



SIGNATURE OF QUALITY

INSTRUCTIONS

APPLICATION: 1998-04 TOYOTA TACOMA

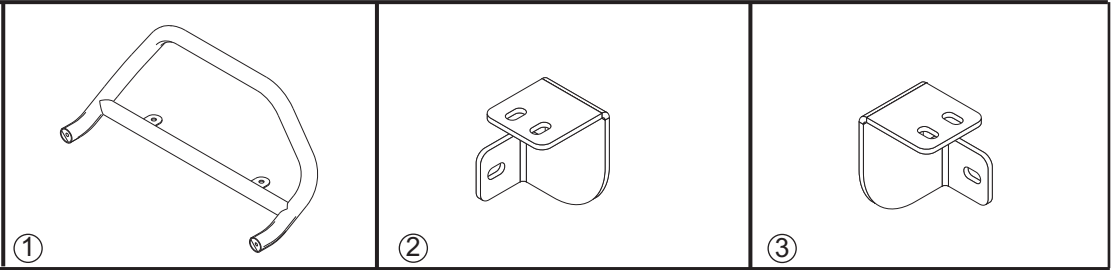
AUTOMOTIVE PRODUCTS, INC.

SAFARI BAR ASSEMBLY

30-0020 30-0025

MOUNT KIT

30-1105



ITEM	QTY	CONTENTS	TOOLS
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 17MM SOCKET RATCHET TORQUE WRENCH
2,3	2	BRACKET, PASSENGER (2) AND DRIVER (3)	
4	2	1/2-13 X 2.00" HEX HEAD BOLT	
5	2	1/2" FLAT WASHER	
6	2	1/2" LOCK WASHER	

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Locate and remove tie down loops and tow hook fasteners. Install driver bracket between frame and tie down loop and passenger bracket between frame and tow hook. Use previously removed fasteners. Leave loose.
- STEP 3. Attach Safari Bar to mount brackets using 1/2" stainless steel fasteners. Level and adjust Safari as desired and tighten all fasteners. Recommended torque values are 64 Ft. Lbs. for 1/2" fasteners and 61 Ft. Lbs.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnaubá) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish