER (3)	
4	2	BOLT PLATE	
5	2	1/2-13 X 2.00" HEX HEAD BOLT	
6	6	1/2" FLAT WASHER	
7	6	1/2" LOCK WASHER	
8	4	1/2-13 HEX NUT	

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- Ford Escape and Mazda Tribute**
- STEP 2. Remove one 6MM bolt from each side of lower airdam located outside of each tie down loop.
- Mercury Mariner**
- STEP 2. Trim each side of the lower airdam level with the bottom of bumper to a distance of 6 1/8" in from the inside face of the tie down loops.
- STEP 3. Attach brackets to tie down loops using bolt plates and 1/2" fasteners as shown. Hand tighten. **SEE FIGURE 2. NOTE:** Brackets attach to inside face of tie down loop.
- STEP 4. Attach Safari Bar to brackets using 1/2" fasteners as shown. Hand tighten. **SEE FIGURE 1.**
- STEP 5. Make sure Safari Bar and brackets are properly aligned and tighten fasteners. Recommended torque values are 64 Ft. Lbs. for 1/2" fasteners.
- STEP 6. Reinstall 6MM bolts and torque to 6 Ft. Lbs.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.



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