



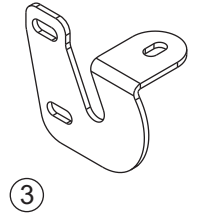
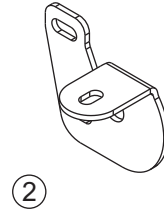
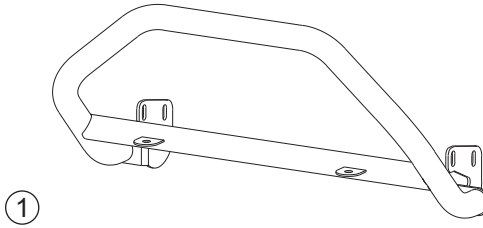
SIGNATURE OF QUALITY

INSTRUCTIONS

APPLICATION: 1998-04 NISSAN FRONTIER
2000-04 NISSAN XTERRA

AUTOMOTIVE PRODUCTS, INC.

SAFARI BAR ASSEMBLY
30-0010 30-0015 30-0020
30-0025
MOUNT KIT
30-1285



ITEM	QTY	CONTENTS	TOOLS -
1	1	SAFARI BAR ASSEMBLY (PURCHASED SEPARATELY)	3/4" SOCKET 17MM SOCKET 17MM WRENCH RATCHET TORQUE WRENCH
2,3	2	BRACKET, PASSENGER (2) AND DRIVER (3)	
4	2	1/2-13 X 2.00" HEX HEAD BOLT	
5	2	1/2" FLAT WASHER	
6	2	1/2" LOCK WASHER	

- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
NOTE: 30-0020/30-0025 Safari Bar assembly used for 2001-04 Nissan Frontier and 30-0010/30-0015 Safari Bar assembly used for 2000-04 Nissan Xterra and 1998-00 Nissan Frontier.
- STEP 2. Determine passenger and driver brackets.
- STEP 3. Remove (2) 10mm bolts from outside of vehicle frame that attaches the bumper to frame.
NOTE: If vehicle is equipped with an optional tow hook, it must be removed.
- STEP 4. Attach bracket between frame and existing bumper bracket where bolts were removed and reinstall bolts. Hand tighten. Repeat for opposite side of vehicle. **SEE FIGURE 1.**
- STEP 5. Attach Safari Bar to mount brackets using 1/2" fasteners. Level and adjust Safari Bar as desired and tighten all fasteners. Recommended torque values are 25- 30 Ft. Lbs. for 1/2" fasteners and 15-20Ft. Lbs. for 10mm fasteners.

FINISH PROTECTION

Westin products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

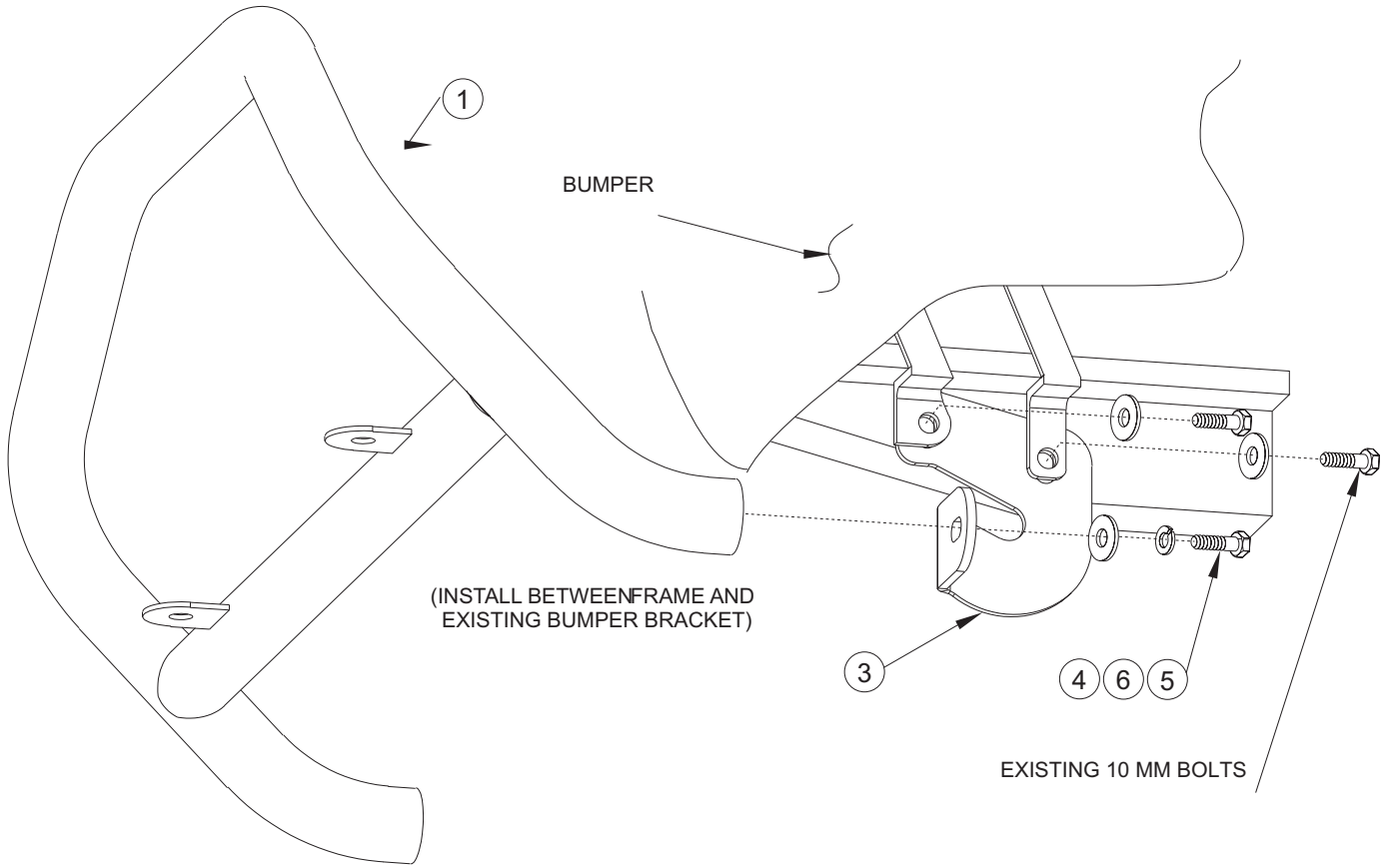


FIGURE 1 INSTALLATION VIEW OF DRIVER SIDE SHOWN, PASSENGER SIDE OPPOSITE