



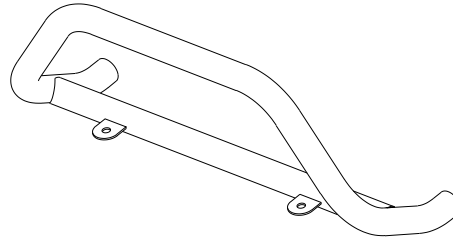
SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

INSTRUCTIONS-INSTRUCCIONES-CONSIGNES

APPLICATION: 2002-UP CHEVROLET RAILBLAZER/GMC ENVOY
2003-UP ISUZU ASCENDER/OLDSMOBILE BRAVADA
2004-UP BUICK RANIER

SAFARI BAR ASSEMBLY BARRA
30-0020 30-0025
MOUNT KIT



30-1345

ITEM	QTY	CONTENTS	TOOLS
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET
2	2	HOOP BRACKET, PASSENGER AND DRIVER	3/4" WRENCH
3	2	FRAME BRACKET, PASSENGER AND DRIVER	9/16" SOCKET
4	2	1/2-13 X 2.00" HEX HEAD BOLT	9/16" WRENCH
5	2	1/2" FLAT WASHER	RATCHET
6	2	1/2" LOCK WASHER	SMALL FLAT SCREWDRIVER
7	4	3/8-16 X 1.25" SS BLK HEX HEAD BOLT	TORQUE WRENCH
8	6	3/8-16 X 1.25" HEX HEAD BOLT	
9	8	3/8" SS BLK FLAT WASHER	
10	12	3/8" FLAT WASHER	
11	4	3/8" SS BLK LOCK WASHER	
12	6	3/8" LOCK WASHER	
13	4	3/8-16 SS BLK HEX NUT	
14	6	3/8-16 HEX NUT	

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Remove lower air dam from bumper by removing two push type fasteners from both sides of vehicle. Pull air dam forward to remove.
- STEP 3. From underneath front of vehicle, locate the body mount. Determine passenger and driver frame brackets. Attach frame brackets inside body mount channel with 3/8" fasteners as shown. Leave loose. **SEE FIGURE 1.**
- NOTE:** If vehicle is equipped with underbody shield package, it will be necessary to remove. If shield is to be reinstalled, both ends require trimming to fit around the brackets. Reinstall using 3/8" fasteners supplied.
- STEP 4. Attach hoop brackets to frame brackets using black zinc 3/8" fasteners as shown. **SEE FIGURE 1.**
- STEP 5. Attach Safari Bar to hoop brackets using 1/2" fasteners. Hand tighten.
- STEP 6. Center and level Safari Bar. Torque 1/2" fasteners to 65 FT.LBS. and 3/8" fasteners to 30 FT.LBS.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

Check out the collection of grille guards and bull bars we offer.